

RP 1194 + 12194

MAGNAVOX CHASSIS
19C801/2/3,20C802/3/4/5/6

MODELS

EMK672PE01
EMK672PE02
EMK672PE03
EMK672PE04
RG4332WA01
RG4332WA02
RG4332WA03
RG4332WA04



Reprint Copy See

MAGNAVOX CHASSIS

SET 2629 FOLDER 1

SAMS

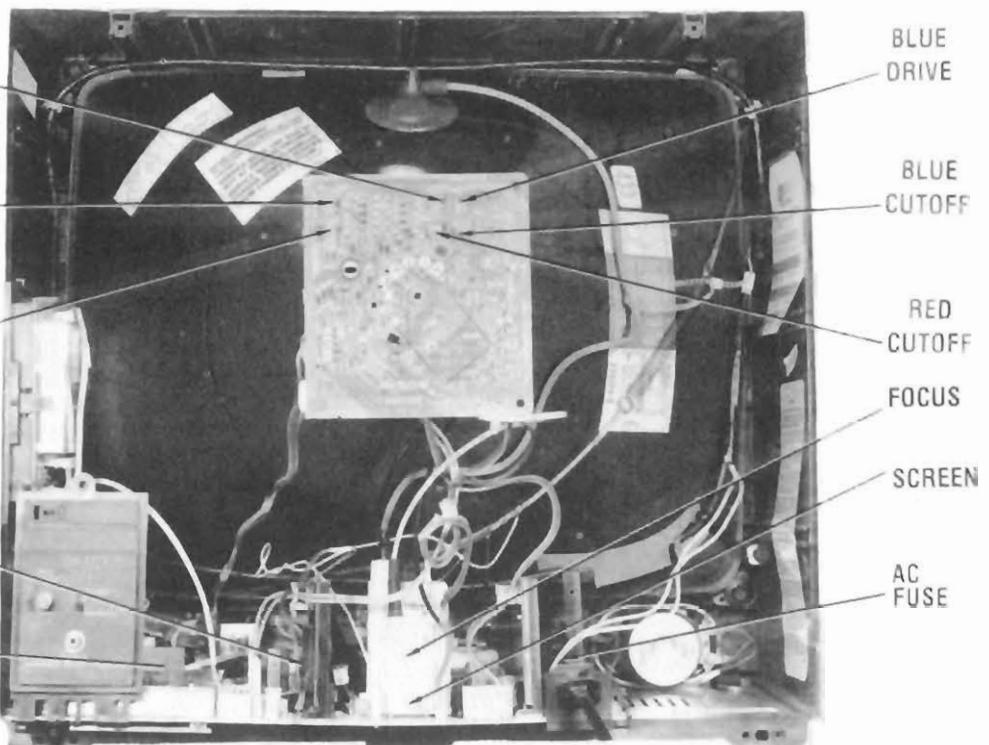
PHOTOFACTM

For Supplier Address See PHOTOFACTM Index

FOLDER 1

SET 2629

MAGNAVOX CHASSIS
19C801/2/3,20C802/3/4/5/6



DISASSEMBLY INSTRUCTIONS

CHASSIS REMOVAL

Remove six screws holding cabinet back and remove back. Disconnect HV anode, CRT socket, Deflection Yoke connectors, Degaussing Coll connector, Speaker connectors, ground leads and all required cabling. Slide Tuner Control Module from cabinet side. Remove two screws from bottom of cabinet holding Main Board assembly to cabinet bottom and slide board assembly from cabinet.

CRT REMOVAL

Follow "Chassis Removal" procedure and lay set facedown on a soft protective surface. Loosen and remove CRT neck assemblies. Remove four screws holding CRT to cabinet front and lift CRT out of cabinet. DO NOT LIFT CRT BY NECK.

SERVICING IN THE FIELDCRT IMPLOSION PROTECTION AND CLEANING

Implosion protection is an integral part of the picture tube, cleaning accomplished without CRT removal.

FUSE DEVICES

A 4-amp fuse is used for AC line protection. (See photo, Cabinet - Rear View.)

VHF/UHF TUNER

See Miscellaneous Adjustments.

CHANNEL TUNING

Channel Up and Down buttons are provided for channel scanning with ten numbered buttons on Remote Transmitter. These are provided for two-digit entry, direct entry access channel selection. Fine tuning is automatic.

HORIZONTAL OSCILLATOR

Adjustment of the horizontal hold is accomplished by the proper setting of the Horiz Freq Control.

FOCUS

The focus may be varied by a Focus Control. (See photo, Cabinet - Rear View.)

AGC

The AGC may be varied by an RF AGC Control. (See photo, Cabinet - Rear View.)

CENTERING

Vertical centering is accomplished by proper adjustment of the vertical centering switch. (See photo, Cabinet - Rear View.)

SAFETY PRECAUTIONS

See Page 1

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SAMS

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The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co. as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co. by the manufacturers of the particular type of replacement part listed.

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SET 2629 FOLDER 1



Safety Precautions

Service Warning

Service work should be performed only by qualified service technicians who are familiar with safety checks and guide lines.

1. For continued safety, no modification of any circuit should be attempted unless recommended by manufacturer.
2. Disconnect power source before replacing parts as some parts may be electrostatic sensitive.
3. Use an isolation transformer between the line cord and power receptacle, when servicing chassis.

Servicing High Voltage and Picture Tube

When servicing the High Voltage circuits, extreme caution should be used.

1. Discharge static High Voltage by connecting a 10 kohms resistor in series with a test lead between chassis and anode lead of picture tube.
2. Wear shatter-proof eye protection (goggles) when handling the picture tube in case of implosion.
3. DO NOT lift picture tube by the neck.

X-Ray Radiation and High Voltage Limits

Service personnel should be aware of the procedures and instructions covering x-ray radiation. The only potential source of x-ray in present day solid state receivers and monitors is the picture tube.

1. It is only when High Voltage is excessive that x-ray radiation is capable of being emitted from shell of picture tube. Be sure the High Voltage is set at specified level.
2. An accurate High Voltage meter should be available at all times. Meter calibration should be checked periodically.
3. High Voltage should be kept at rated value - NO HIGHER. Higher voltages may cause x-ray radiation or failure of other associated components. DO NOT depend on protection circuit to keep voltages at rated value.
4. Every time a chassis is serviced, High Voltage should be checked at various brightness levels to be sure it is regulating properly.
5. While troubleshooting a set with excessive High Voltage, avoid being close to picture tube. DO NOT operate longer than it is necessary to locate the cause of excessive High Voltage. Use a variable AC transformer to regulate voltage.

6. Many components, electrical and mechanical, in present chassis have safety related characteristics which are not evident with visual inspection. When these components are known, they are identified with a # on the schematic and in the parts list. When replacing these components, for SAFETY, use only an equivalent replacement part.

Safety Checks-Fire and Shock Hazard

Cold Leakage Checks (Sets with isolated ground.)

1. Unplug the AC cord and connect a jumper across the two prongs on the plug.
2. Turn on power switch.
3. Measure the resistance, with an Ohm meter, between the jumpered AC plug and any exposed metal cabinet parts on the set such as: antenna screw heads, control shafts, handle brackets. Exposed metal parts that have a return path should measure between 200 kohms and 5 megohm. Parts without a return path must measure infinity.

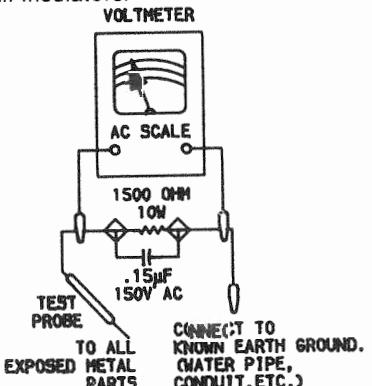
Leakage Current Hot Check

1. Plug the AC cord directly into AC outlet. DO NOT use an isolation transformer.
2. Connect a 1500 Ohm 10 watt resistor, in parallel with a .15μF 150V AC capacitor, between any exposed metal parts on the set and a good earth ground such as a water pipe. (See Figure below.)
3. Using an AC volt meter, with 1000 Ohms per volt or more sensitivity, measure the voltage across the resistor. Check each exposed part and measure voltage at each point.
4. Reverse the AC plug and repeat voltage measurement at each point.
5. The voltage at any point should not exceed .75 volts RMS. This corresponds to .5 millamps AC. Any value exceeding this limit constitutes a potential shock hazard and must be corrected.

General Guide Lines

A final SAFETY check before returning the set to customer.

1. Check area repaired for poorly soldered or de-soldered connections. Check entire circuit board surface for solder splashes.
2. Check interboard wiring for pinched wires or wires contacting any high-wattage resistors.
3. Check that all control knobs, shields, covers, grounds and mounting hardware have been replaced. Be sure to replace all insulators.



Troubleshooting Aid

Note: Waveforms taken with triggered scope, Keyed-Rainbow generator. Schematic voltages measured with digital meter, no signal. Controls adjusted for normal operation.

PICTURE or SOUND

NO PIC, NO SOUND, NO RASTER: Check AC power supply and sources generated from Horizontal Output Transformer (T504). Refer to "Troubleshooting" Power Supply and Horizontal circuits.

NO PIC, NO SOUND, HAS RASTER: Check IF-AGC and source voltages from Horizontal Output Transformer (T504). Refer to "Troubleshooting" IF-AGC and Horizontal circuits.

NO PIC, HAS SOUND, NO RASTER: Check Horizontal Output Transformer (T504) sources and Video circuit. Refer to "Troubleshooting" Horizontal and Video circuits.

NO PIC, HAS SOUND, HAS RASTER: Refer to "Troubleshooting" Video circuit.

HAS PIC, NO SOUND: Refer to "Troubleshooting" Audio circuit.

OVERLOADED PICTURE: Refer to "Troubleshooting" IF-AGC circuit.

LOW OR EXCESSIVE BRIGHTNESS: Check Video and Luminance circuits. Refer to "Troubleshooting" Video circuit.

SWEEP

NO RASTER, HAS SOUND: Check HV rectifier, Part of Horizontal Output Transformer (T504). Refer to "Troubleshooting" Horizontal circuit.

NO RASTER, NO SOUND: Refer to "Troubleshooting" Horizontal circuit.

NO VERT DEFLECTION: Refer to "Troubleshooting" Vertical circuit.

POOR VERT LIN OR FOLDOVER: Refer to "Troubleshooting" Vertical circuit.

POOR HORIZ LIN OR FOLDOVER: Refer to "Troubleshooting" Horizontal circuit.

NARROW PICTURE: Refer to "Troubleshooting" Horizontal circuit.

VERT OFF FREQUENCY: Refer to "Troubleshooting" Vertical circuit.

HORIZ OFF FREQUENCY: Refer to "Troubleshooting" Horizontal circuit.

SYNC

NO VERT/HORIZ SYNC: Refer to "Troubleshooting" Sync circuit.

RASTER

YELLOW (NO BLUE): Check Chroma and Blue Output circuits. Refer to "Troubleshooting" Raster circuit.

CYAN (NO RED): Check Chroma and Red Output circuits. Refer to "Troubleshooting" Raster circuit.

MAGENTA (NO GREEN): Check Chroma and Green Output circuits. Refer to "Troubleshooting" Raster circuit.

COLOR (B/W operating normally)

NO COLOR: Refer to "Troubleshooting" Chroma circuit.

WEAK COLOR: Refer to "Troubleshooting" Chroma circuit.

NO COLOR SYNC: Refer to "Troubleshooting" Chroma circuit.

NO GREEN: Check Chroma and Green Output circuits. Refer to "Troubleshooting" Raster circuit.

NO BLUE: Check Chroma and Blue Output circuits. Refer to "Troubleshooting" Raster circuit.

NO RED: Check Chroma and Red Output circuits. Refer to "Troubleshooting" Raster circuit.

INCORRECT HUE (TINT): Refer to "Troubleshooting" Chroma circuit.

TEST JIG HOOKUP

| FUNCTION | Chek-A-Color ADAPTER NO. |
|-----------------------------|-----------------------------|
| CRT YOKE YOKE SETTING | B239 YP2A |
| | Focus Tap |

TROUBLESHOOTING**POWER SUPPLY DESCRIPTION**

When 120V AC is supplied to the set, 156V* is developed at TP22. The voltage developed at TP22 is simultaneously applied to Switch Mode Regulator Transistor (Q400), Duty Cycle Control Transistors (Q402, Q403), Differential Amp Transistor (Q407), Main Control Amp Transistor (Q406), Standby Power Switch Transistors (Q431, Q432) and Mode Switch Transistor (Q410). If 130V is present at TP4, refer to the "Horizontal" section of this Troubleshooting guide. If Transformer T401 is being overloaded by a short or other condition, a very loud high frequency sound will be heard coming from the set.

*With respect to Isolated ground.

HORIZONTAL

Determine if the TV is in shutdown, refer to the "High Voltage Shutdown" section of this Troubleshooting guide. If the TV is not in shutdown, inject a horizontal signal at the base of the Horizontal Output Transistor (Q501). If horizontal deflection is now present, check the voltages, waveforms and components associated with pins 7, 23 thru 28 of IF/Sync/Sound IC (IC201) and the Horizontal Driver Transistor (Q500). If there is still no horizontal sweep, check the voltages, waveforms and components associated with Transistor Q501 and the Horizontal Output Transformer (T504). Check Diodes D502, D506 and associated components for defects. The high voltage rectifier is part of Transformer T504 and if defective will affect the performance of the horizontal circuits. If the horizontal oscillator is off frequency, check the voltages, waveforms and components associated with pins 23, 24 and 28 of IC201. Horizontal linearity or width problems may be caused by Capacitors C501, C502, C504 and C505 being defective.

*With respect to Isolated ground.

POWER SUPPLY

Check the AC Fuse F400. If fuse is open, check Bridge Rectifier Diodes D404 thru D407, Capacitors C400, C404 thru C407, Thermistor R401, Electrolytic C403 and Switch Mode Regulator Transistor (Q400). Apply 120V AC and check for 155V* at the collector of Transistor Q400. If this voltage is absent, check Line Filter (L400), Thermistor R403 and the winding of Switched Mode Transformer (T401) from pins 5 to pins 7. If 155V* is present at the collector of Transistor Q400, depress the Power Switch and check for 130V at TP4. If this voltage is absent, check the voltages, wave-

HIGH VOLTAGE SHUTDOWN TEST

Apply 120V AC, turn set On, set all customer controls for normal operation and apply a variable 30V supply to TP9 through an isolation diode. Set should lose raster and sound. If set does not lose raster and sound, the shutdown circuit should be repaired. To resume normal operation, remove AC Power and wait 30 seconds then turn set On.

HIGH VOLTAGE SHUTDOWN

The high voltage is monitored by Diode D506 rectifying pulses from the Horizontal Output Transformer (T504) and applying the voltage to the cathode of Zener Diode Z503. Should the

TROUBLESHOOTING (Continued)

high voltage increase, the rectified voltage at the cathode of Zener Diode Z503 will also increase and trigger Zener Diodes Z503 and Z504 into conduction. This triggers Over-voltage Shutdown SCR (SCR505) which shuts down the set. To troubleshoot, disconnect Diode D506 from the circuit and check the voltage at TP4. If the voltage is more than 135V, troubleshoot the power supply. If the voltage at TP4 is less than 130V, check the components associated with the collector circuit of the Horizontal Output Transistor (Q501) and SCR505. Return Diode D506 to the circuit.

**Voltages Taken In Shutdown
SCR505 TP4**

| | | |
|---|------|-----|
| K | 0V | .9V |
| G | .74V | |
| A | .9V | |

IF-AGC

Inject a video IF signal at the IF input and check for video on the CRT. If video is present, check the Tuner, Tuner Control and Tuner AFT circuit. If there is no video on the CRT, check for a video waveform at TP1. If video is present, refer to the "Video" section of this Troubleshooting guide. If there is no video at TP1, apply AGC bias to pin 19 of IF/Sync/Sound IC (IC201). If video is present at TP1, check the voltages and components associated with the AGC circuit at pins 1, 5 and 19 of IC201. If there is no video at TP1, check the voltages, waveforms and components associated with pins 7 thru 10, 17, 18 and 22 of IC201 and IF Preamp Transistor (Q240). A defective AGC circuit can cause an overloaded picture, excessive snow or loss of audio and video. See the AGC Voltage Chart for AGC voltages with signal.

IC201

| | |
|--------|------|
| Pin 1 | 3.9V |
| Pin 5 | 5.2V |
| Pin 19 | 4.5V |

AUDIO

Select an active TV channel and check for an audio waveform at pin 12 of IF/Sync/Sound IC (IC201). If there is no audio, check the voltages, waveforms and components associated with Sound IF IC (IC202) and pin 11 thru 15 of IC201. If audio is present at pin 12 of IC201, check the voltages, waveforms and components associated with Audio Output IC (IC280). Check the voltage at pin 7 of IC280, it should measure 2.6V at mute and 7.1 at Maximum volume.

VIDEO

Inject a video signal at TP1 and check for video on the CRT. If video is present, troubleshoot the "IF/AGC" section. If there is no video on the CRT, check for a video waveform at pins 13, 14 and 15 of Chroma/Luminance IC (IC640). If there is no video at pins 13, 14 and 15 of IC640, check the voltages, waveforms and components associated with pins 1, 7 and 9 thru 15 of IC640 and Transistors Q600, Q605, Q610, Q615, Q620. If video is present at pins

13, 14 and 15 of IC640, check the voltages, waveforms and components associated with the CRT and Output Transistors (Q26, Q40 and Q47). If the brightness is inadequate or cannot be controlled, check the voltages and components associated with pins 7 and 12 of IC640 and pin 7 of the CRT.

VERTICAL

Inject a vertical drive signal at pin 3 of IF/Sync/Sound IC (IC201). If vertical deflection is now present, check the voltages, waveforms and components associated with pins 2, 3, 4 and 27 of IC201. If there is still no vertical sweep, check the voltages, waveforms and components associated with the Vertical Output IC (IC580). Vertical linearity or height problems may be caused by the vertical feed back and bias circuits, check Electrolytics C582, C584 and C585 for defects.

SYNC

Check for a video waveform at TP6. If the video waveform is missing, check the components associated with TP6. If a video waveform is present at TP6 and there is no vertical or horizontal sync, Capacitor C227 or IC201 may be defective.

RASTER

Check the CRT and CRT voltages. If there is no Red, check the voltages and components associated with pin 15 of Chroma/Luminance IC (IC640) and Red Output Transistor (Q26). If there is no Green, check the voltages and components associated with pin 14 of IC640 and Green Output Transistor (Q40). If there is no Blue, check the voltages and components associated with pin 13 of IC640 and Blue output Transistor (Q47). If the raster has a keystone shape, check the Deflection Yoke (DY1). If the raster has height or width problems, refer to the "Vertical", "Horizontal" and "Power Supply" sections of this Troubleshooting guide.

CHROMA

Check for a chroma waveform at pin 3 of Chroma/Luminance IC (IC640). If the waveform is missing, check the components associated with pin 3. If the chroma waveform is present at pin 3, check for the proper chroma waveforms at pins 13, 14 and 15 of IC640. If these waveforms are missing, check the voltages, waveforms and components associated with pins 1 thru 6, 8 and 16 thru 24 of IC640. Check the 7.16MHz oscillator at pins 20 and 22 of IC640. Check the voltages and components associated with the Color Control and pin 5 of IC640. If there is no color sync, check the voltages, waveforms and components associated with pin 8 of IC640. If there is inadequate Tint Range, check the voltages and components associated with the Tint Control and pin 21 of IC640. If the proper chroma waveforms are present at pin 13, 14 and 15 of IC640, refer to the "Raster" section of this Troubleshooting guide.

TEST EQUIPMENT

Test Equipment listed by Manufacturer illustrates typical or equivalent equipment used by SAMS' Engineers to obtain measurements and is compatible with most types used by field service technicians.

| Equipment | B & K Precision Equipment No. | Sencore Equipment No. | Notes |
|-----------------------|-------------------------------|-------------------------|-------|
| OSCILLOSCOPE | 1560, 1564, 1541 | SC61 | |
| GENERATORS | | | |
| RGB | 1249,1260 | | |
| MULTIBURST SIGNAL | 1251,1260 | VA62 | |
| COLOR BAR | 1211A,1249,1251,1260 | VA62,CG25 | |
| ANALOG VOM | 277,111,116 | | |
| DIGITAL VOM | 2830,2806 | DVM37,DVM56,SC61 | |
| FREQUENCY METER | 1803,1805 | FC71,SC61 | |
| HI-VOLTAGE PROBE | HV-44 | HP200 | |
| VOM/DMM | | | |
| Accessory probes | PR-28(HV) | | |
| ISOLATION TRANSFORMER | TR110,1604,1653,1655 | PR57 | |
| CAPACITANCE ANALYZER | 820,810,830 | LC53,LC75,LC76, LC77 | |
| CRT ANALYZER | 467,470 | CR70 | |
| TEMPERATURE PROBE | TP-28,TP-30 | | |
| AC LEAKAGE TESTER | 1655 | PR57 | |
| LOGIC PROBE | DP51,DP21 | | |
| LOGIC PULSER | DP101,DP31 | | |
| INDUCTANCE ANALYZER | 875 | LC53,LC75,LC76, LC77 | |
| FLYBACK YOKE TESTER | 875 | LC53,VA62 | |
| TV STEREO GENERATOR | 2009 | ST65,ST66 | |
| FIELD STRENGTH METER | | FS73,FS74 | |

TV ALIGNMENT INSTRUCTIONS

Use an Isolation transformer and observe power supply polarity. Maintain line voltage at 120V AC.
Allow a 20-minute warm-up period for receiver and test equipment.

Suggested Alignment Tools: GC ELECTRONICS

PRELIMINARY INSTRUCTIONS

Set the channel selector to the highest unused channel. Set scope sweep to external. Connect scope vertical input to scope vertical input on sweep/marker generator. Connect scope external horizontal input to scope horizontal input on sweep/marker generator. Ground test equipment to TV chassis unless specified otherwise. Use only enough generator output to provide a usable indication.

Note: Response may vary slightly from that shown.

Connect a 6.7V Bias to TP210 (Pin 10 IC201).

VIDEO IF ALIGNMENT (SWEEP MARKER GENERATOR)

| DIRECT PROBE FROM SWEEP/MARKER GENERATOR | SWEEP GENERATOR OUTPUT | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | REMARKS |
|--|-------------------------|---------------------------|----------------------------|---|
| TP244 (Emitter of Q244) | TP240 (Base of Q240) | 44MHz (10MHz Sweep) | 45.75MHz | Adjust L205 for Maximum 45.75MHz marker. See Figure 1. |

TV ALIGNMENT INSTRUCTIONS (Continued)

VIDEO IF ALIGNMENT (BAR SWEEP GENERATOR)

| BAR SWEEP GENERATOR | SCOPE INPUT | REMARKS |
|---------------------|-------------|--|
| Antenna Terminals | TP244 | Perform Video IF Adjustments per SWEEP/MARKER GENERATOR Instructions above. See Figure 2. |

SOUND IF ALIGNMENT

Tune in a station and adjust L213 for maximum sound. Reduce signal strength at the antenna terminals until distortion appears. Continue to reduce the signal while aligning for undistorted output by adjusting L213.

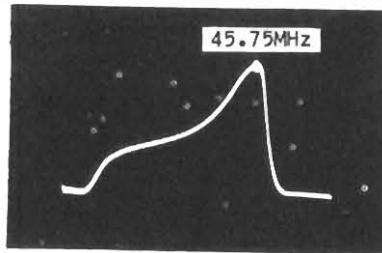


Figure 1

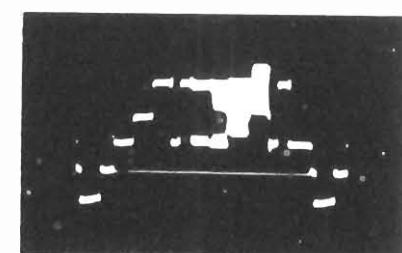
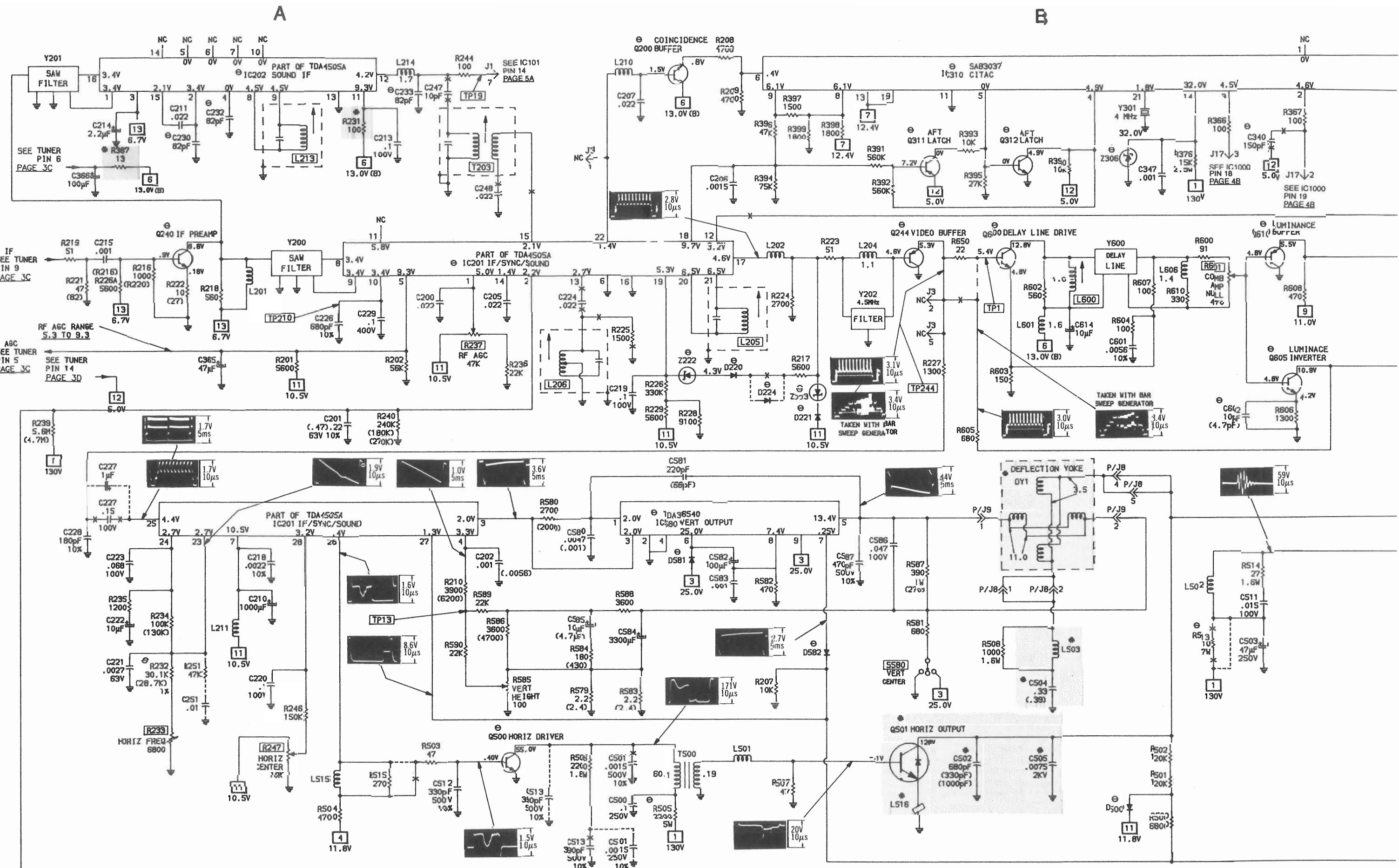
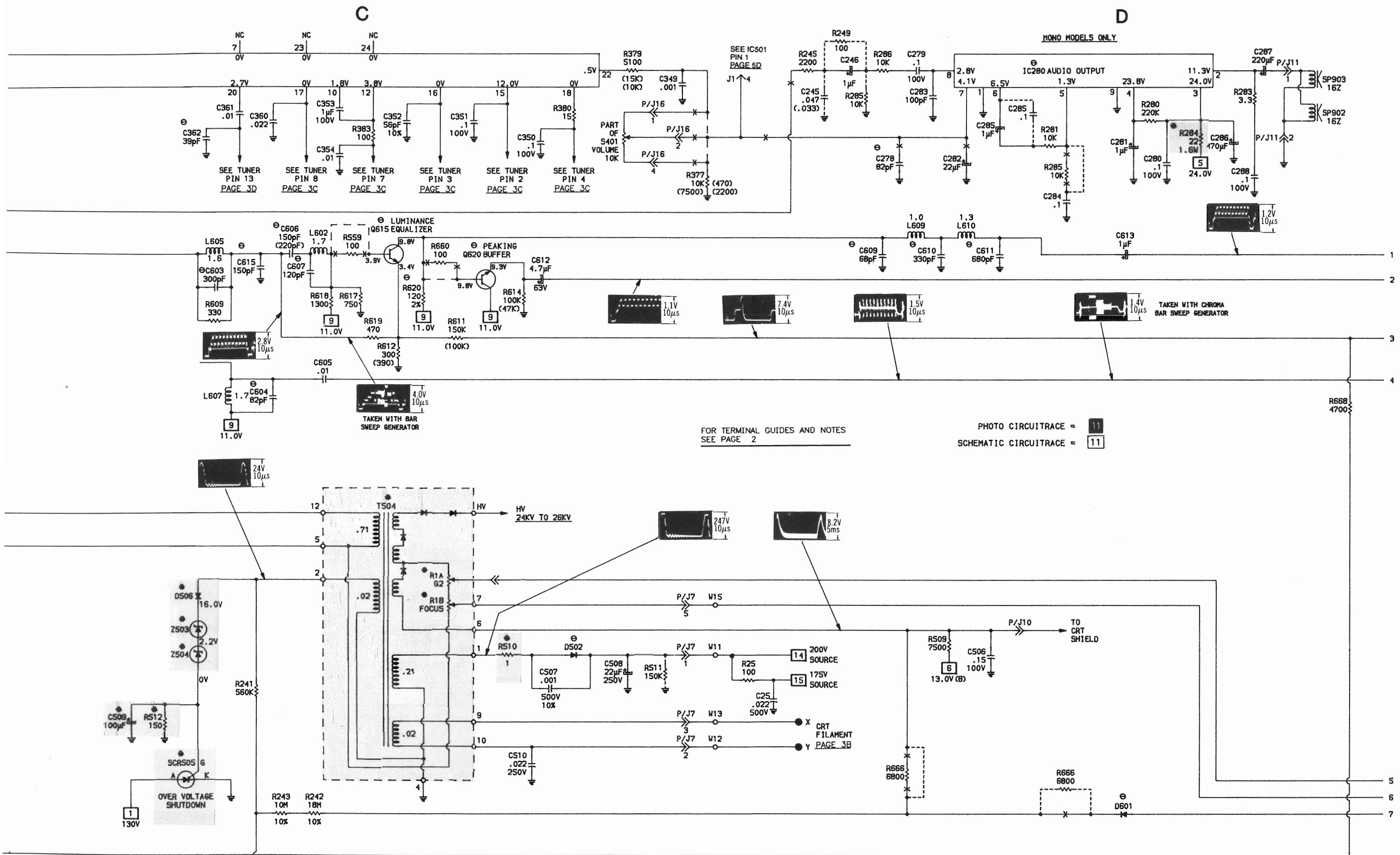
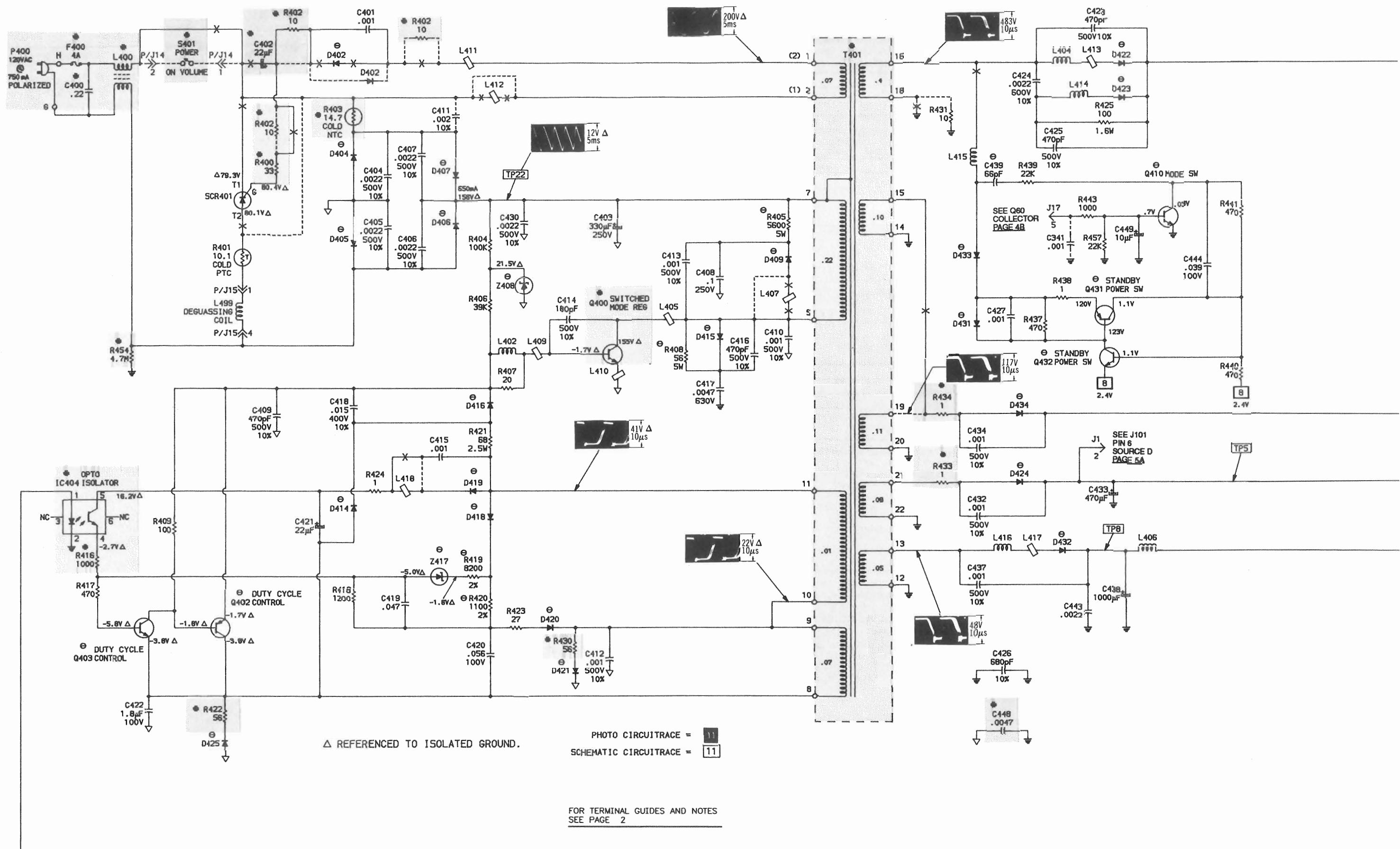
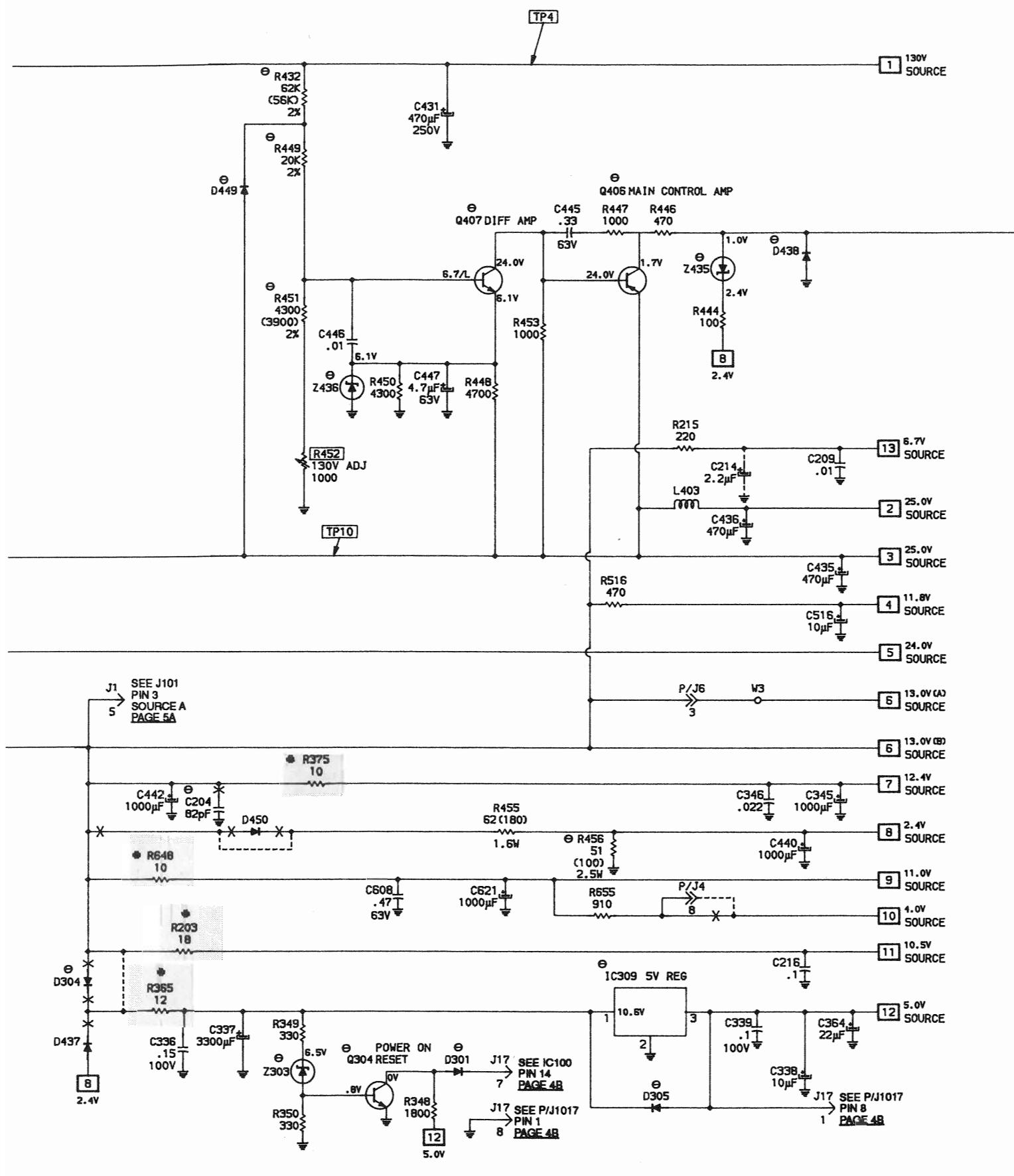


Figure 2



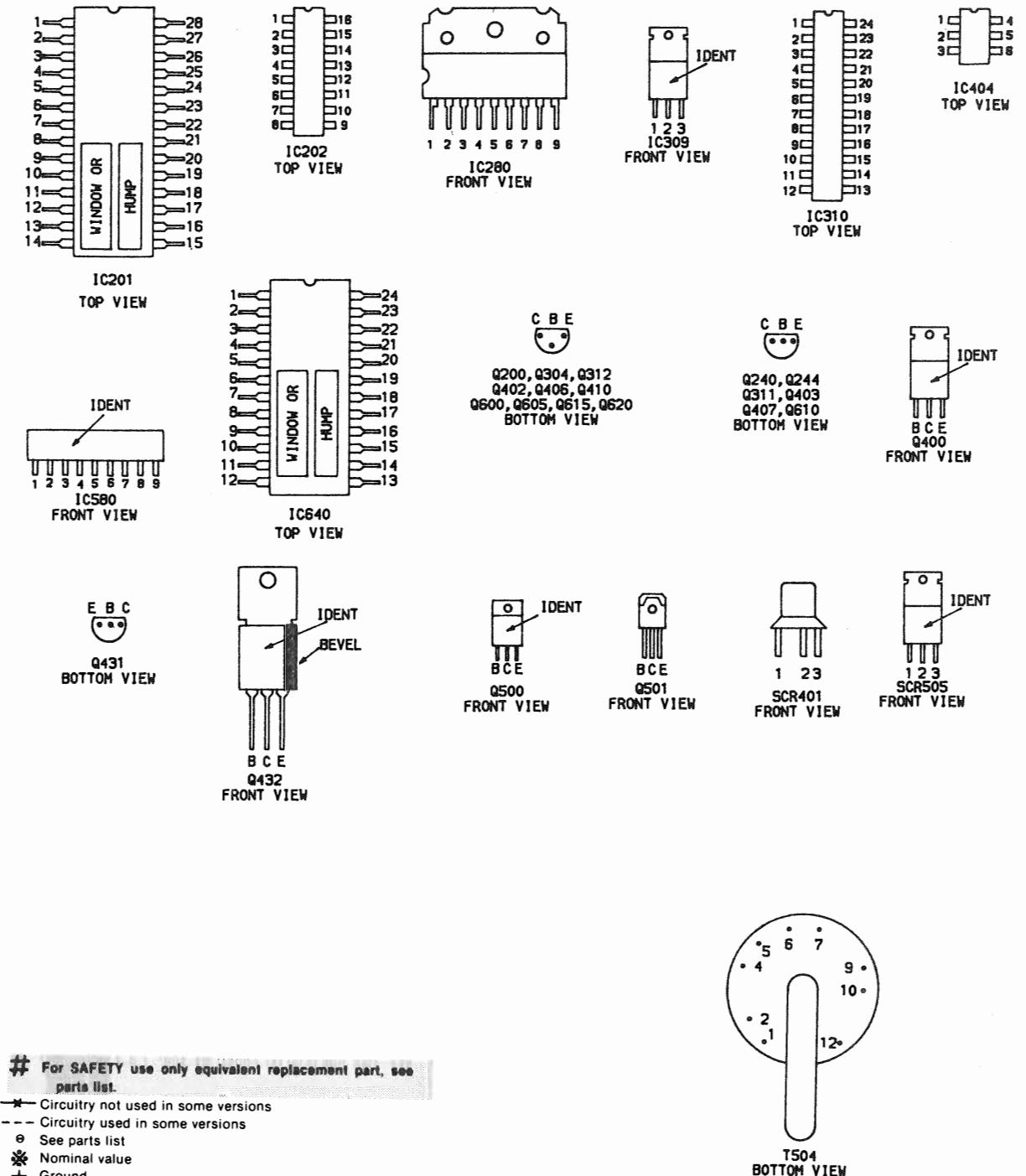






POWER SUPPLY

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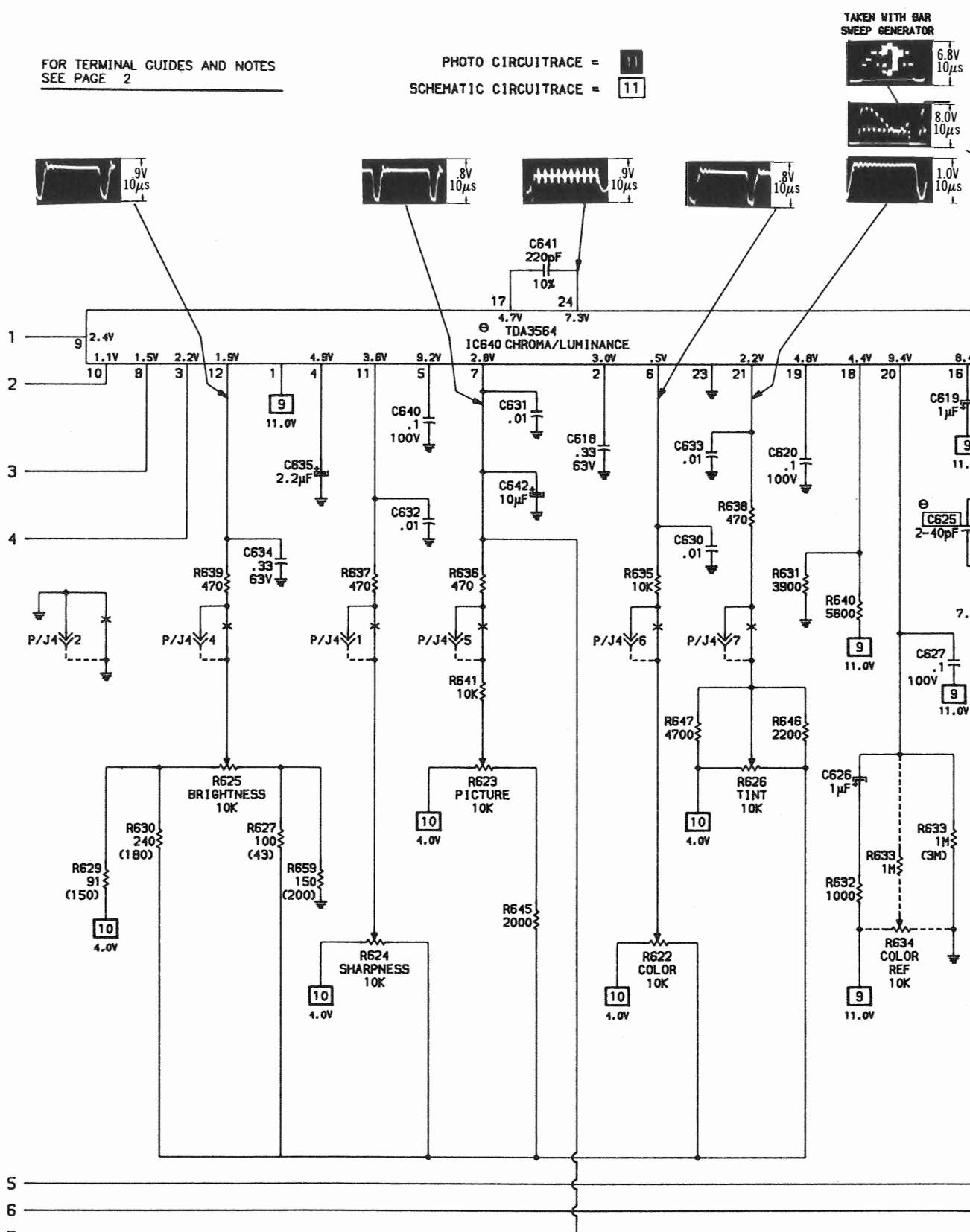


TERMINAL GUIDES AND NOTES

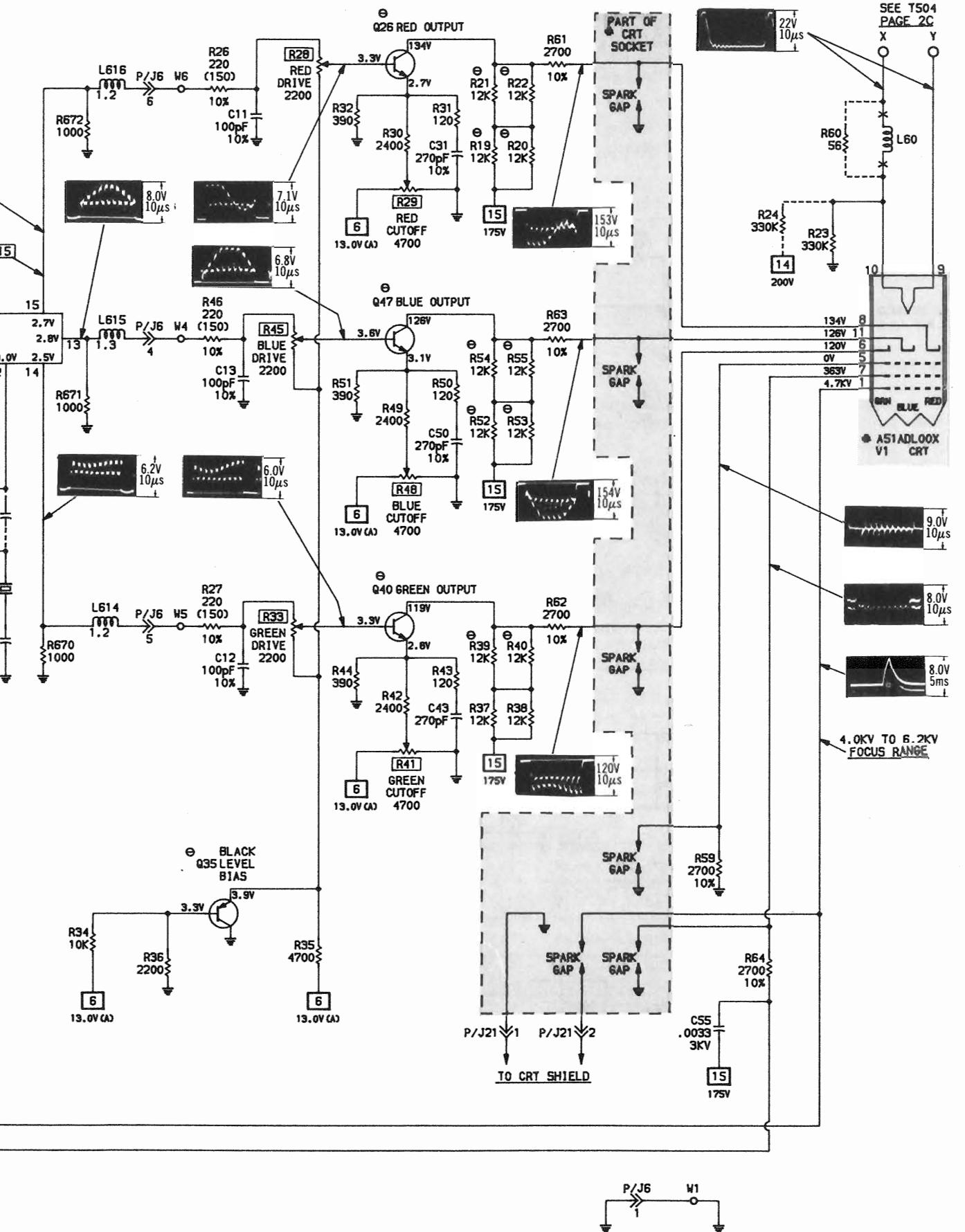
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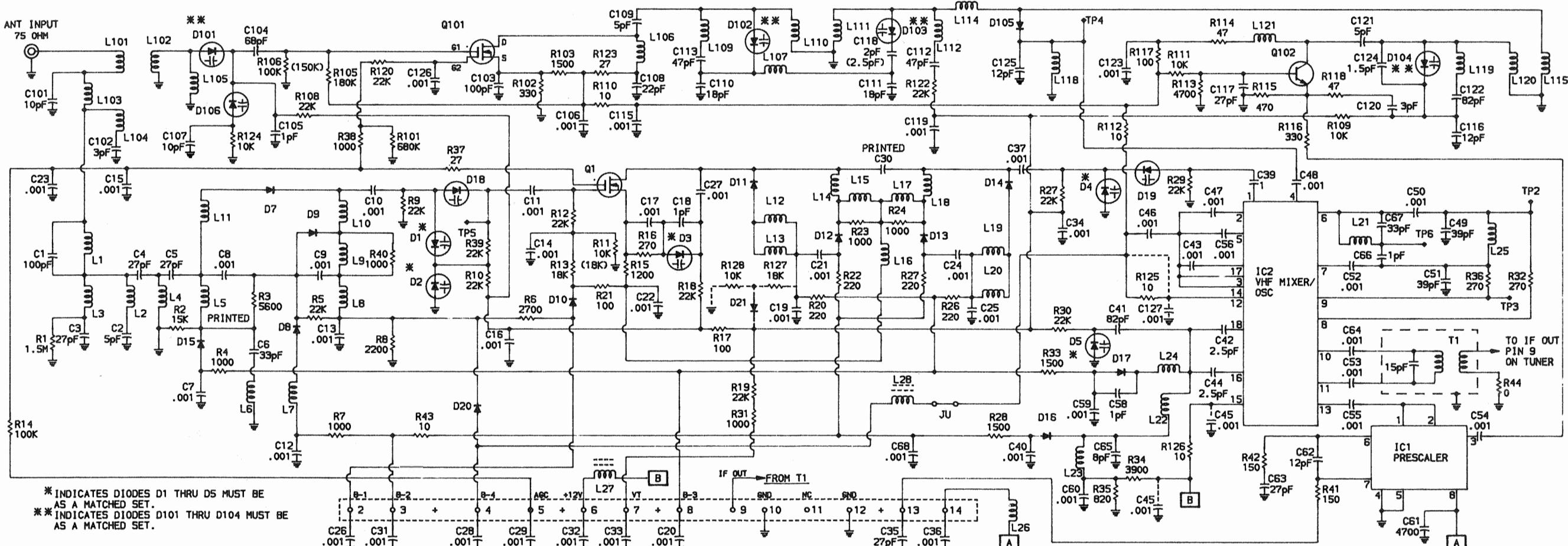
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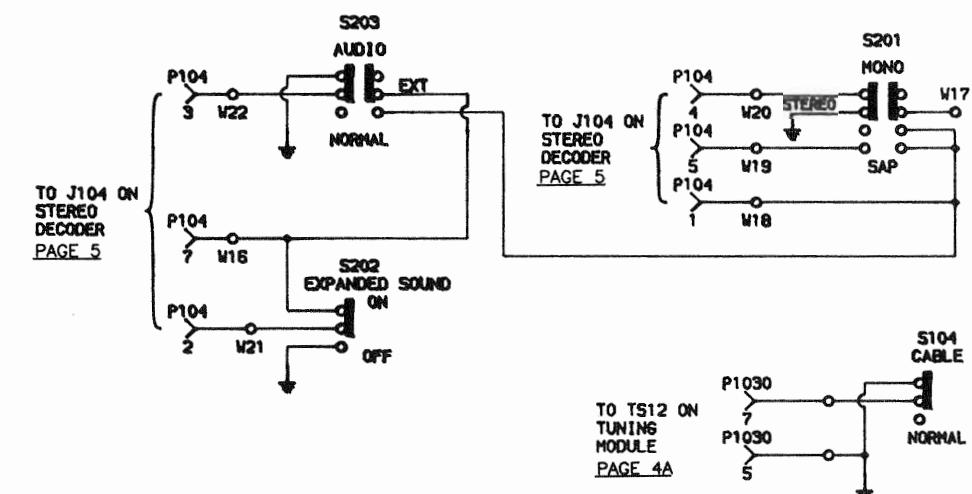
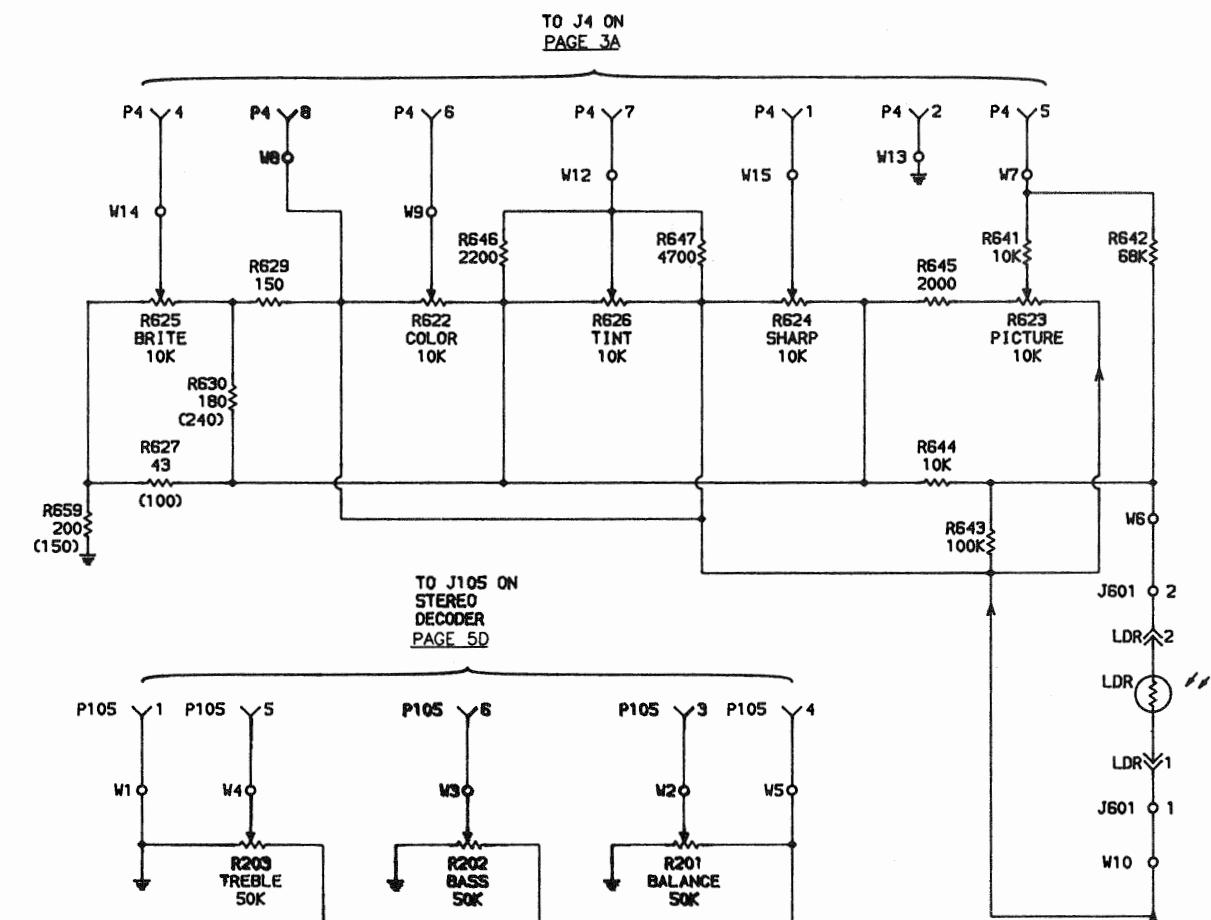
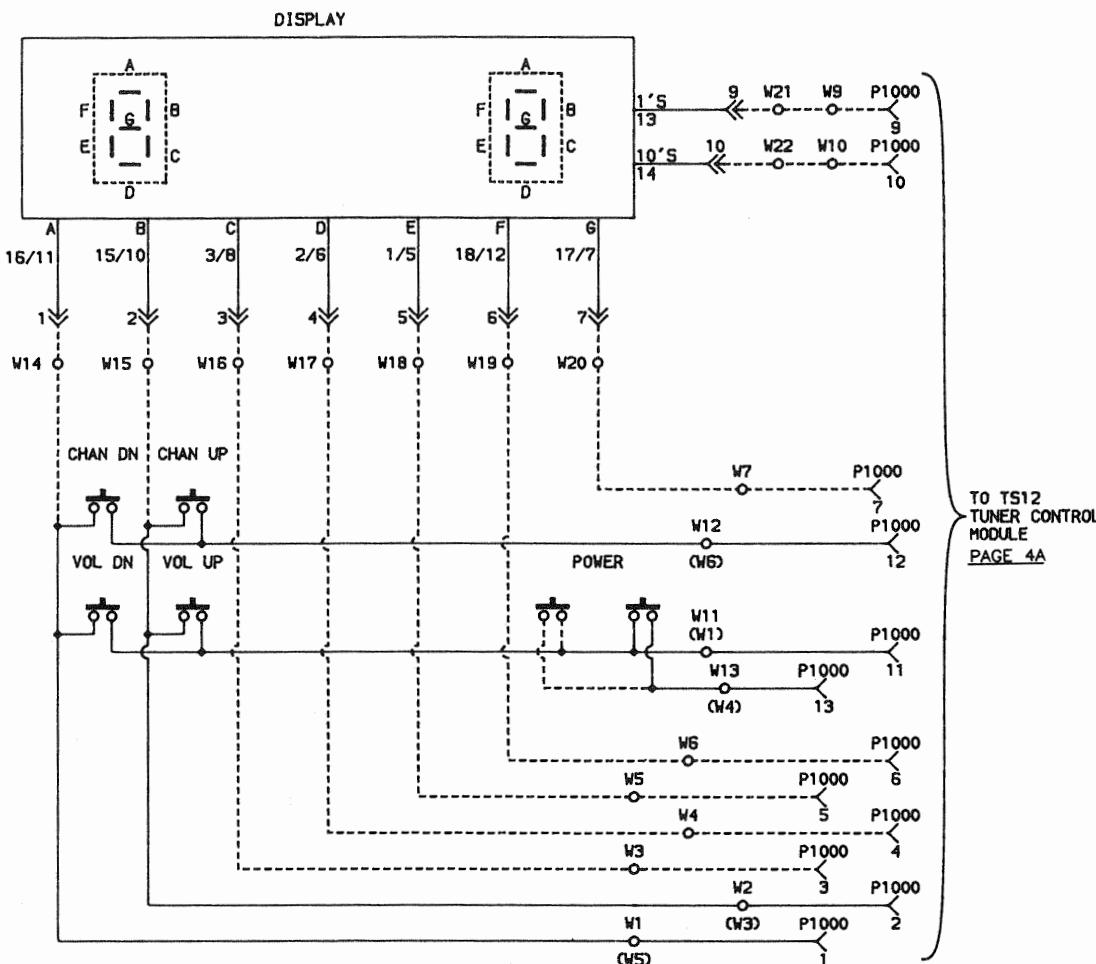
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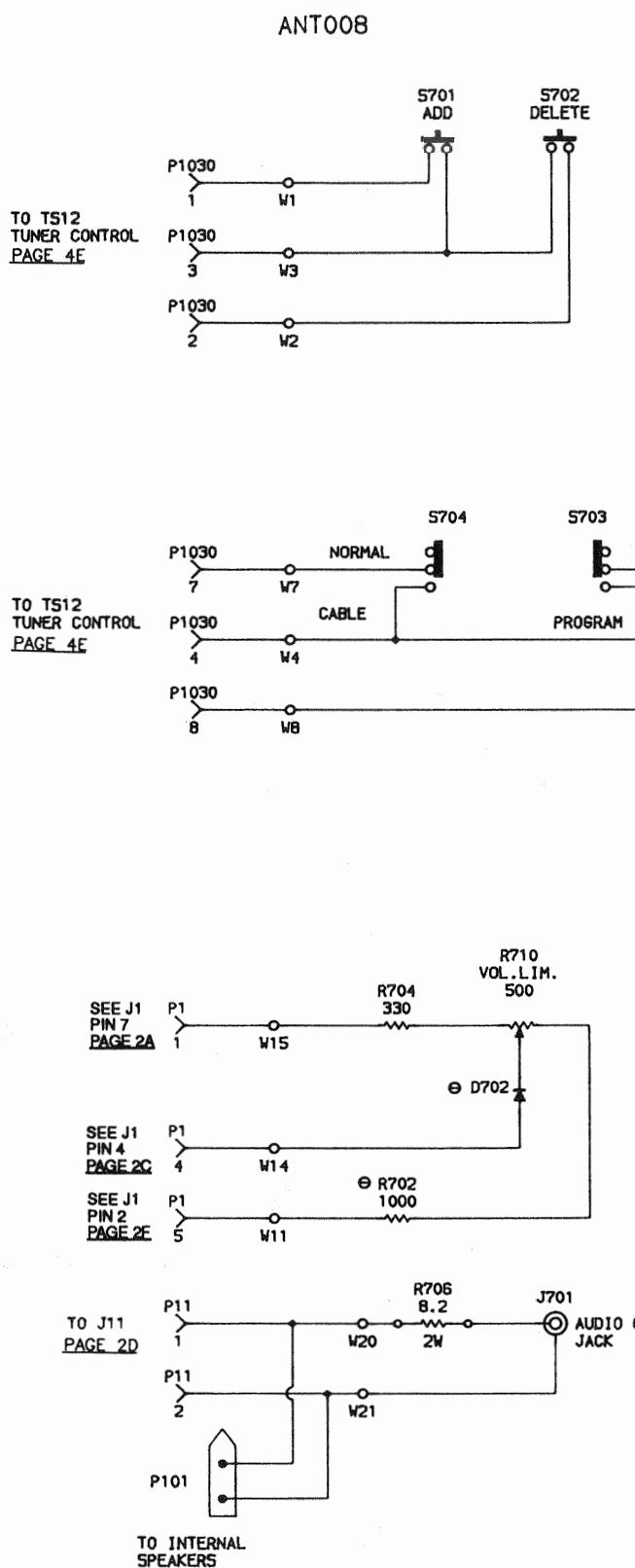






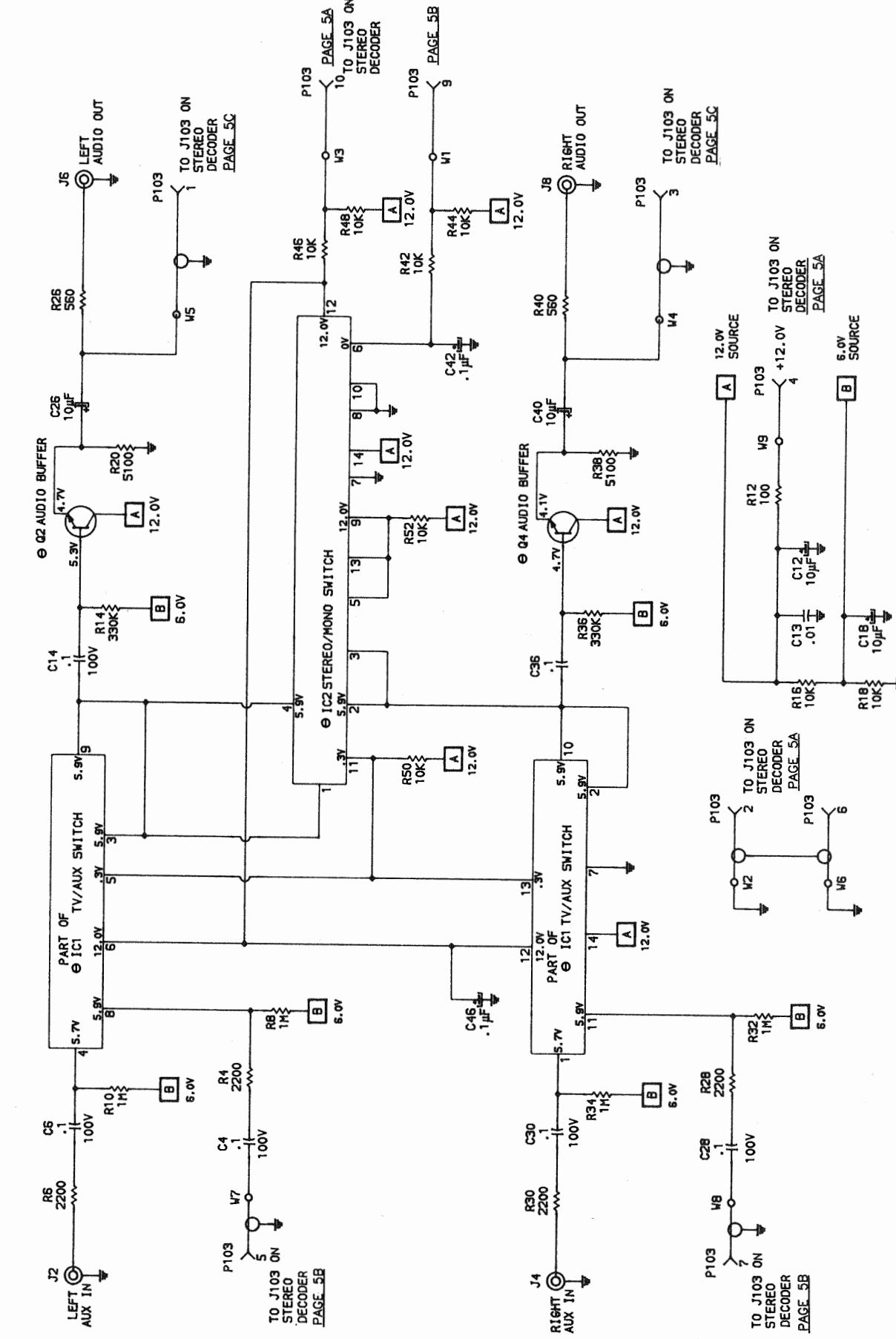
CHANNEL SELECTOR SWITCHES MODULE, ASW052, 53, 54, 58, 59

FOR TERMINAL GUIDES AND NOTES
SEE PAGE 2



ANTENNA INPUT MODULE, ANT008

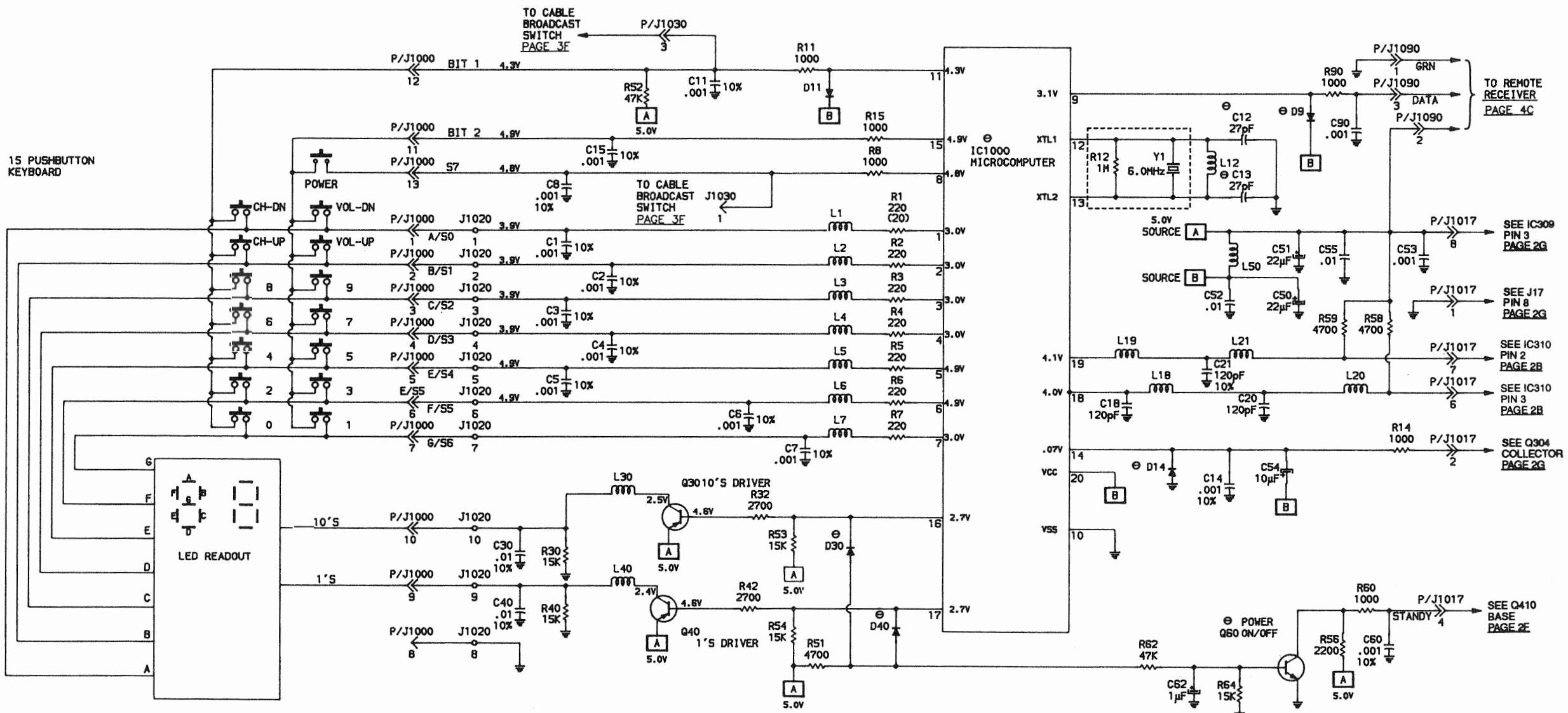
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AUDIO INPUT/OUTPUT JACK PANEL, AVJ014-A001

H SET 2629 FOLDER 1

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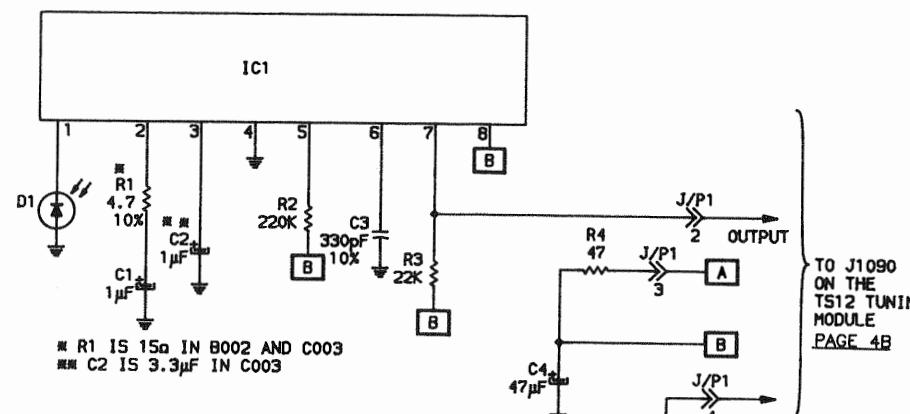


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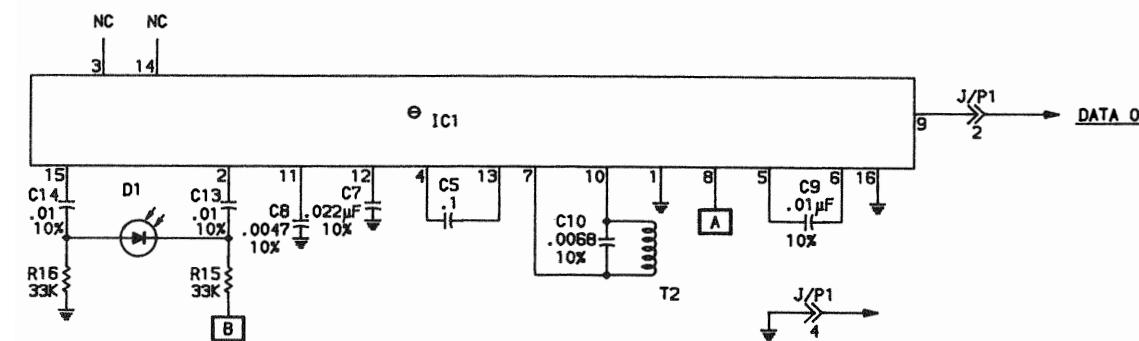
FOR TERMINAL GUIDES AND NOTES
SEE PAGE 2

C

REMOTE CONTROL RECEIVER MODULE, ARR002-A001

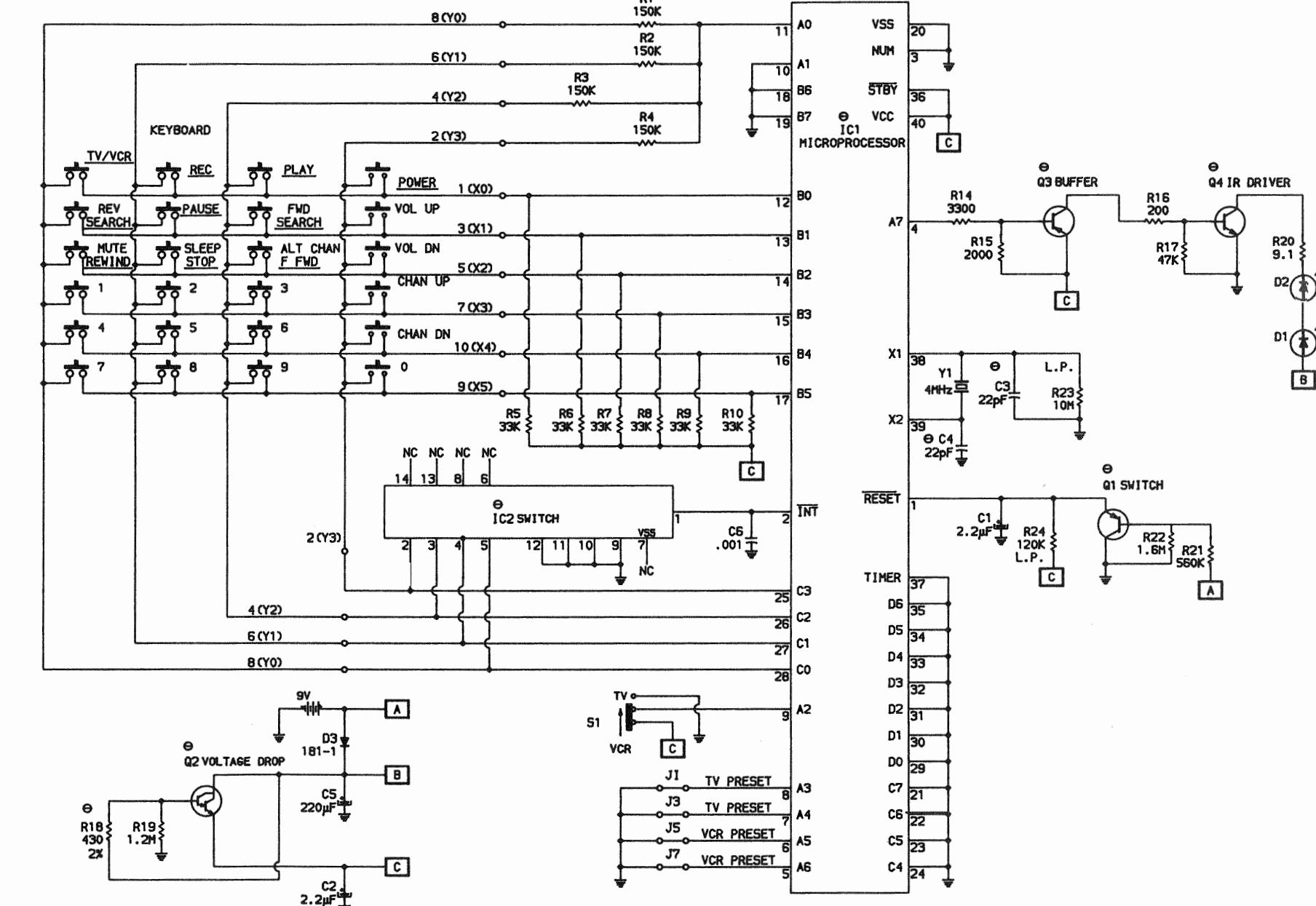


REMOTE CONTROL RECEIVER MODULE, ARR007-A001,-B002,-C003

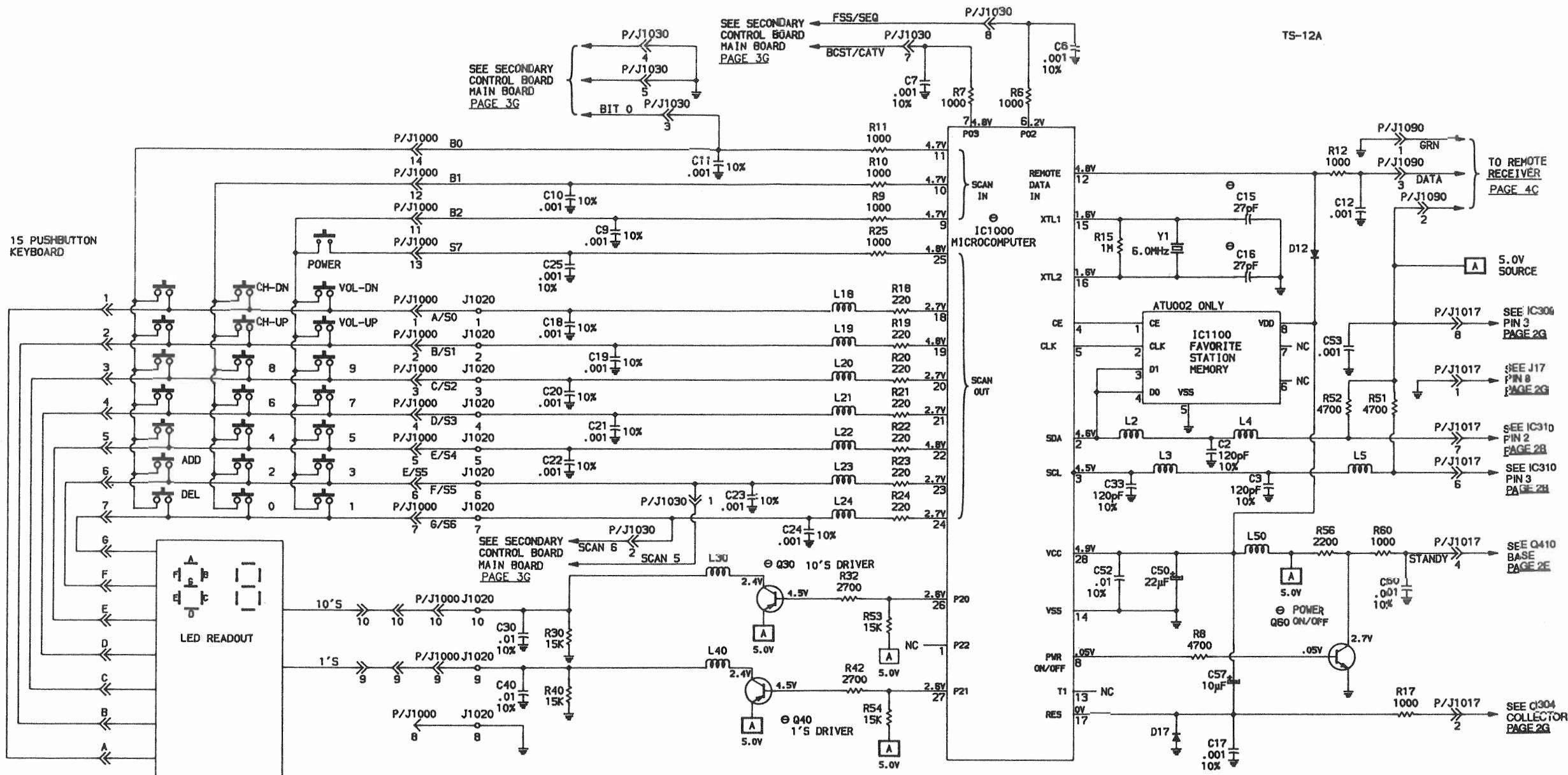


REMOTE CONTROL RECEIVER MODULE

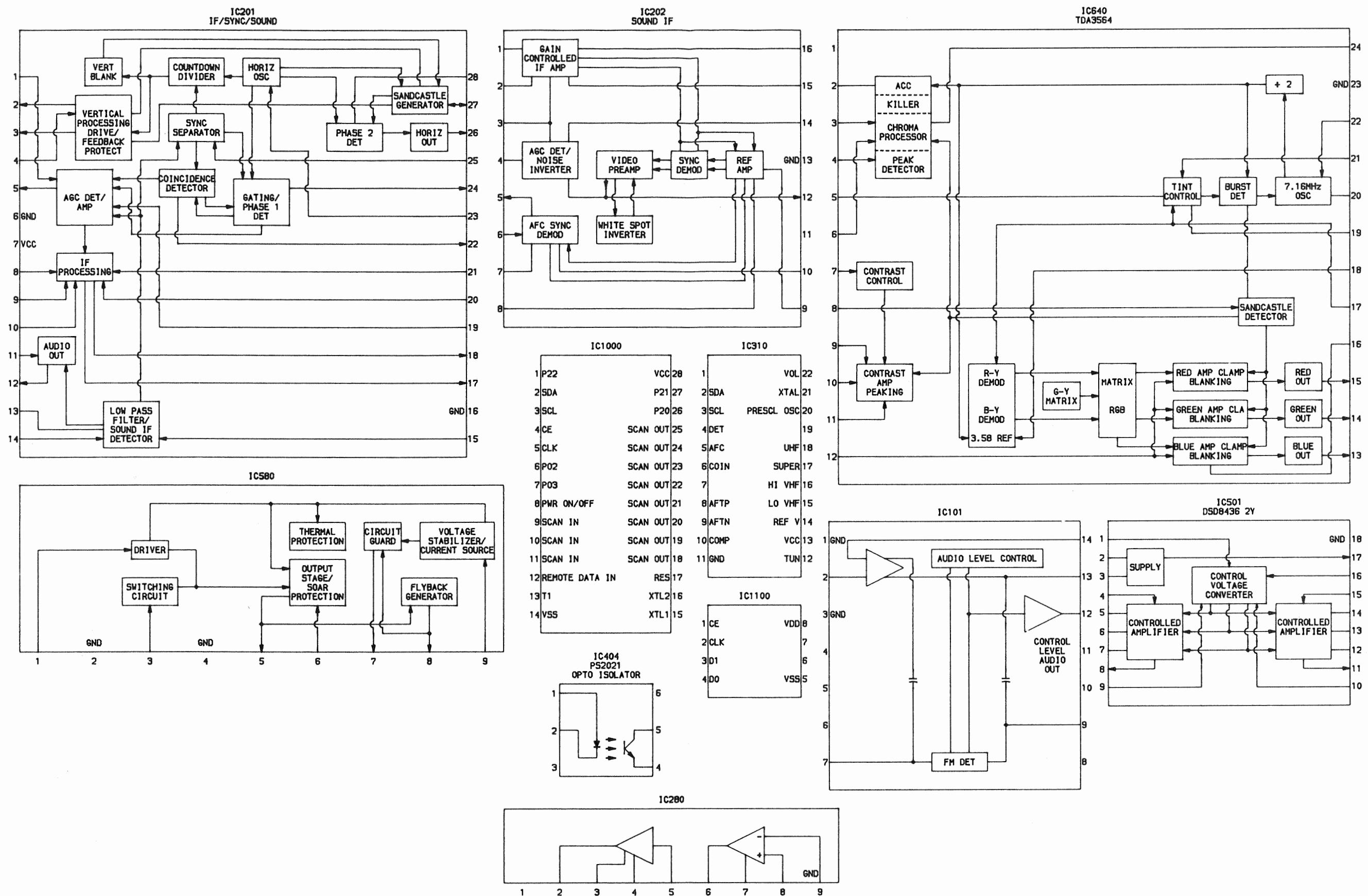
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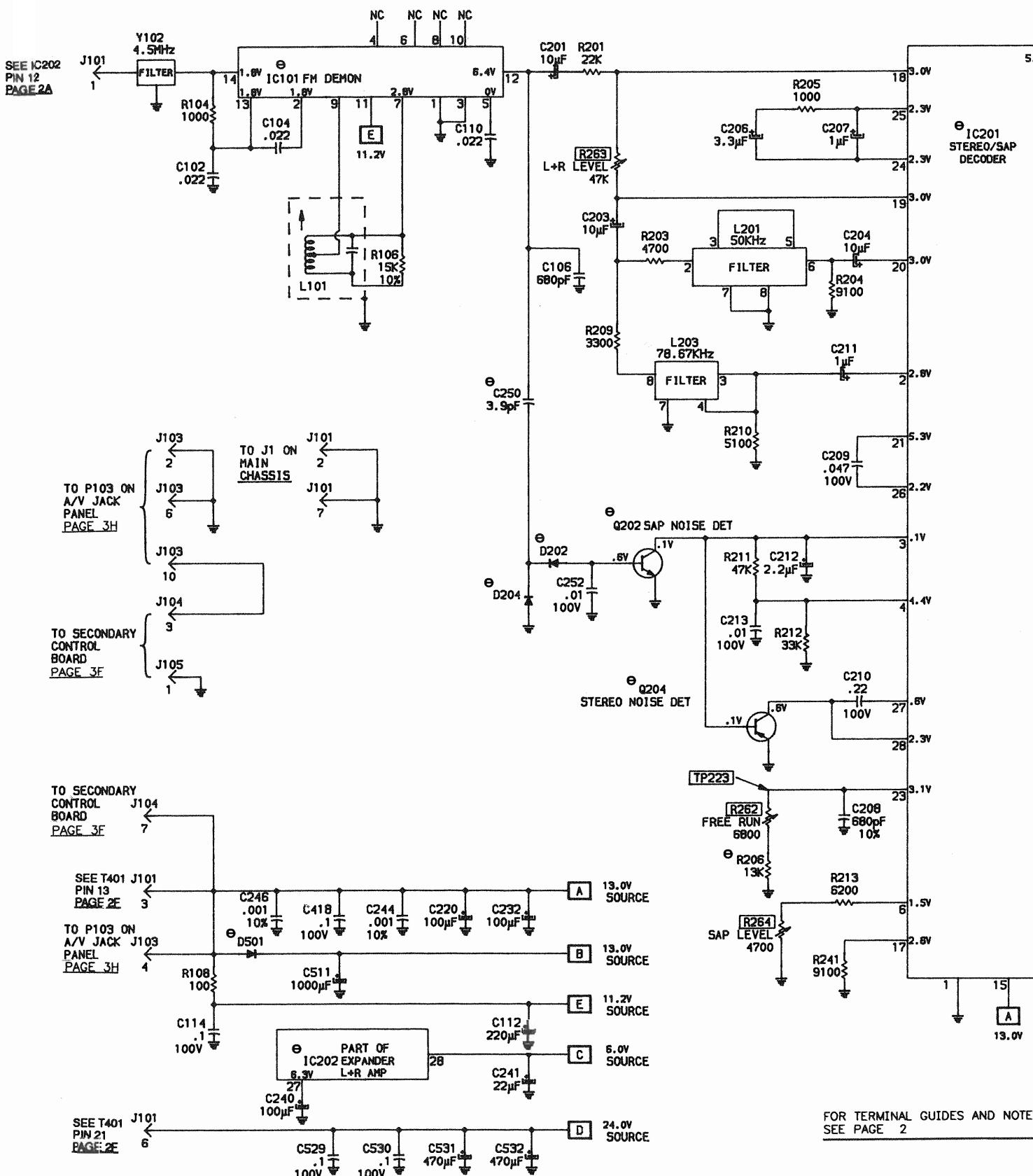
REMOTE CONTROL TRANSMITTER, TUMA5G



FOR TERMINAL GUIDES AND NOTES
SEE PAGE 2

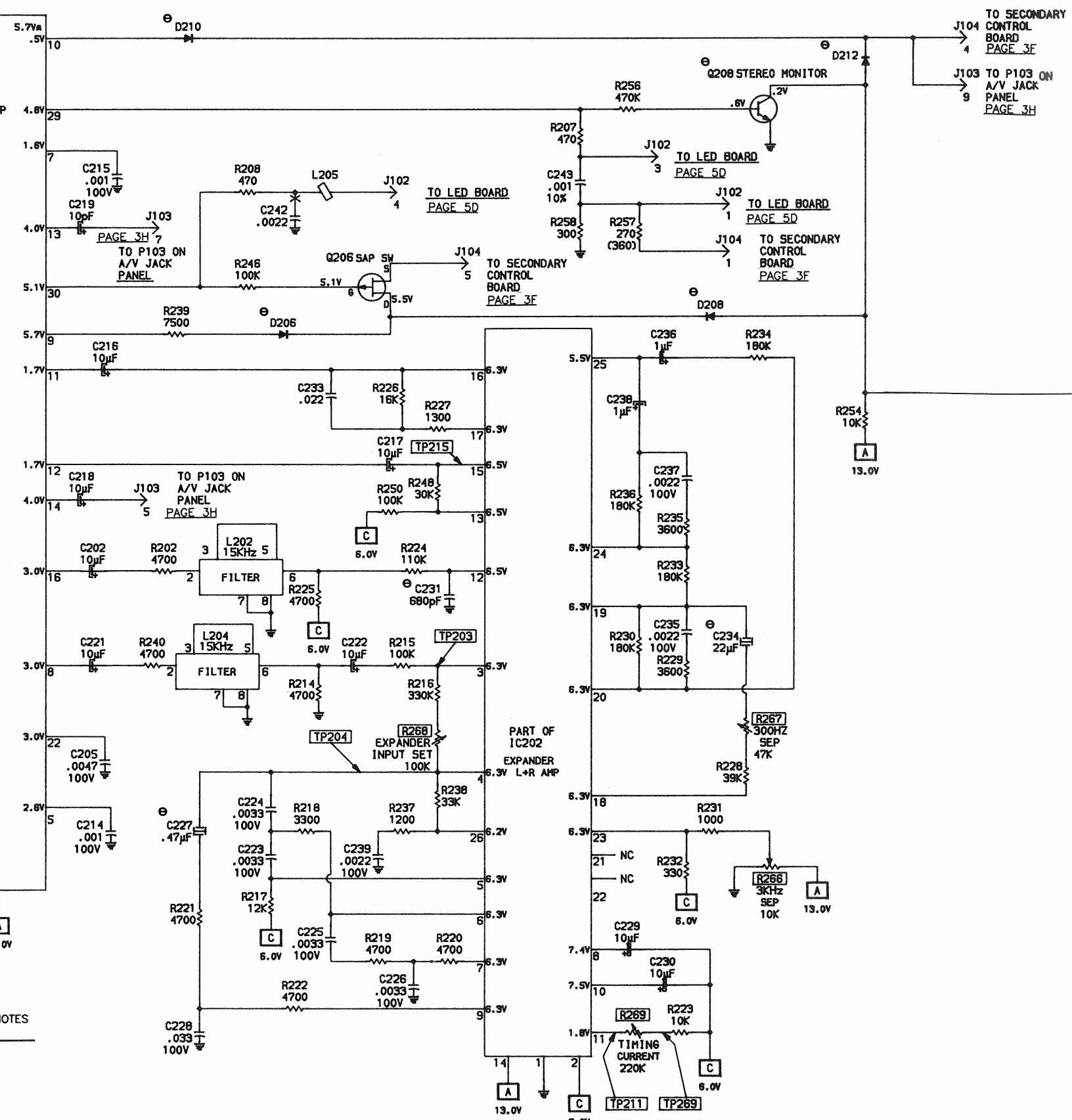


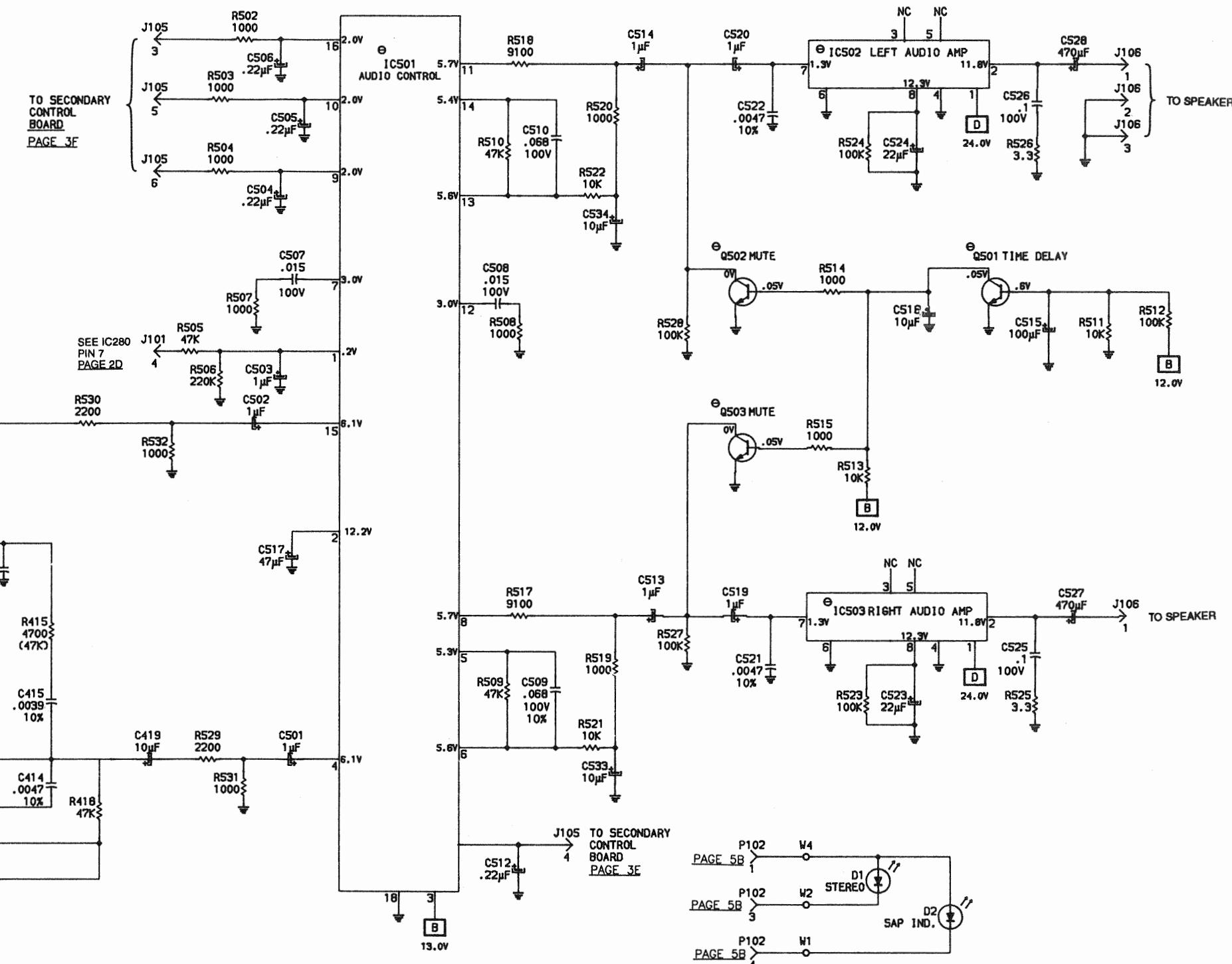
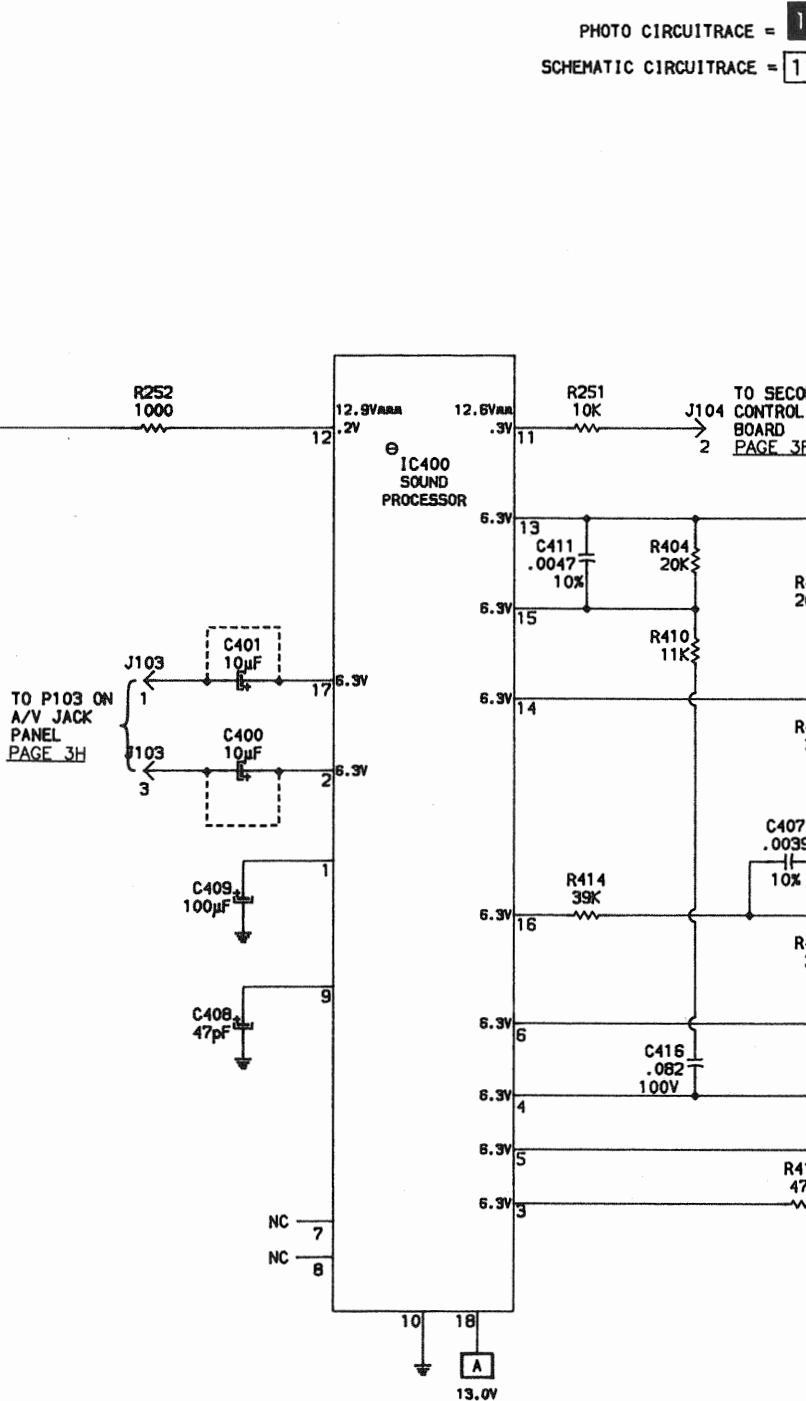
A



FOR TERMINAL GUIDES AND NOTES
SEE PAGE 2

B





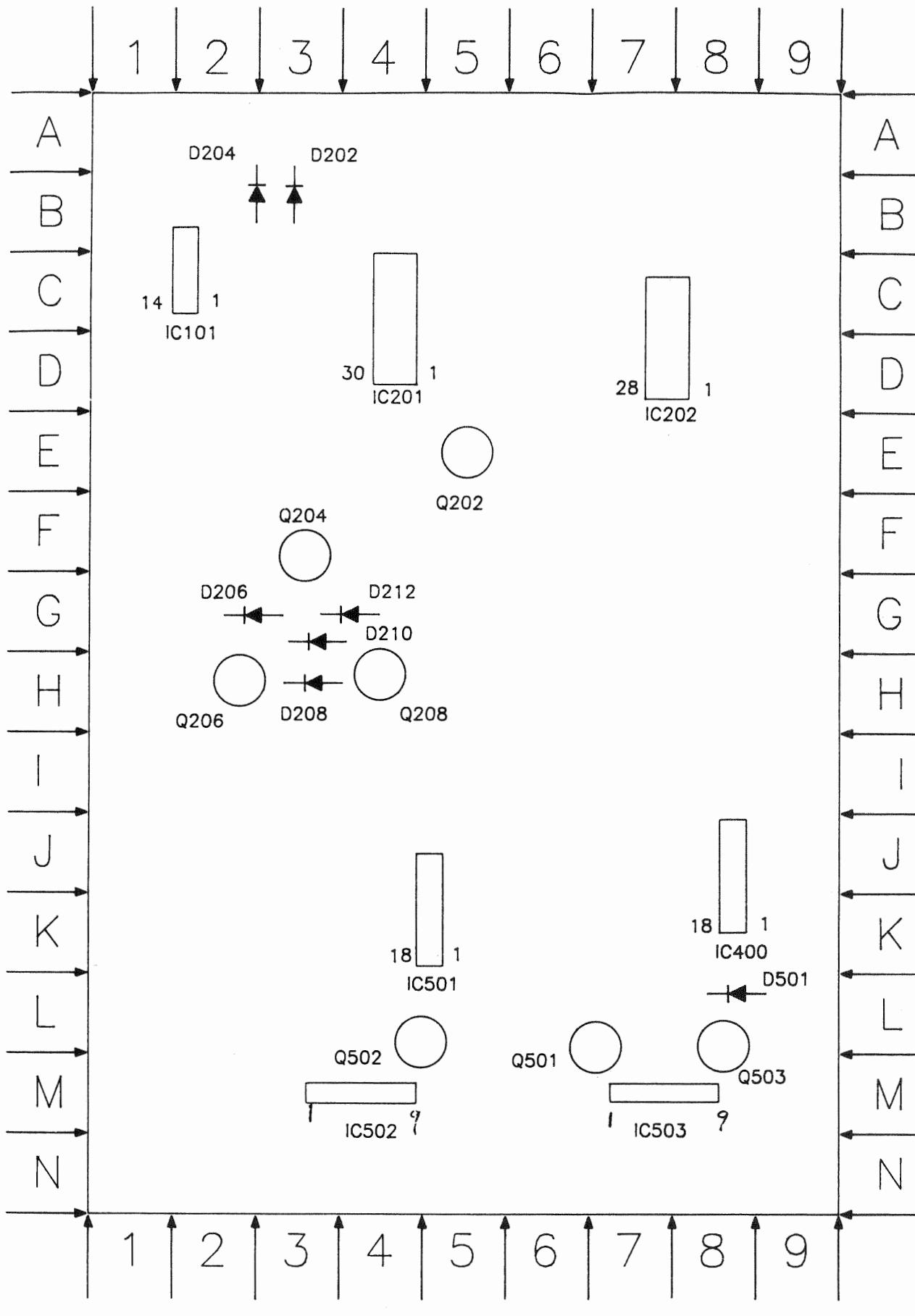
■ TAKEN WITH MONO-STEREO-SAP SWITCH IN STEREO OR SAP

■ TAKEN WITH EXPANDER SOUND SWITCH ON

■ TAKEN WITH MONO-STEREO-SAP SWITCH IN STEREO AND STEREO SIGNAL PRESENT

STEREO DECODER PANEL ASD002-B002 GridTrace LOCATION GUIDE

| | | | | | | | |
|------|-----|-------|-----|------|-----|------|-----|
| C102 | D-1 | C506 | L-3 | R209 | B-4 | R514 | L-7 |
| C104 | D-2 | C507 | J-5 | R210 | F-4 | R515 | L-8 |
| C106 | B-1 | C508 | J-3 | R211 | D-5 | R517 | K-6 |
| C110 | C-2 | C509 | K-6 | R212 | D-6 | R518 | J-3 |
| C112 | E-1 | C510 | K-4 | R213 | E-8 | R519 | L-5 |
| C114 | B-2 | C511 | K-4 | R214 | E-8 | R520 | J-3 |
| C201 | A-3 | C512 | L-3 | R215 | F-8 | R521 | K-5 |
| C202 | B-4 | C513 | L-6 | R216 | E-8 | R522 | J-3 |
| C203 | B-4 | C514 | K-2 | R217 | F-8 | R523 | M-8 |
| C204 | C-4 | C515 | L-6 | R218 | E-9 | R524 | N-5 |
| C205 | D-3 | C516 | L-6 | R219 | D-9 | R525 | N-6 |
| C206 | E-3 | C517 | L-4 | R220 | D-9 | R526 | N-2 |
| C207 | E-3 | C519 | L-9 | R221 | F-9 | R527 | L-8 |
| C208 | E-3 | C520 | M-4 | R222 | E-9 | R528 | M-3 |
| C209 | F-3 | C521 | L-9 | R223 | A-8 | R529 | J-6 |
| C210 | F-3 | C522 | M-4 | R224 | A-7 | R530 | J-6 |
| C211 | D-4 | C523 | N-8 | R225 | A-7 | R531 | J-6 |
| C212 | D-5 | C524 | N-6 | R226 | A-7 | R532 | J-6 |
| C213 | D-5 | C525 | N-7 | R227 | A-7 | Y102 | D-1 |
| C214 | C-5 | C526 | N-3 | R228 | E-6 | | |
| C215 | C-6 | C527 | N-6 | R229 | G-5 | | |
| C216 | C-5 | C528 | N-3 | R230 | G-5 | | |
| C217 | C-6 | C529 | M-9 | R231 | F-7 | | |
| C218 | B-6 | C530 | N-5 | R232 | F-6 | | |
| C219 | B-6 | C531 | N-8 | R233 | H-5 | | |
| C220 | B-5 | C532 | N-4 | R234 | G-5 | | |
| C221 | G-5 | C533 | L-5 | R235 | H-5 | | |
| C222 | F-8 | C534 | K-3 | R236 | H-5 | | |
| C223 | F-9 | D202 | B-3 | R237 | F-7 | | |
| C224 | F-9 | D204 | B-3 | R238 | G-8 | | |
| C225 | C-9 | D206 | G-2 | R239 | G-4 | | |
| C226 | G-9 | D208 | H-3 | R240 | F-8 | | |
| C227 | G-9 | D210 | G-3 | R241 | A-4 | | |
| C228 | H-9 | D212 | G-3 | R246 | H-2 | | |
| C229 | C-9 | D501 | L-8 | R248 | B-7 | | |
| C230 | B-9 | IC101 | C-2 | R250 | A-8 | | |
| C231 | A-8 | IC201 | D-4 | R251 | I-8 | | |
| C232 | B-8 | IC202 | D-8 | R252 | I-8 | | |
| C233 | A-6 | IC400 | K-9 | R254 | H-3 | | |
| C234 | F-6 | IC501 | L-5 | R256 | H-3 | | |
| C235 | G-6 | IC502 | M-3 | R257 | I-1 | | |
| C236 | G-6 | IC503 | M-7 | R258 | H-1 | | |
| C237 | H-6 | J101 | D-2 | R262 | E-3 | | |
| C238 | H-6 | J102 | H-2 | R263 | A-4 | | |
| C239 | G-7 | J103 | I-5 | R264 | D-6 | | |
| C240 | F-7 | J104 | J-2 | R266 | H-7 | | |
| C241 | F-7 | J105 | L-2 | R267 | F-6 | | |
| C242 | F-2 | J106 | N-2 | R268 | D-8 | | |
| C243 | G-2 | L101 | A-2 | R269 | B-8 | | |
| C244 | B-5 | L201 | D-3 | R404 | J-8 | | |
| C246 | C-8 | L202 | A-5 | R406 | K-7 | | |
| C250 | B-2 | L203 | E-4 | R407 | L-7 | | |
| C252 | C-3 | L204 | E-7 | R409 | J-8 | | |
| C400 | J-9 | L205 | G-2 | R410 | I-7 | | |
| C401 | H-8 | Q202 | E-5 | R411 | K-7 | | |
| C404 | J-7 | Q204 | F-3 | R412 | J-8 | | |
| C406 | K-7 | Q206 | H-3 | R413 | K-7 | | |
| C407 | K-7 | Q208 | H-4 | R414 | K-7 | | |
| C408 | I-8 | Q501 | M-7 | R415 | K-7 | | |
| C409 | K-9 | Q502 | M-5 | R416 | I-9 | | |
| C411 | I-7 | Q503 | L-8 | R417 | I-9 | | |
| C413 | K-7 | R104 | C-1 | R418 | I-9 | | |
| C414 | I-8 | R106 | B-2 | R502 | K-3 | | |
| C415 | I-8 | R108 | F-2 | R503 | J-2 | | |
| C416 | I-7 | R114 | B-2 | R504 | J-4 | | |
| C418 | L-8 | R201 | A-3 | R505 | K-2 | | |
| C419 | I-7 | R202 | A-4 | R506 | K-2 | | |
| C420 | J-6 | R203 | C-3 | R507 | J-5 | | |
| C501 | J-6 | R204 | C-3 | R508 | L-2 | | |
| C502 | J-5 | R205 | E-4 | R509 | K-6 | | |
| C503 | L-2 | R206 | E-2 | R510 | K-4 | | |
| C504 | J-5 | R207 | G-2 | R511 | L-8 | | |
| C505 | J-4 | R208 | F-4 | R513 | L-7 | | |



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STEREO DECODER, ASD002-B002

SET 2629 FOLDER 1

MISCELLANEOUS ADJUSTMENTS

RF AGC ADJUSTMENT

Tune in a station and allow a 15-minute warm-up time. Adjust RF AGC Control (R237) clockwise until snow (noise appears in picture and then counterclockwise until snow just disappears.

130V B+ ADJUSTMENT

Allow a 15-minute warm-up time and maintain line voltage at 120V AC. Connect a digital voltmeter to TP4, low side to chassis ground. Set Volume, Brightness and Picture Controls to MINIMUM. Adjust 130V Adjust Control (R452) for $130V \pm 1.0V$ DC reading on meter.

HORIZONTAL FREQUENCY ADJUSTMENT

Tune in a station and allow a 15-minute warm-up time. Place a short from TP6 to chassis ground. Adjust Horizontal Frequency Control (R233) until picture stops or slowly floats across screen. Remove short from TP6 and check all active channels for proper horizontal lock-in.

HORIZONTAL CENTERING ADJUSTMENT

Tune in a station and allow a 15-minute warm-up time. Adjust Horizontal Centering Control (R247) to position the picture horizontally for best viewing.

BLACK AND WHITE TRACKING

Tune in a station and allow a 15-minute warm-up time. Set Screen Control fully counterclockwise. Set Brightness, Picture and Color Controls to MINIMUM. Adjust Red (R28), Green (R33) and Blue (R45) Drive Controls fully clockwise. Set Red (R29), Green (R41) and Blue (R48) Cut Off Controls to their mechanical center. Place a Jumper from TP13 to ground. Advance Screen Control to produce a dim line of one color. Adjust Cut Off Controls of two remaining colors to produce a dim white line. Disconnect the Jumper from TP13 and ground. Tune in a station and set Brightness and Picture Controls for sufficient brightness to produce a normal picture. Adjust Red (R28), Green (R33) and Blue (R45) Drive Controls to produce a normal black and white picture. Turn Brightness and Picture Controls to Maximum and check for blooming and/or retrace and adjust Screen Control slightly counterclockwise to eliminate problem.

COMB FILTER ADJUSTMENT

Connect a color bar generator to the antenna terminals and tune in a color bar pattern. Connect oscilloscope to TP615 (Pin 15 of IC640), low side to ground. Adjust Chroma Amp Null Control (R601) and Chroma Phase Null Coll (L600) for MINIMUM Chroma Component in waveform.

COLOR OSCILLATOR ADJUSTMENT

Tune in a color bar signal, adjust Color Oscillator Control (C625) until color just locks in. Check color sync while switching from channel to channel.

PURITY ADJUSTMENT

Allow a 15-minute warm-up time. Set Red Cut Off Control (R29) fully clockwise. Set Blue (R48) and Green (R41) Cut Off Controls fully counterclockwise. Loosen deflection yoke and remove rubber wedges. Move yoke assembly forward against the CRT bell. Adjust purity magnets to center the vertical red band on the CRT. Pull deflection yoke back to produce a uniform red screen. Use Cut Off Controls to produce blue and green fields to check purity of blue and green. Tighten deflection yoke, replace rubber wedges and perform Black and White Tracking.

CONVERGENCE ADJUSTMENT

Tune in a crosshatch pattern and allow a 15-minute warm-up time. Spread and rotate the tabs of the 4-pole magnets to converge the red and blue lines at the center of the screen. Spread and rotate the 6-pole magnets to converge the red/blue with the green lines at the center of the screen. Remove wedges between CRT and deflection yoke. Tilt the deflection yoke vertically and horizontally to converge the edges of the screen. Replace rubber wedges.

VERTICAL CENTERING

Tune in a picture, set Vert Centering Switch S580 for proper vertical centering of picture.

STEREO ADJUSTMENTS

Note: Adjustments were made using B&K Model 2009 MTS TV/Stereo generator. Allow 15 minute warm-up time before performing adjustments.

L&R ADJUSTMENTS ADJUSTMENT

Connect Generator to antenna terminal. Select 1kHz Audio frequency, Pilot switch On, L&R Modulating Signal. Connect scope to TP215 (pin 15 of IC202) and ground. Adjust L&R Level Control (R263) for 250mv p-p amplitude of waveform.

VCO ADJUSTMENT

Connect Generator to antenna terminal. Select 1kHz Audio frequency, Pilot switch On, L&R Modulating Signal. Connect Counter to TP223 (pin 23 of IC201), low side to ground. Select Stereo mode on receiver. Adjust VCO (Free Run) Control (R262) for $62.936\text{kHz} \pm .01\text{kHz}$. Check to see that stereo indicator is on.

SEPARATION ADJUST

Connect Generator to antenna terminal. Select 300Hz Audio frequency, Pilot switch On, L Modulating Signal. Select Stereo mode on receiver. Connect scope to right speaker terminals. NOTE: Do not short speaker terminals together. Adjust 300Hz Separation Control (R267) for MINIMUM amplitude of waveform. Select 8kHz Audio Frequency on generator. Adjust 3kHz Separation Control (R266) for MINIMUM amplitude of waveform.

SAP LEVEL ADJUSTMENT

Connect Generator to antenna terminal. Select 1kHz Audio frequency, SAP switch On, Modulating Signal. Select SAP mode on receiver. Connect scope to right speaker terminals.

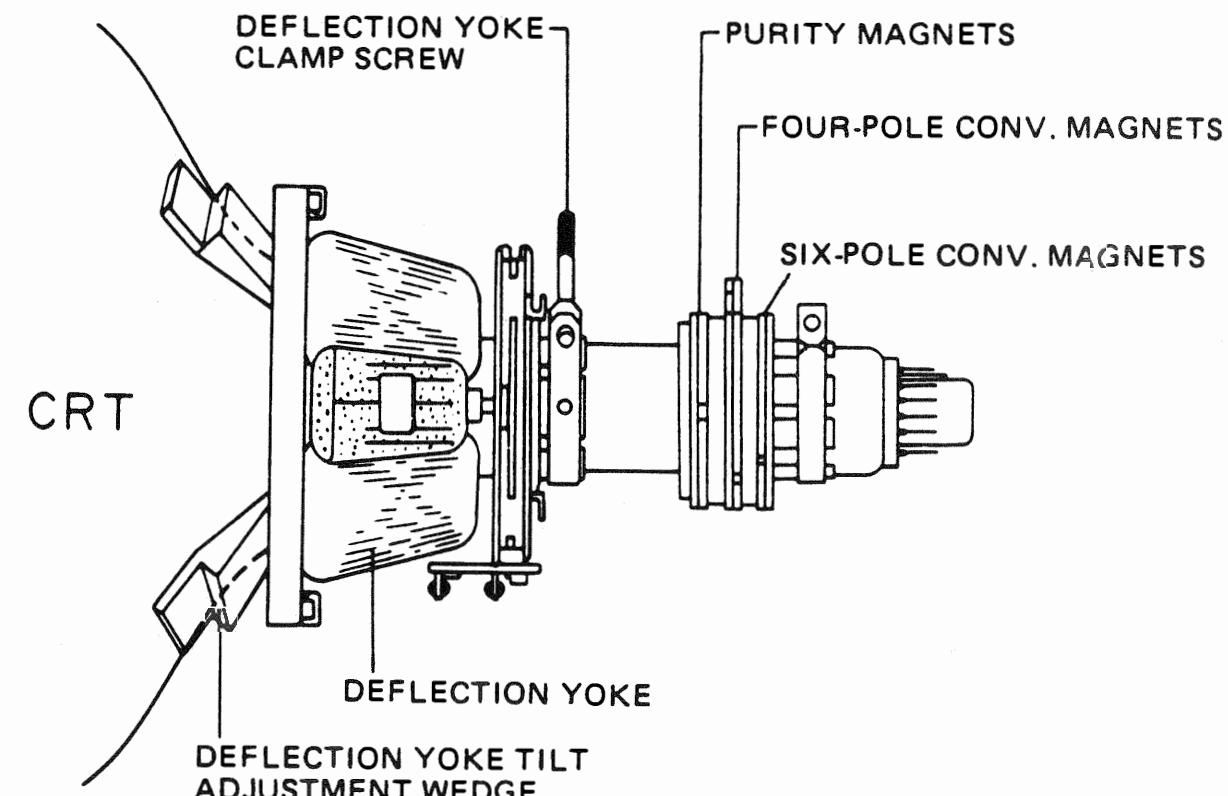
Note: Do not short speaker terminals together. Adjust SAP Level Control (R264) for 4.8V p-p amplitude of waveform.

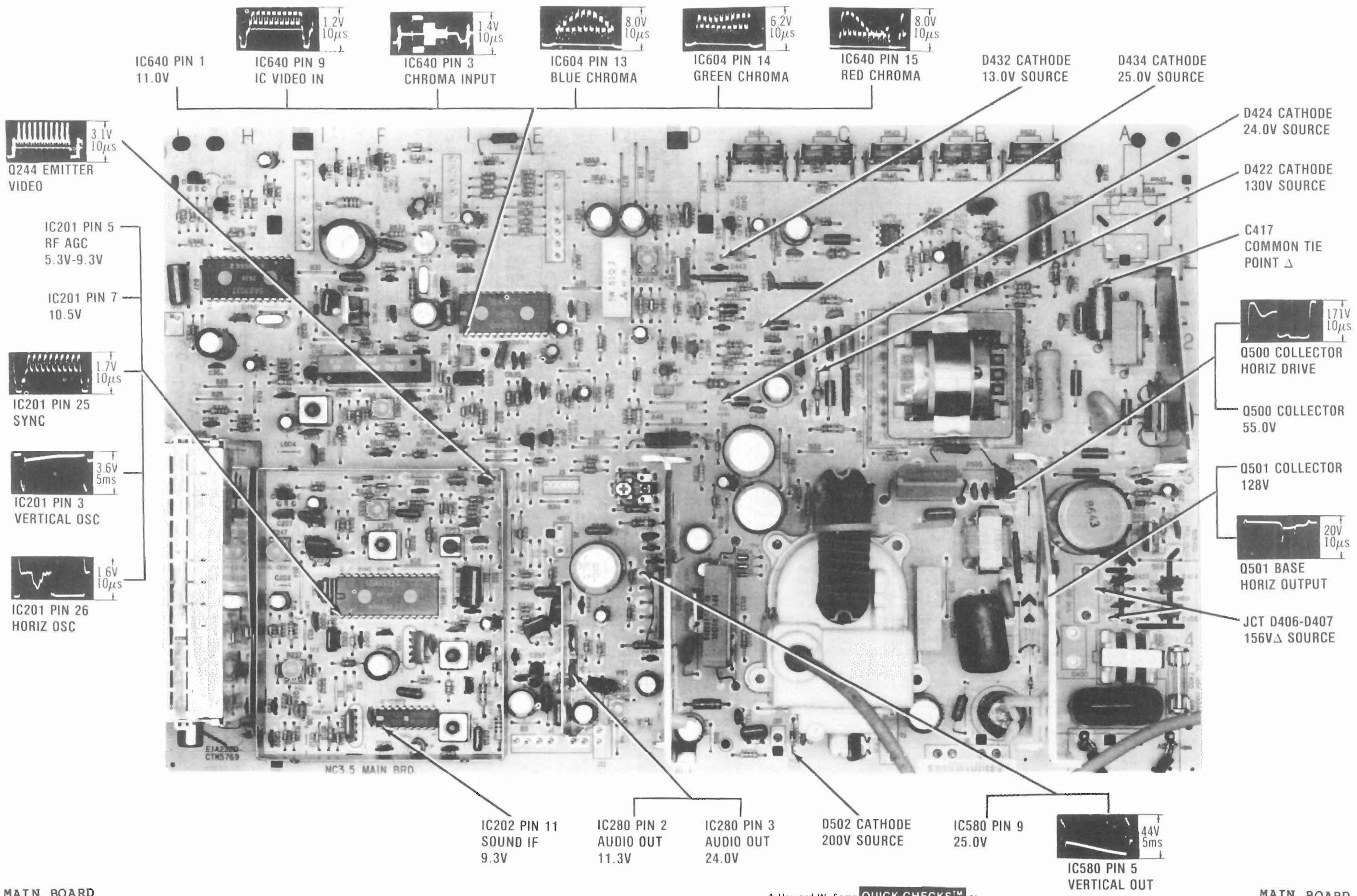
TIMING ADJUSTMENT

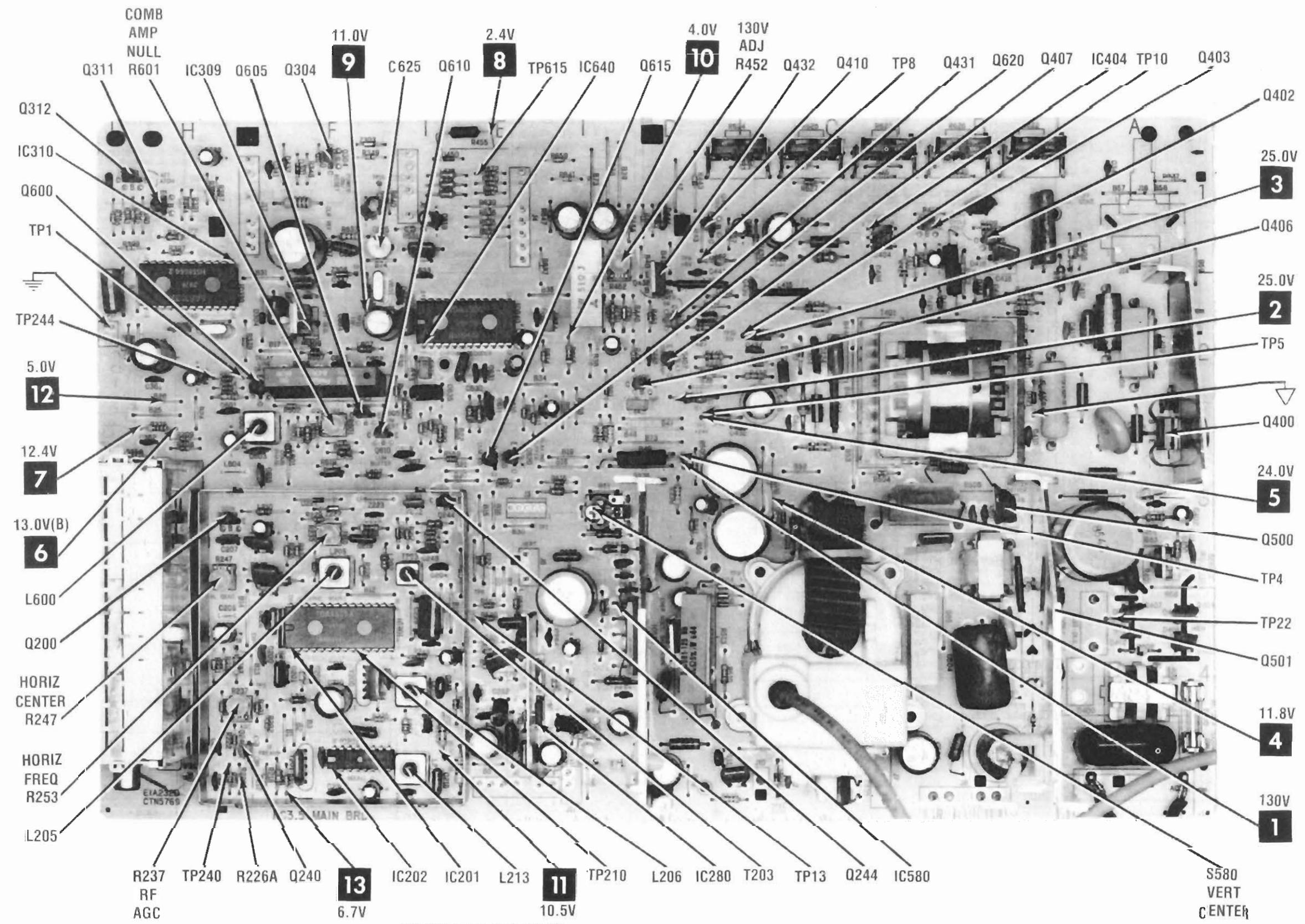
Connect Generator to antenna terminals. Select 1kHz Audio frequency, Pilot switch On, L&R Modulating Signal. Select Stereo mode on receiver. Connect DC Digital Voltmeter to TP211 (pin 11 of IC202) and TP269 (junction of R223 and (R269). Adjust Timing Control (R269) for 1.94VDC.

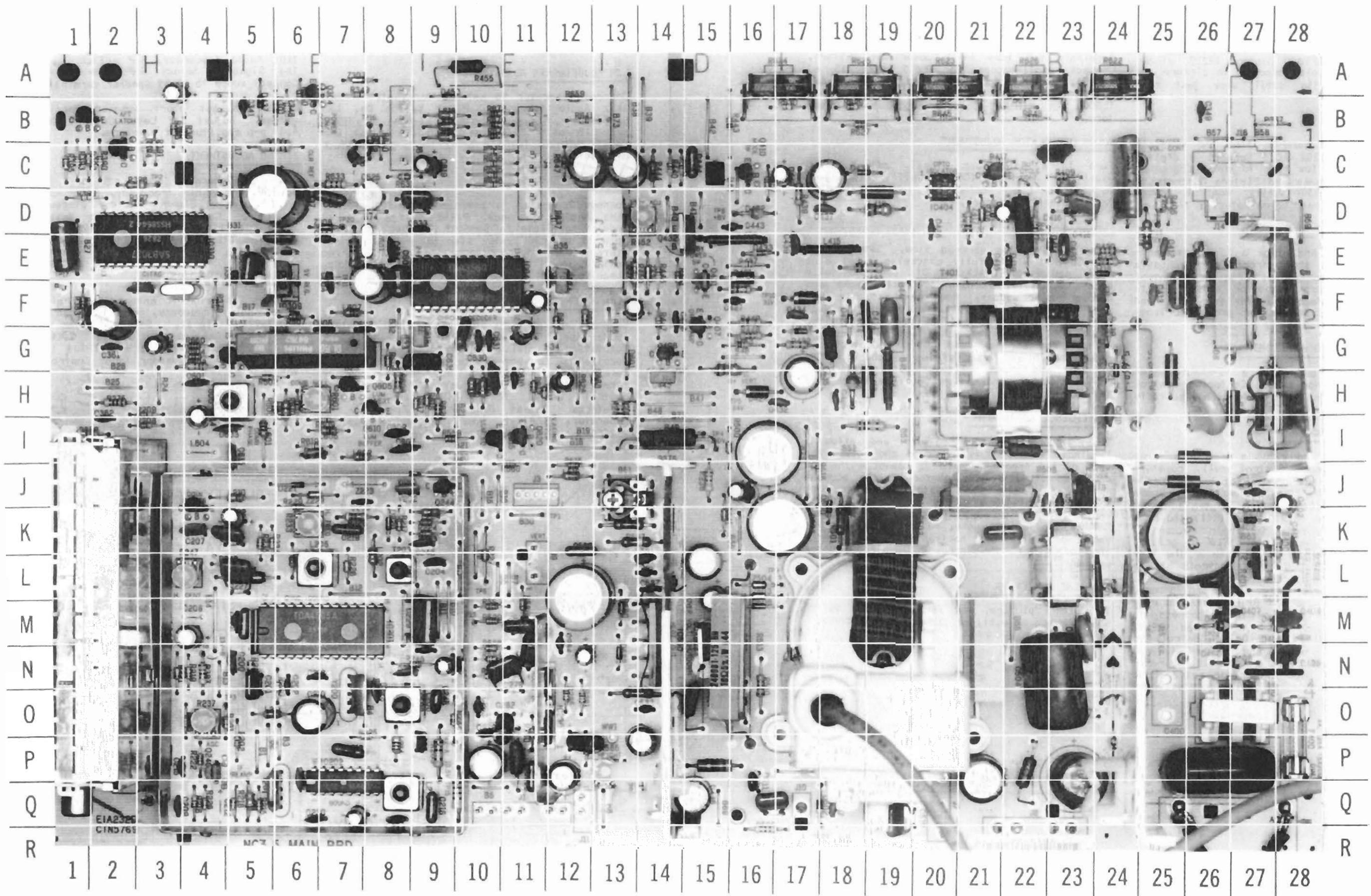
EXPANDER INPUT ADJUSTMENT

Connect Generator to antenna terminal. Select 1kHz Audio frequency, Pilot switch On, L&R Modulating Signal. Select Stereo mode on receiver. Connect DC Digital Voltmeter to TP203 (Pin 3 of IC202) and TP204 (Pin 4 of IC202). Adjust Expander Input Control, (R268) for $36\text{mV} \pm .5\text{mV}$.





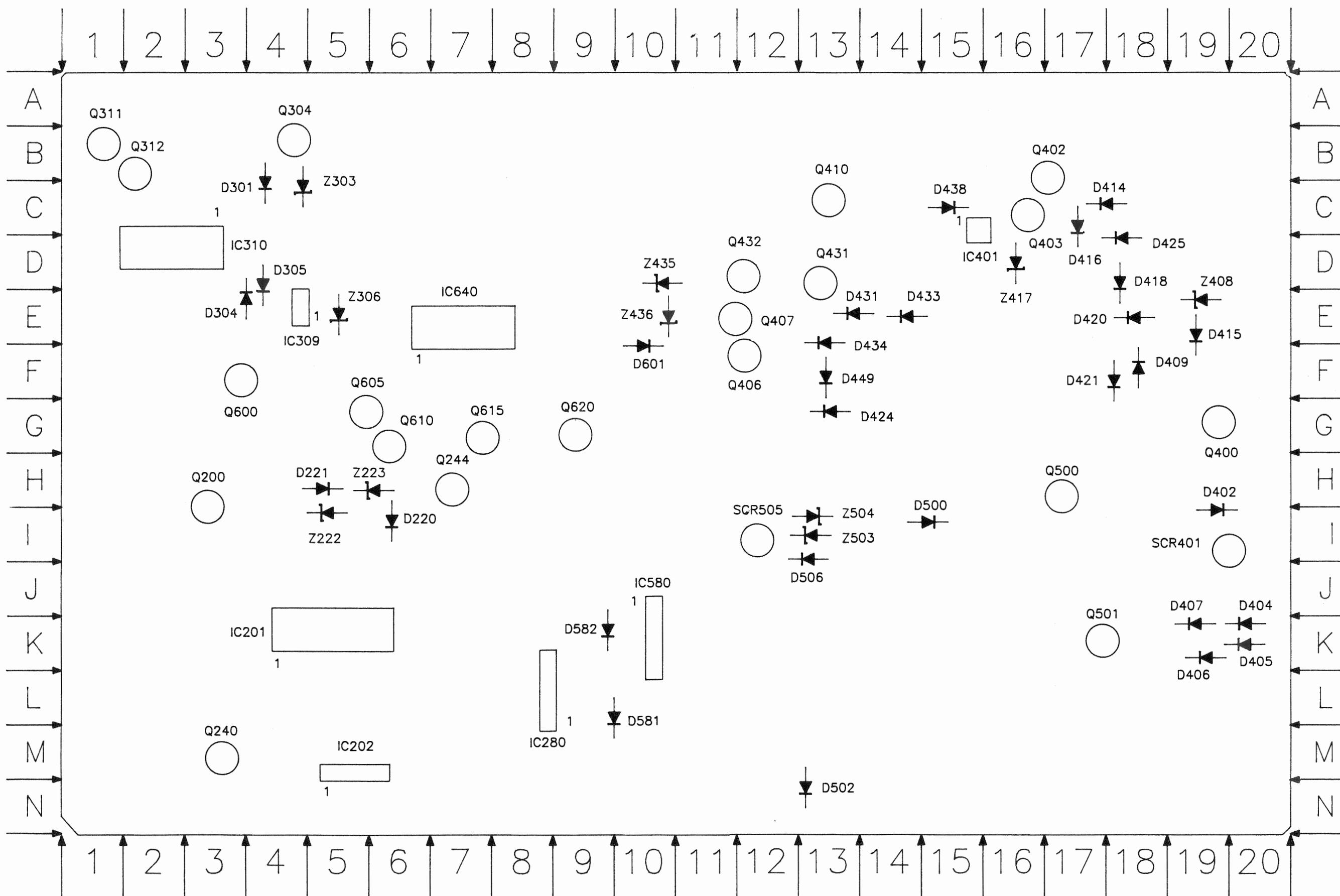


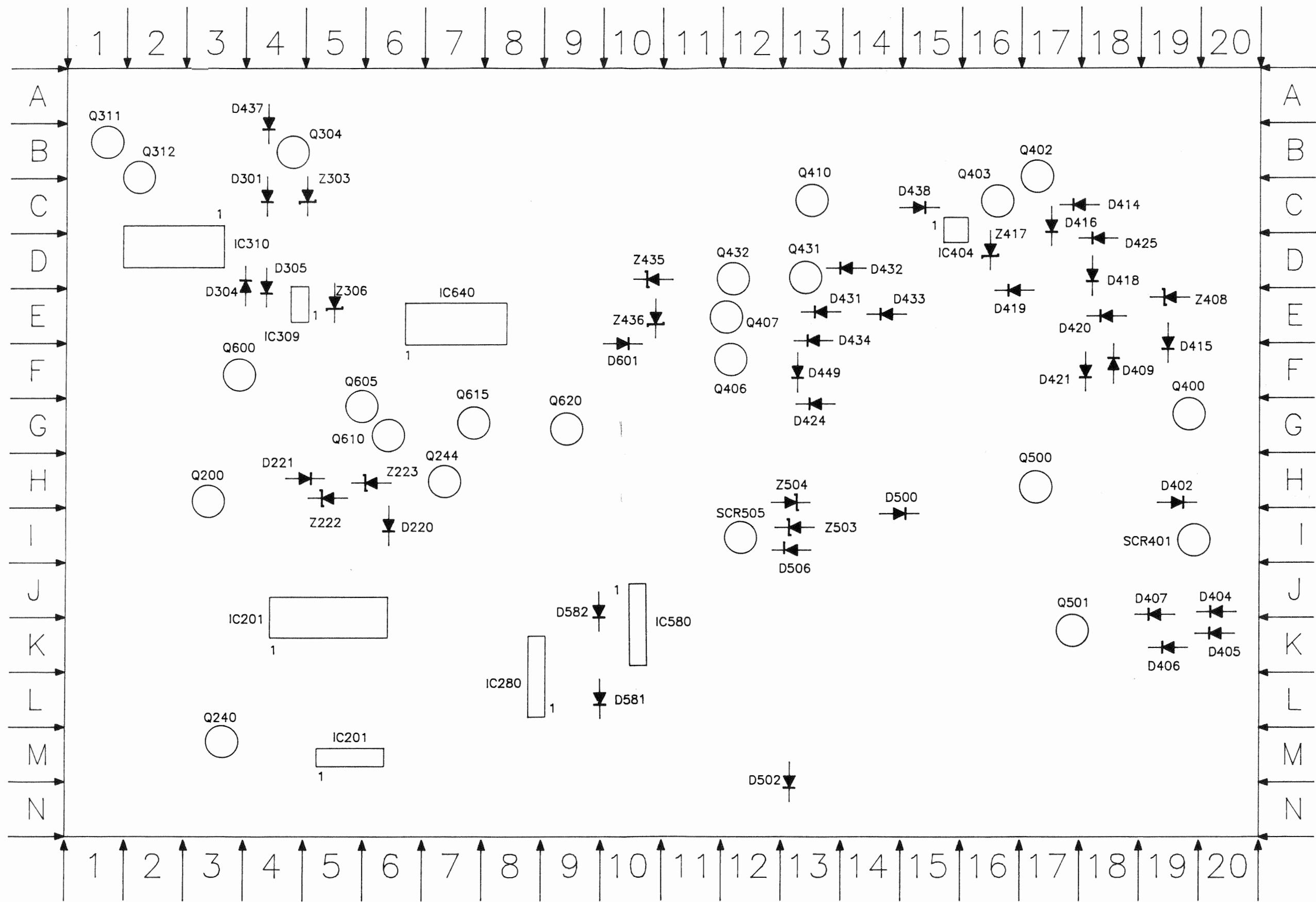


MAIN BOARD

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MAIN BOARD





MAIN BOARD (D005 & D006)

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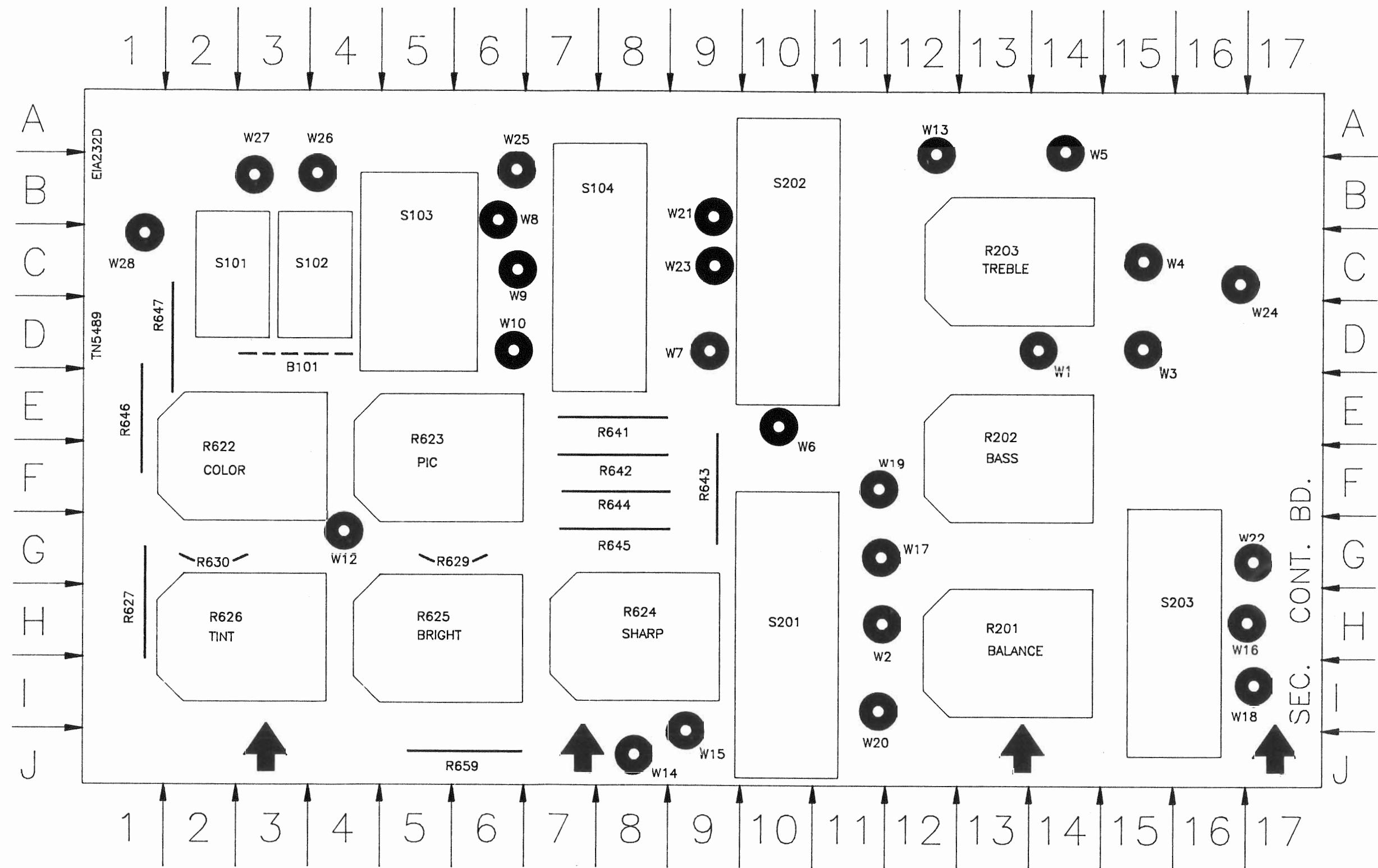
MAIN BOARD (D005 & D006)

SET 2629 FOLDER 1

Page 7

SECONDARY
CONTROL MODULE,
ASC192-A001
-GridTrace
LOCATION GUIDE

| | |
|------|------|
| B101 | D-3 |
| R201 | H-13 |
| R202 | E-13 |
| R203 | C-13 |
| R622 | E-2 |
| R623 | E-5 |
| R624 | H-3 |
| R625 | H-5 |
| R626 | H-8 |
| R627 | H-1 |
| R629 | G-5 |
| R630 | G-2 |
| R641 | E-8 |
| R642 | F-8 |
| R643 | F-9 |
| R644 | F-8 |
| R645 | G-8 |
| R646 | E-1 |
| R647 | D-2 |
| R659 | J-6 |
| S101 | C-2 |
| S102 | C-2 |
| S103 | C-5 |
| S104 | C-7 |
| S201 | H-10 |
| S202 | C-10 |
| S203 | H-15 |



CHASSIS BREAKDOWN
20C803 (-00AA,-00BB,-00CC & -00DD)

| | |
|--------|--|
| EMC833 | Main Chassis Board Asm (-00AA & -00CC) |
| 340293 | Varactor Tuner Module |
| EMC835 | Main Chassis Board Asm (-00BB & -00DD) |
| 340293 | Varactor Tuner Module |
| APTO30 | CRT Socket Board Module |
| ATC417 | Tuner Control Unit Asm |
| ARR007 | Remote Receiver Module |
| ASW054 | Five Function Scan Module |
| ATU001 | TS12A Tuning System Module (-00AA & -00BB) |
| ATU009 | TS12C Tuning System Module (-00CC & -00DD) |
| ANT004 | Antenna Input Asm |

20C804 (-00BB,-00CC & -00DD)

| | |
|--------|--|
| EMC833 | Main Chassis Board Asm (-00AA & -00CC) |
| 340293 | Varactor Tuner Module |
| EMC835 | Main Chassis Board Asm (-00BB & -00DD) |
| 340293 | Varactor Tuner Module |
| APTO30 | CRT Socket Board Module |
| ATC415 | Tuner Control Unit Asm |
| ARR007 | Remote Receiver Module |
| ASW052 | Five Function Scan Module |
| ATU001 | TS12A Tuning System Module (-00AA & -00BB) |
| ATU009 | TS12C Tuning System Module (-00CC & -00DD) |
| ANT004 | Antenna Input Asm |

20C805 (-00AA,-00BB,-00CC & -00DD)

| | |
|--------|--|
| EMC833 | Main Chassis Board Asm (-00AA & -00CC) |
| 340293 | Varactor Tuner Module |
| EMC835 | Main Chassis Board Asm (-00BB & -00DD) |
| 340293 | Varactor Tuner Module |
| APTO30 | CRT Socket Board Module |
| ATC416 | Tuner Control Unit Asm |
| ARR007 | Remote Receiver Module |
| ASW053 | Five Function Scan Module |
| ATU001 | TS12A Tuning System Module (-00AA & -00BB) |
| ATU009 | TS12C Tuning System Module (-00CC & -00DD) |
| ANT004 | Antenna Input Asm |

20C806 (-00AA & -00BB)

| | |
|--------|--|
| EMC833 | Main Chassis Board Asm (-00AA) |
| 340293 | Varactor Tuner Module |
| EMC835 | Main Chassis Board Asm (-00BB) |
| 340293 | Varactor Tuner Module |
| APTO30 | CRT Socket Board Module |
| ATC480 | Tuner Control Unit Asm |
| ARR007 | Remote Receiver Module |
| ASW054 | Five Function Scan Module |
| ATU002 | TS12A Tuning System Module (-00AA & -00BB) |
| ANT008 | Antenna Input Asm |

CHASSIS BREAKDOWN

19C801 (-00BB)

| | |
|--------|-----------------------------|
| EMC821 | Main Chassis Board Asm |
| 340293 | Varactor Tuner Module |
| APT030 | CRT Socket Board Module |
| AVS001 | Decoder/Jack Panel Asm |
| ASD002 | Stereo Decoder Panel |
| AVJ014 | Audio Jack Panel |
| ASC192 | Secondary Control Module |
| ATC422 | Tuner Control Unit Asm |
| ALD037 | Stereo/SAP Indicator Module |
| ARR007 | Remote Receiver Module |
| ASW059 | Five Function Scan Module |
| ATU009 | TS12C Tuning System Module |

19C802 (-00AA & -B002)

| | |
|--------|------------------------------------|
| EMC821 | Main Chassis Board Asm |
| 340293 | Varactor Tuner Module |
| APT030 | CRT Socket Board Module |
| AVS001 | Decoder/Jack Panel Asm |
| ASD002 | Stereo Decoder Panel |
| AVJ014 | Audio Jack Panel |
| ASC192 | Secondary Control Module |
| ATC420 | Tuner Control Unit Asm |
| ALD035 | Stereo/SAP Indicator Module |
| ARR007 | Remote Receiver Module |
| ATU001 | TS12A Tuning System Module (-00AA) |
| ATU009 | TS12C Tuning System Module (-00BB) |

19C803 (-00AA & -B002)

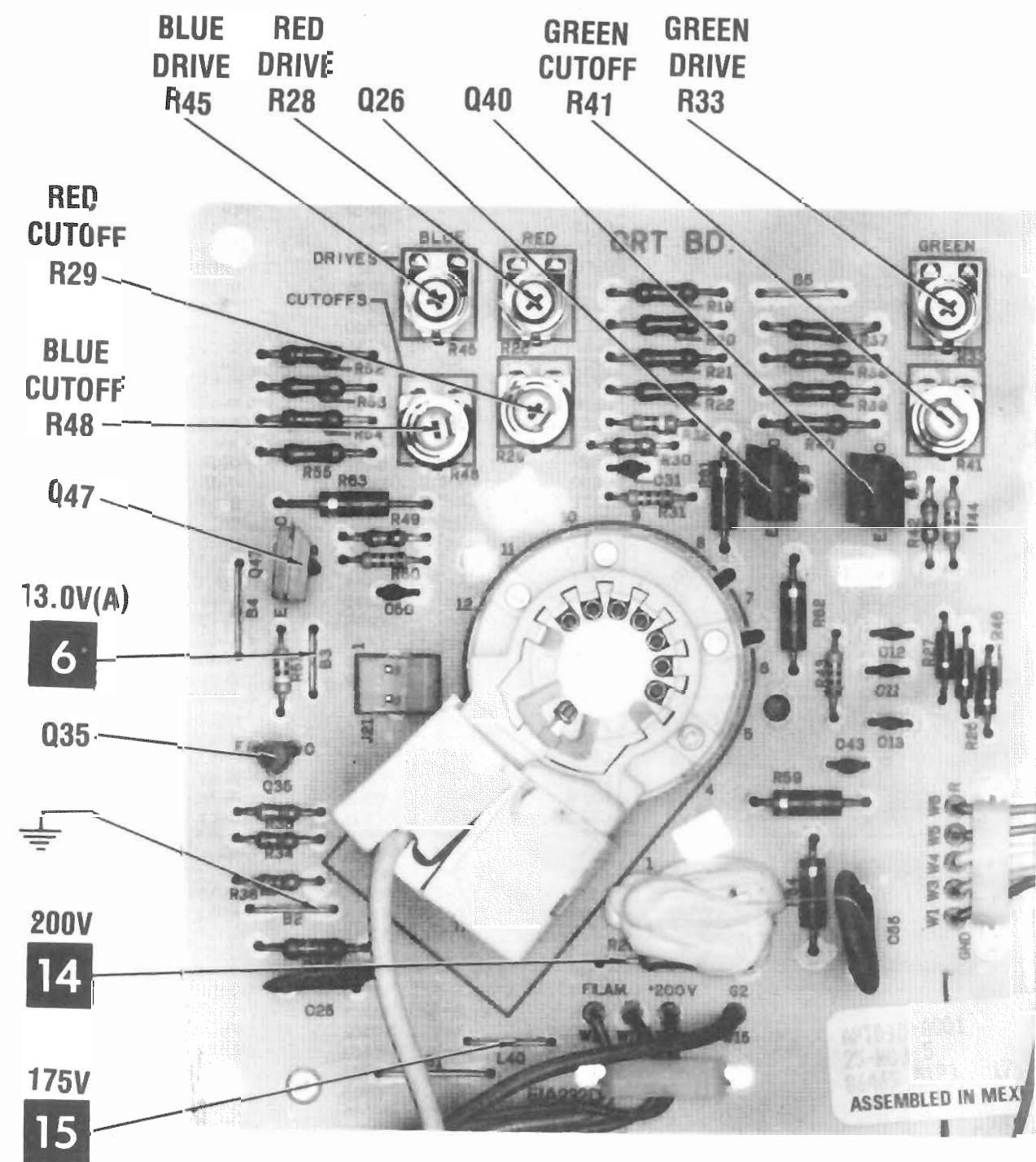
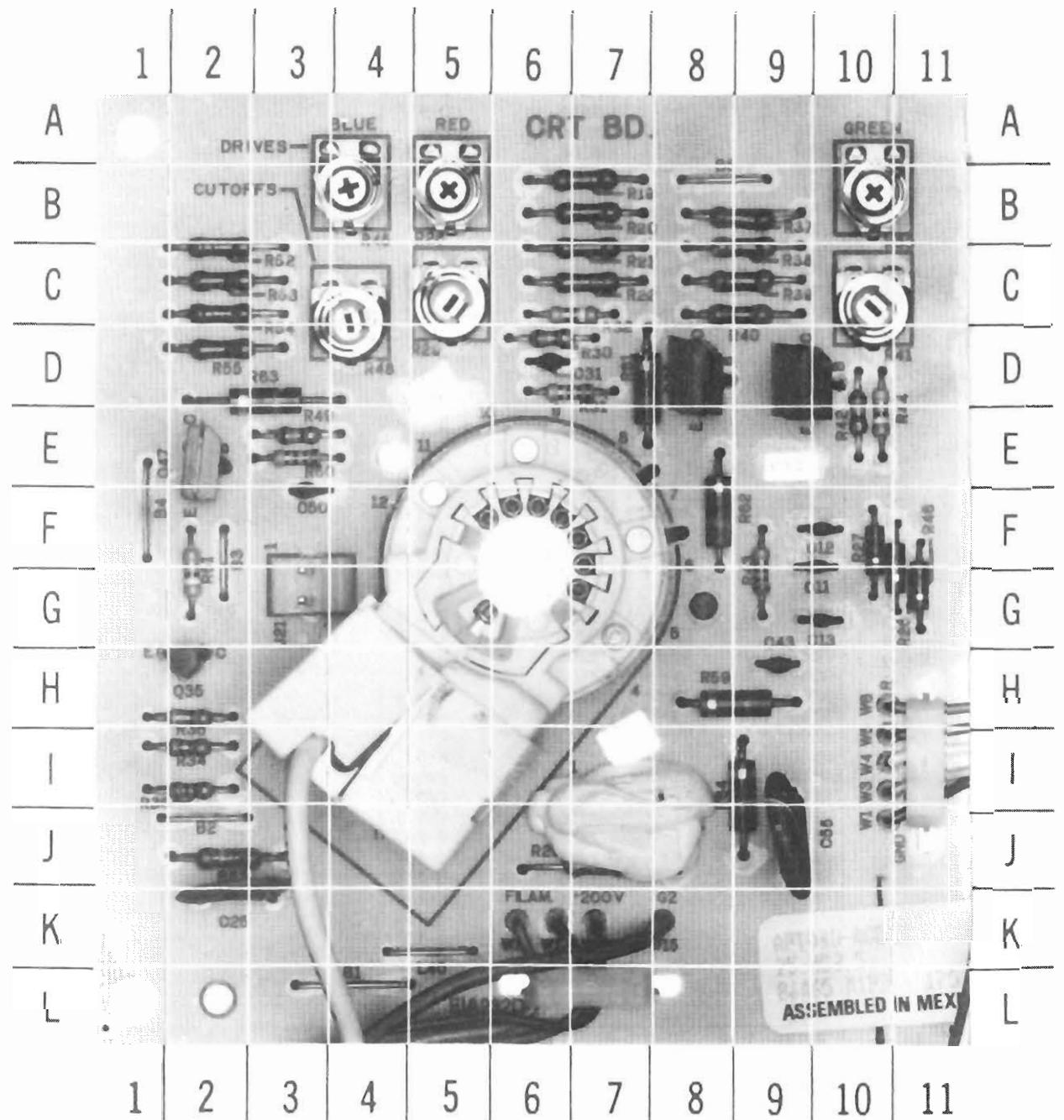
| | |
|---------|------------------------------------|
| EMC821 | Main Chassis Board Asm |
| 340293 | Varactor Tuner Module |
| APT030 | CRT Socket Board Module |
| AVS001 | Decoder/Jack Panel Asm |
| ASD002 | Stereo Decoder Panel |
| AVJ014 | Audio Jack Panel |
| ASC192 | Secondary Control Module |
| ATC421 | Tuner Control Unit Asm |
| ALD036 | Stereo/SAP Indicator Module |
| ARR007 | Remote Receiver Module |
| ASW058 | Five Function Scan Module |
| ATU0001 | TS12A Tuning System Module (-00AA) |
| ATU009 | TS12C Tuning System Module (-00BB) |

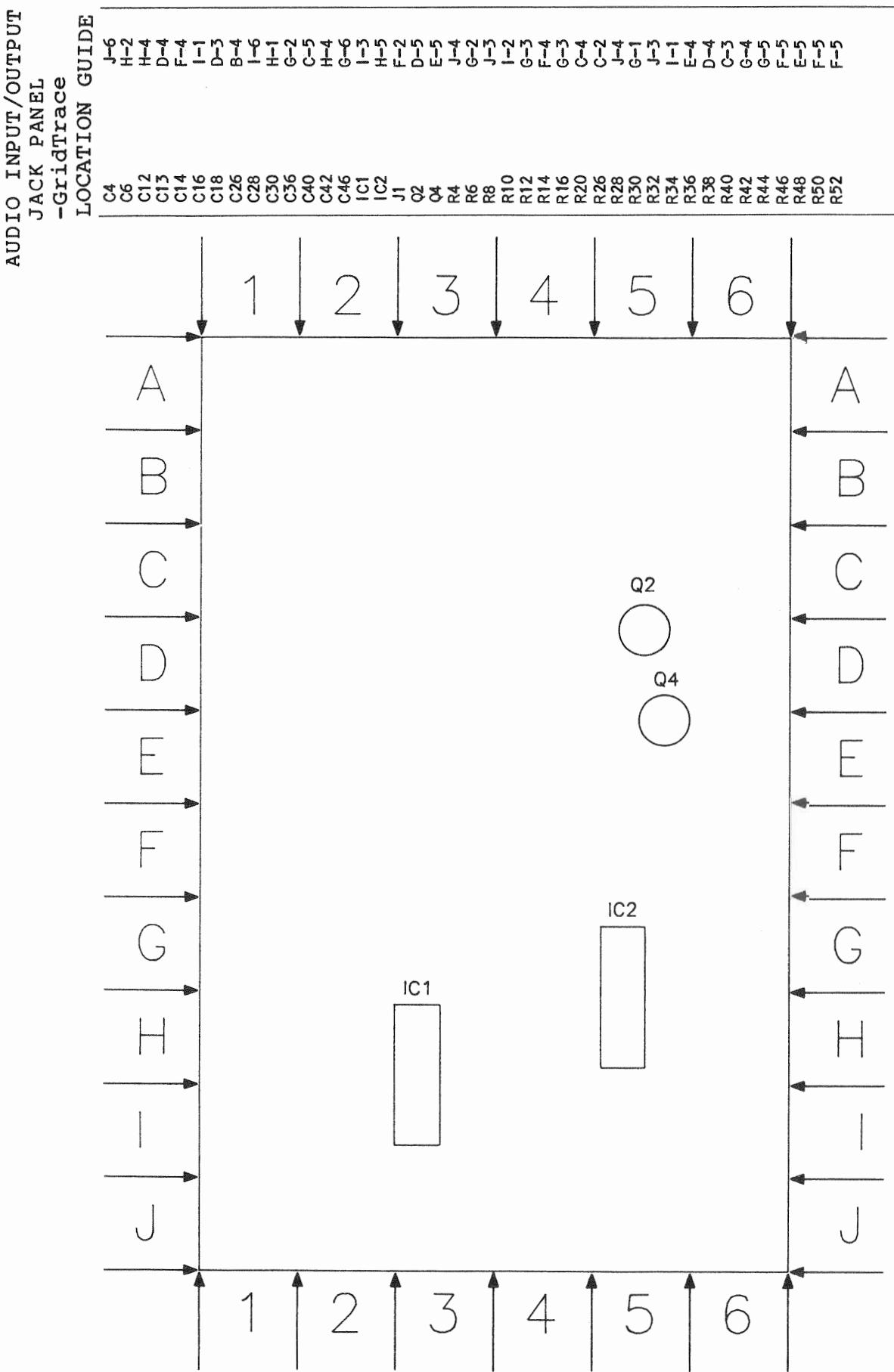
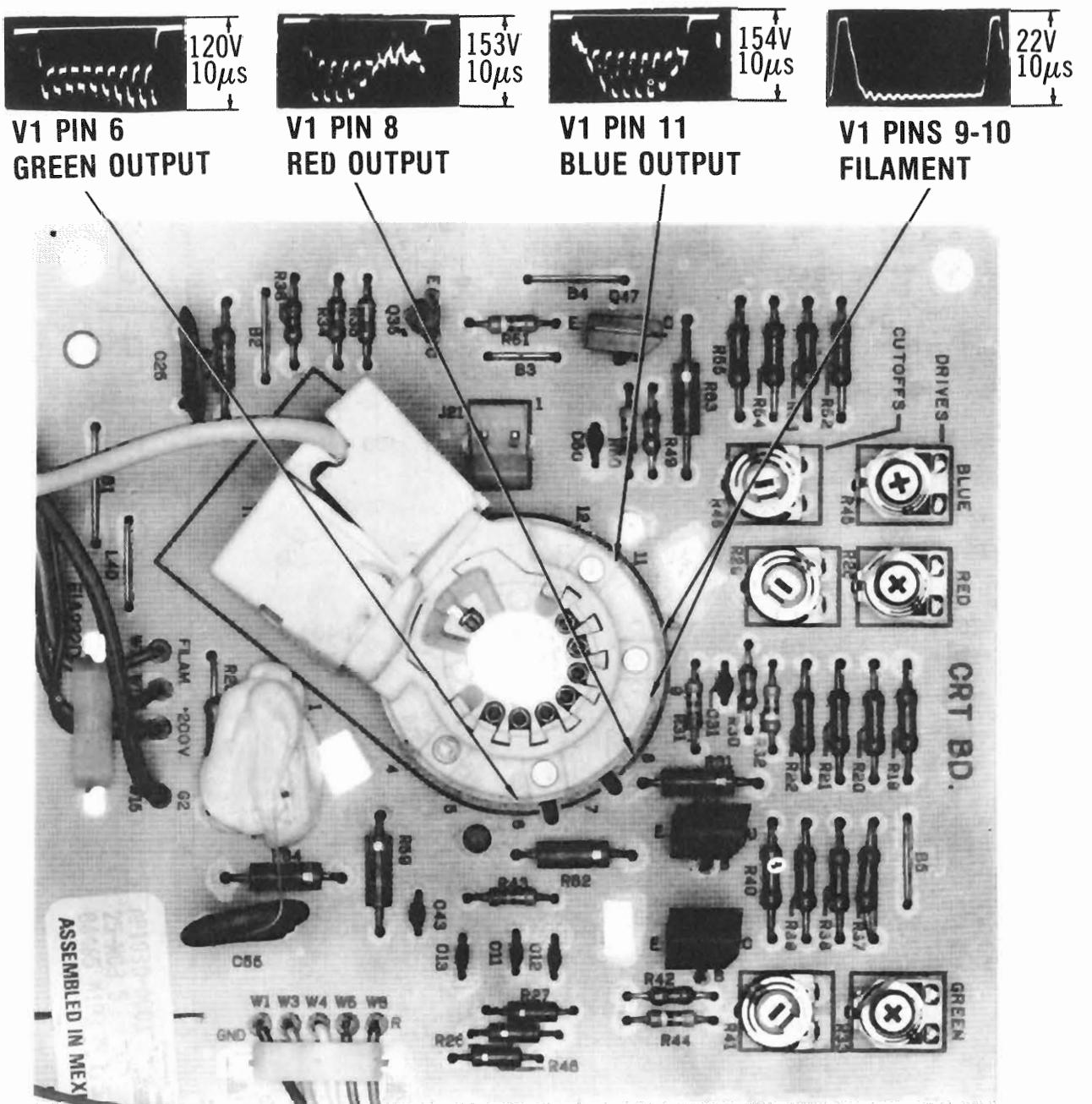
20C802 (-00AA,-00BB,-00CC & -00DD)

| | |
|--------|--|
| EMC834 | Main Chassis Board Asm (-00AA & -00CC) |
| 340293 | Varactor Tuner Module |
| EMC836 | Main Chassis Board Asm (-00BB & -00DD) |
| 340293 | Varactor Tuner Module |
| APT030 | CRT Socket Board Module |
| ATC418 | Tuner Control Unit Asm |
| ASW055 | Twelve Button Scan Module |
| ATU001 | TS12A Tuning System Module (-00AA & -00BB) |
| ATU006 | TS12C Tuning System Module (-00CC & -00DD) |
| ANT004 | Antenna Input Asm |

CRT BOARD - GridTrace LOCATION GUIDE

| | | | | | | | |
|-----|------|-----|------|-----|------|-----|-----|
| C11 | F-10 | R19 | B-7 | R33 | B-10 | R48 | C-4 |
| C12 | F-10 | R20 | B-7 | R34 | I-2 | R49 | E-3 |
| C13 | G-10 | R21 | C-7 | R35 | H-2 | R50 | E-3 |
| C25 | K-2 | R22 | C-7 | R36 | I-2 | R51 | G-2 |
| C31 | D-6 | R23 | J-2 | R37 | B-9 | R52 | C-2 |
| C43 | H-9 | R25 | J-7 | R38 | C-9 | R53 | C-2 |
| C50 | F-2 | R26 | G-11 | R39 | C-9 | R54 | C-2 |
| C55 | J-4 | R27 | F-10 | R40 | C-10 | R55 | D-2 |
| J21 | G-3 | R28 | B-5 | R41 | G-9 | R59 | H-8 |
| L60 | I-7 | R29 | C-5 | R43 | D-6 | R61 | D-7 |
| Q26 | D-8 | R30 | D-6 | R44 | E-10 | R62 | F-8 |
| Q35 | H-2 | R31 | D-7 | R45 | B-4 | R63 | D-3 |
| Q40 | D-9 | R32 | C-7 | R46 | G-11 | R64 | J-9 |
| Q47 | E-2 | | | | | | |





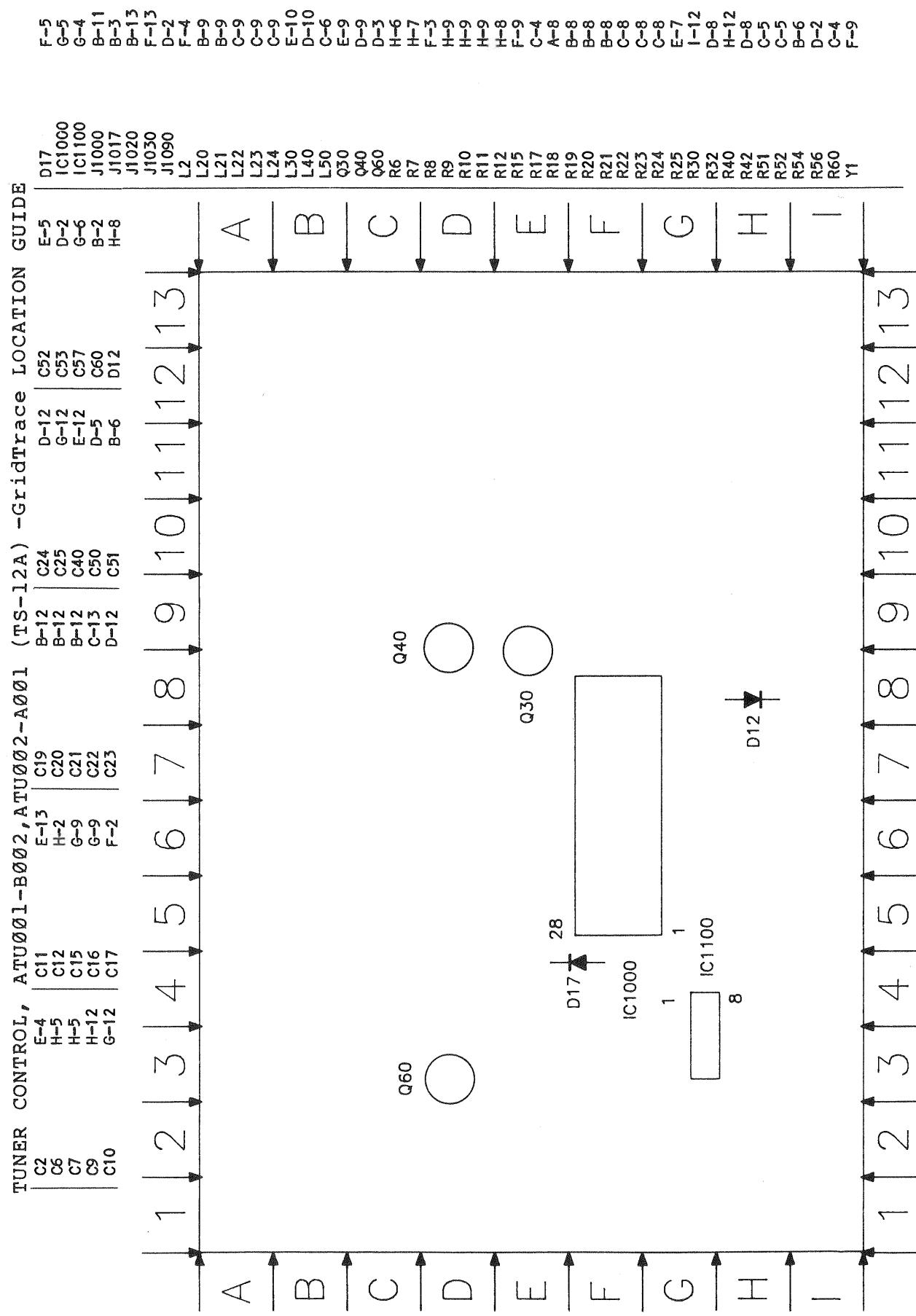
CRT BOARD

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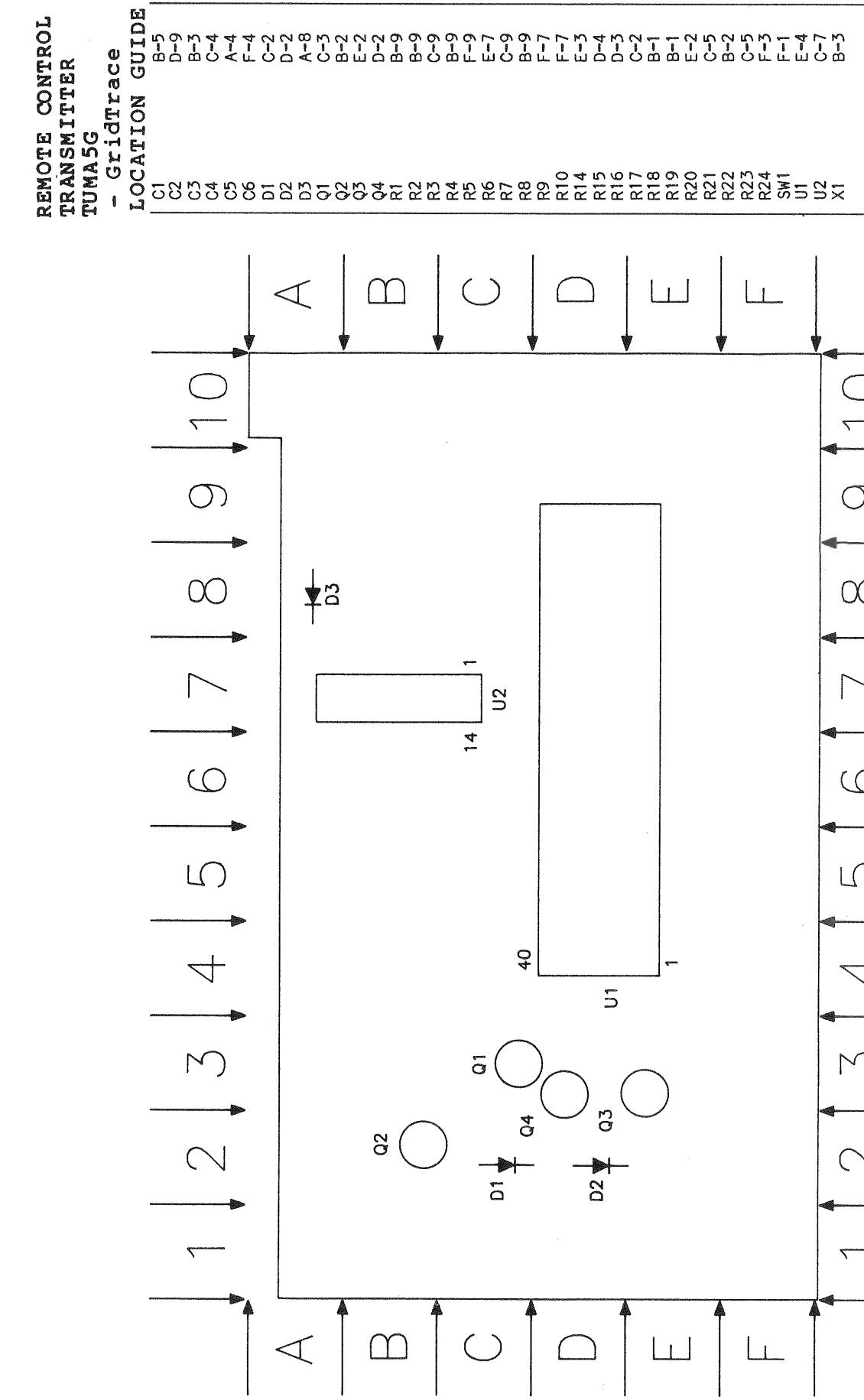
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AUDIO INPUT/OUTPUT JACK PANEL, AVJ014-A001

SET 2629 FOLDER 1



TUNER CONTROL, ATU001-B002, ATU002-A001 (TS-12A) A Howard W. Sams GRIDTRACE™ Photo

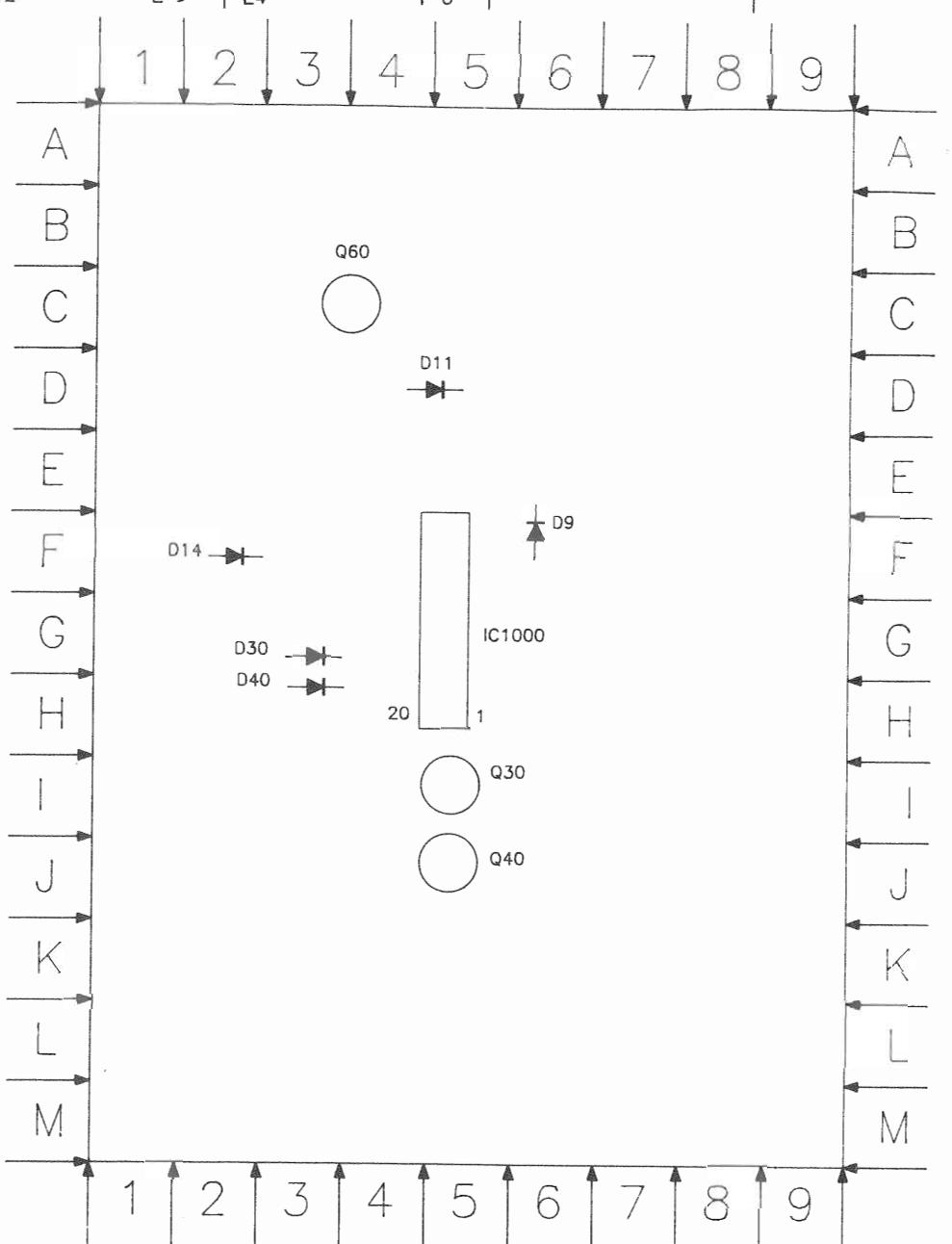


A Howard W. Sams GRIDTRACE™ Photo

REMOTE CONTROL TRANSMITTER, TUMA5G

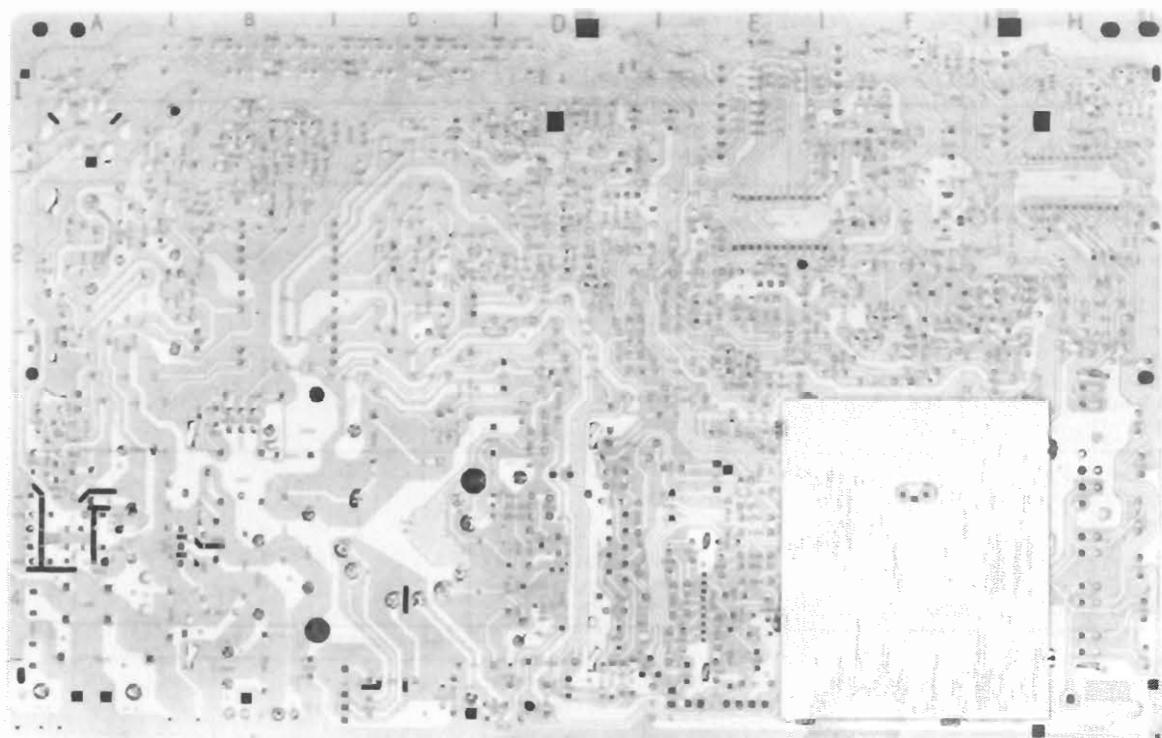
TUNER CONTROL, ATU006,9-A001 (TS-12C) -GridTrace LOCATION GUIDE

| | | | | | | | |
|-----|-----|--------|-----|-----|-----|-----|-----|
| C1 | L-9 | C53 | A-5 | L5 | I-7 | R8 | G-6 |
| C2 | K-8 | C54 | G-3 | L6 | I-7 | R11 | D-3 |
| C3 | L-8 | C55 | F-8 | L7 | I-7 | R12 | E-3 |
| C4 | L-8 | C60 | B-8 | L18 | D-5 | R14 | B-4 |
| C5 | L-8 | C62 | C-3 | L19 | E-5 | R15 | G-3 |
| C6 | K-6 | C90 | A-8 | L20 | D-6 | R30 | L-2 |
| C7 | L-6 | D9 | E-6 | L21 | D-7 | R32 | I-3 |
| C8 | L-4 | D11 | D-5 | L30 | I-6 | R40 | L-2 |
| C11 | L-3 | D14 | F-3 | L40 | I-6 | R42 | I-4 |
| C12 | E-4 | D30 | G-4 | L50 | E-6 | R51 | I-3 |
| C13 | E-4 | D40 | H-4 | Q30 | I-5 | R52 | I-3 |
| C14 | C-4 | IC1000 | H-5 | Q40 | I-5 | R53 | I-3 |
| C15 | L-3 | J1000 | K-8 | Q60 | C-3 | R54 | I-4 |
| C18 | B-4 | J1017 | B-8 | R1 | G-9 | R56 | B-4 |
| C20 | D-6 | J1020 | M-8 | R2 | G-8 | R58 | E-7 |
| C21 | D-6 | J1030 | M-4 | R3 | G-8 | R59 | F-7 |
| C30 | M-5 | J1090 | A-6 | R4 | G-8 | R60 | B-4 |
| C40 | L-6 | L1 | I-9 | R5 | G-7 | R62 | D-3 |
| C50 | E-7 | L2 | I-8 | R6 | G-7 | R90 | C-7 |
| C51 | F-8 | L3 | I-8 | R7 | G-7 | Y1 | F-4 |
| C52 | E-5 | L4 | I-8 | | | | |

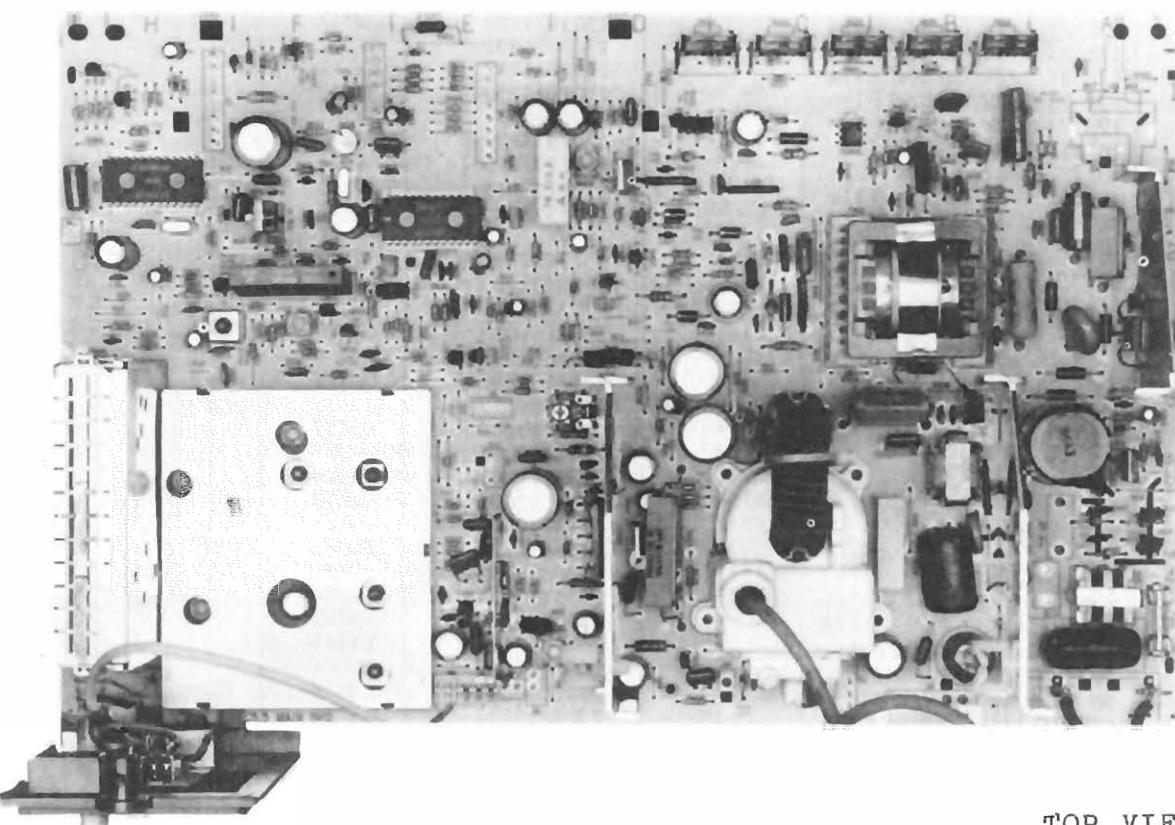


TUNER CONTROL, ATU006,9-A001 (TS-12C)

A Howard W. Sams GRIDTRACE™ Photo



BOTTOM VIEW



TOP VIEW

MAIN BOARD-SHIELD LOCATION

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

SEMICONDUCTORS (Select replacement for best results)

| ITEM No. | MFGR. PART No./ TYPE No. | | | | | |
|------------------------------------|----------------------------|--------------------|--------------------|----------------------------|------------------------|-------|
| | | NTE PART No. | ECG PART No. | RCA PART No. | ZENITH PART No. | NOTES |
| CRT BOARD | | | | | | |
| Q26 | 250-3 6102500003 | NTE171 | ECG171 | SK3201/171 | 121-822 | |
| Q35 | C558(EUROPE) 6104340001 | NTE171 NTE159 * | ECG171 ECG159 * | SK3201/171 SK3466/159 * | 121-822 121-Z9003 * | |
| Q40,47 | 250-3 6102500003 | NTE171 NTE171 | ECG171 ECG171 | SK3201/171 SK3201/171 | 121-822 121-822 | |
| ANTENNA INPUT MODULE (ANT008-A001) | | | | | | |
| D702 | 2303030002 | | | | | |
| AUDIO JACK PANEL (AVJ014-A001) | | | | | | |
| IC1,2 | 6121860001 | NTE4016B | ECG4016B | SK4016B | HE-442-99 | |
| Q2,4 | 6104350001 | NTE123AP * | ECG123AP * | SK3854/123AP * | 121-Z9000A * | |

For SAFETY use only equivalent replacement part.
* Lead configuration may vary from original.

COILS (RF-IF)

| ITEM No. | FUNCTION | MFGR. PART No. | ITEM No. | FUNCTION | MFGR. PART No. |
|------------|----------------------|----------------|------------------|---------------------------|----------------|
| MAIN BOARD | | | L502 | RF Choke (15uH) | 3620440004 |
| L201 | RF Choke (.68uH) | 3618130680 | L503 | Horiz Linearity | 3620280005 (3) |
| L202 | Peaking (1.2uH) | 3618131299 | L515 | RF Choke (180uH) | 3620280004 (4) |
| L204 | Peaking (4.7uH) | 3618134799 | L600 | Comb Filter Adj (12-20uH) | 3618131819 |
| L205 | Video Det 45.75MHz | 3617990008 | L601 | RF Choke (10uH) | 3618131005 |
| L206 | Discriminator 4.5MHz | 3619680005 (1) | L602 | Peaking (10uH) | 3618131005 |
| L210 | Peaking (2.2uH) | 3618132290 | L605 | Peaking (10uH) | 3618131005 |
| L211 | RF Choke (2.2uH) | 3618132290 | L606 | Peaking (18uH) | 3618131805 |
| L213 | Detector (45.75MHz) | 3617990008 | L607 | RF Choke (15uH) | 3618131505 |
| L214 | Peaking (12uH) | 3618131209 | L609 | Peaking (3.3uH) | 3618133395 |
| L400 | Line Choke | 3619150003 | L610 | Peaking (6.8uH) | 3718136895 |
| L402 | Peaking (3.3uH) | 3618353395 | L614 | Peaking (6.8uH) | 3618136899 |
| L403 | RF Choke (12uH) | 3618351209 | L615 | Peaking (6.8uH) | 3618136899 |
| L404 | RF Choke (3.57uH) | 3620430001 (5) | L616 | Peaking (6.8uH) | 3618136899 |
| L406 | RF Choke (12uH) | 3620410001 | T203 | Sound Input 4.5MHz | 3620111001 |
| L414 | RF Choke (5.3uH) | 3620410002 | CRT SOCKET BOARD | | |
| L415 | Peaking (10uH) | 3620410003 (2) | L40 | Peaking (15uH) | 3618135609 |
| L416 | RF Choke (1uH) | 3618351099 | L60 | Peaking (10uH) | 3620410003 |
| L501 | Peaking (10uH) | 3620410003 | | | |

For SAFETY use only equivalent replacement part.
(1) Monural chassis only.
(2) Remote chassis only.
(3) Used in main chassis board EMC821, EMC835 or EMC836.
(4) Used in main chassis board EMC833 and EMC834.
(5) Early production.

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

ELECTROLYtic CAPACITORS

| ITEM No. | RATING | MFGR. PART No. |
|----------|---------|----------------|
| # C402 | 22 35V | 2702152135 (1) |
| # C509 | 100 25V | 2702151225 |

For SAFETY use only equivalent replacement part.
Items Not Listed Are Normally Available At Local Distributors.
(1) Used in Remote versions only.

CAPACITORS

| ITEM No. | RATING | MFGR. PART No. |
|----------|-----------------|----------------|
| C204 | 82 NPO 50V 5% | 2508418205 |
| C230 | 82 NPO 50V 5% | 2508418205 |
| C232 | 82 NPO 50V 5% | 2508418205 |
| C233 | 82 NPO 50V 5% | 2508418205 |
| C247 | 10 NPO 50V 5% | 2507391009 |
| C278 | 82 NPO 50V 5% | 2508418205 |
| C340 | 150 N220 50V 5% | |
| C362 | 39 NPO 50V 5% | 2508413905 |
| C400 | .22 120VAC | 2509842240 |
| C439 | 68 N750 50V 5% | 2508586805 |
| C448 | .0047 125VAC | 2509360001 (1) |
| | | 2506260014 (2) |
| C502 | .680 2KV 10% | 2508350015 |
| | .001 2KV 10% | 2508350005 |
| | .330 2KV 10% | 2508850011 |
| C504 | .33 400V 10% | 2508050006 |
| | .39 400V 10% | 2508050001 |
| | .0075 2KV 5% | 2508187525 |

For SAFETY use only equivalent replacement part.
Items Not Listed Are Normally Available At Local Distributors.

(1) Used in 20" chassis only.
(2) Used in 19" chassis only.

CONTROLS (All wattages 1/2 watt, or less, unless listed)

| ITEM No. | FUNCTION | RESISTANCE | MFGR. PART NO. | NOTES |
|----------|-----------------|------------|----------------|-------|
| # R1A | G2 | | (1) | |
| R1B | Focus | | (1) | |
| R28 | Red Drive | 2200 | 2204202222 | |
| R29 | Red Cut-Off | 4700 | 2204204722 | |
| R33 | Green Drive | 2200 | 2204202222 | |
| R41 | Green Cut-Off | 4700 | 2204204722 | |
| R45 | Blue Drive | 2200 | 2204202222 | |
| R48 | Blue Cut-Off | 4700 | 2204204722 | |
| R233 | Horiz Freq | 6800 | 2204806822 | |
| R237 | RF AGC | 47K | 2204804732 | |
| R247 | Horiz Centering | 10K | 2204801032 | |
| R452 | 130V Adj | 1000 | 2204801022 | |
| R585 | Vert Height | 100 | 2204801012 | |
| R601 | Comb Amp Null | 470 | 2204804712 | |
| R622 | Color | 10K | 2204730001 | |
| R623 | Picture | 10K | 2204730001 | |
| R624 | Sharpness | 10K | 2204730001 | |
| R625 | Brightness | 10K | 2204730001 | |
| R626 | Tint | 10K | 2204730001 | |
| R634 | Color | 10K | 2204801032 | |

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

MISCELLANEOUS

| ITEM No. | PART NAME | MFGR. PART No. | NOTES |
|----------|-----------------|----------------|--|
| # F400 | Fuse | 1815205400 | 4 Amp @ 125VAC Slow Blow |
| L405 | Fuse Clips | 7340420002 | 2 Used |
| L409 | Ferrite Bead | 3640460003 | |
| L410 | Ferrite Bead | 3640460001 | |
| L411 | Ferrite Bead | 3640460003 | |
| L413 | Ferrite Bead | 3640460001 (1) | |
| L417 | Ferrite Bead | 3640460003 | |
| L418 | Ferrite Bead | 3640460001 | |
| L499 | Degaussing Coll | 3620210001 (2) | |
| L516 | Degaussing Coll | 3620210007 | |
| P400 | Ferrite Bead | | |
| S580 | Cord | 4614070006 (3) | AC Power, Polarized |
| V1 | Cord | 4614070004 (4) | |
| | Switch | 1606720001 | Vertical Center |
| | CRT | A51ADL00X | Models EMK672PE01,-2 and RG4332WA01,-3 |
| | | A48AAN-01XP | Board EMC821 |
| | | A66AAM03X | Boards EMC835 and EMC 836 |
| | | A51JFC60X | Models EMK672PE01,-3 and RG4332WA02,-4 |
| Y200 | Filter | 3620600001 | SAW |
| Y201 | Filter | 3620700001 | |
| Y202 | Filter | 3617560001 | |
| Y301 | Crystal | 5604440004 | 4.5MHz |
| Y600 | Delay Line | 3615790006 | 4MHz |
| Y601 | Crystal | 5604450002 | 7.1590 MHz |
| | Antenna | | UHF RUSSELL REPLACEMENT BOW-4H |
| | Antenna | | VHF RUSSELL REPLACEMENT POR-12H |
| | | | RUSSELL REPLACEMENT Rods SIM-4H |
| | Wedge | 6458520001 | |
| | Wedge | 6458520002 | Yoke (2 used) |
| | | | Yoke |

For SAFETY use only equivalent replacement part.

(1) Remote chassis only.

(2) Used in chassis 19C801, 19C802 and 19C803.

(3) Used in Models RG4332WA01, RG4332WA02, RG4332WA03 and RG4332WA04.

(4) Used in Models EMK671PE01, EMK672PE02, EMK672PE03 and EMK675PE04.

CABINETS & CABINET PARTS (When ordering specify model, chassis & color)

| ITEM | PART No. | PART No. | PART No. | PART No. |
|---------------------------------------|------------|------------|----------|----------|
| MODEL | EMK672 | RG4332 | | |
| Cabinet, Front | 1459830031 | | | |
| Cabinet, Back | 1459750004 | 1459730004 | | |
| Crystal - LED | 1460520006 | | | |
| Door - Secondary Control | 1459840005 | 1459840002 | | |
| Cover - LED | | 1460520001 | | |
| Front Assembly | | 7053140001 | | |
| Grille - Speaker | 1521130003 | 1521130003 | | |
| Jack - Headphones | | 1816410001 | | |
| Knob - Secondary Controls (5 Used) | 1459770002 | 1459770002 | | |
| Latch - Door | 1219940001 | 1219940001 | | |
| LED - Channel Display | 5303200002 | 5303200002 | | |
| Overlay - Address Assembly | | 1521140003 | | |
| Overlay - Control | 1521140006 | | | |
| Pushbutton-Channel Up | 1459860005 | 1459860005 | | |
| Pushbutton-Channel Down | 1459860006 | 1459860006 | | |
| Pushbutton-Power | 1459910002 | 1459910002 | | |
| Pushbutton-Volume Up | 1459860007 | 1459860007 | | |
| Pushbutton-Volume Down | 1459860008 | 1459860008 | | |

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

PARTS LIST Audio Jack Panel, Secondary Control Module, Antenna Input Module

| ITEM No. | DESCRIPTION | MFGR. PART No. | ITEM No. | DESCRIPTION | MFGR. PART No. |
|----------|---|----------------|-----------------------------|---|----------------|
| | AUDIO JACK PANEL (AVJ014-A001) | | | ANTENNA ASSEMBLY (ANT004) | |
| | CAPACITORS | | | MISCELLANEOUS | |
| C12 | 10mf 50V Electrolytic | 2701591150 | S11de Switch (Cable/Normal) | 1606640005 | |
| C18 | 10mf 50V Electrolytic | 2701591150 | | | |
| C26 | 10mf 50V Electrolytic | 2701591150 | | | |
| C40 | 10mf 50V Electrolytic | 2701591150 | | | |
| C42 | .1mf 50V Electrolytic | 2701591950 | | | |
| C46 | .1mf 50V Electrolytic | 2701591950 | | | |
| | SEMICONDUCTORS | | | ANTENNA INPUT MODULE (ANT008-A001) | |
| IC1 | Integrated Circuit Stereo/Mono Switch | 6121860001 | | | |
| IC2 | Integrated Circuit TV/Aux Switch | 6121860001 | | | |
| Q2 | Transistor (NPN) Audio Buffer | 6104350001 | | | |
| Q4 | Transistor (NPN) Audio Buffer | 6104350001 | | | |
| | SECONDARY CONTROL MODULE (ASC192-A001) | | | | |
| | CONTROLS | | | | |
| R201 | Bal Control 50K 20% | 2204590011 | | | |
| R202 | Bass Control 50K 20% | 2204590011 | | | |
| R203 | Treble Control 50K 20% | 2204590011 | | | |
| R622 | Color Control 10K 20% | 2304590001 | | | |
| R623 | Picture Control 10K 20% | 2304590001 | | | |
| R624 | Sharp Control 10K 20% | 2304590016 | | | |
| R625 | Bright Control 10K 20% | 2304590001 | | | |
| R626 | Tint Control 10K 20% | 2304590001 | | | |
| | SWITCHES | | | | |
| S104 | Cable/Normal Switch | 1607100001 | | | |
| S201 | Mono/Stereo/SAP Switch | 1607110001 | | | |
| S202 | Expanded Sound Switch | 1607110001 | | | |
| S203 | TV/Aux Switch | 1607100001 | | | |
| | 5 FUNCTION SWITCH MODULE (ASW052/3/4/8/9) | | | | |
| | MISCELLANEOUS | | | | |
| D702 | Silicon Diode | 5301810001 | | | |
| | Momentary Switches (6 used on ASW059, 5 used on all others) | 1606880004 | | | |

SEMICONDUCTORS (Select replacement for best results)

| ITEM No. | MFGR. PART No./TYPE No. | NTE PART No. | ECG PART No. | TCE PART No. | ZENITH PART No. | NOTES |
|---|-------------------------|--------------|--------------|--------------|-----------------|-------|
| | | | | | | |
| TUNER CONTROL BOARD (ATU001, ATU002) | | | | | | |
| D12 | 5301811001 | NTE177 | | | | |
| D17 | 5302471001 | NTE112 | | | | |
| IC1000 | 6125560002 | | | | | |
| IC1100 | 6124850002 | | | | | |
| Q30, 40 | 6102230001 | | | | | |
| Q60 | 6102320002 | NTE123AP | ECG123AP | SK3466/159 | 121-Z9003 | |
| | | | | SK3854/123AP | 121-Z9000A * | |

PARTS LIST AND DESCRIPTION

When ordering parts, state Model, Part Number, and Description

SEMICONDUCTORS (Select replacement for best results)

| ITEM No. | MFGR. PART No./TYPE No. | | | | | |
|--|--|--------------|--------------|--------------|-----------------|-------------|
| | | NTE PART No. | ECG PART No. | TCE PART No. | ZENITH PART No. | NOTES |
| STEREO DECODER PANEL (ASD002-B002) | | | | | | |
| D202, 4, 6 | 5301810001 | NTE177 | ECG177 | SK9091/177 | 103-131 | |
| D208 | 5302470001 | NTE112 | ECG112 | SK3089/112 | 103-61 | |
| D210, 212 | 5301810001 | NTE177 | ECG177 | SK9091/177 | 103-131 | |
| D501 | 5303100001 | NTE580 | ECG580 | SK5036/580 | 212-Z9000 | |
| IC101 | 6123700001 | NTE1580 | ECG1580 | SK7743/1580 | | |
| IC201 | 6125630001 | | | | | |
| IC202 | 6125640001 | | | | | |
| IC400 | 6124720001 | | | | | |
| IC501 | 6124120002 | | | | | |
| IC502, 3 | 6123270001 | | | | | |
| Q202 | 6104350004 | NTE199 | * | SK3245/199 | * | 121-972 * |
| Q204 | 6104340001 | NTE159 | * | SK3466/159 | * | 121-Z9003 * |
| Q206 | 6103620001 | NTE199 | ECG199 | SK3245/199 | 121-972 * | * |
| Q208 | 6104350004 | | | | | |
| Q501, 2, 3 | 6104350001 | | | | | |
| REMOTE CONTROL TRANSMITTER (TUMA5G) | | | | | | |
| D1, 2 | 5302740001 | NTE177 | ECG177 | SK9091/177 | 103-131 | |
| D3 | 5301810001 | | | | | |
| Q1 | 6102230001 | | | | | |
| Q2 | 6104430001 | | | | | |
| Q3 | 6102230001 | | | | | |
| Q4 | 6102240001 | | | | | |
| U1 [IC1] | 6125670004 | NTE123AP | ECG123AP | SK3466/159 | 121-Z9003 | |
| U2 [IC2] | 6125660001 | | | | | |
| TUNER CONTROL BOARD (ATU006/7/9) | | | | | | |
| D9, 11 | 5301811001 | NTE177 | ECG177 | SK9091/177 | 103-131 | |
| D14 | 5302471001 | NTE112 | ECG112 | SK3089/112 | 103-61 | |
| D30, 40 | 5301811001 | NTE177 | ECG177 | SK9091/177 | 103-131 | |
| IC1000 | 612576-1 6125760001 6125710001 6125780001 | NTE159 | ECG159 | SK3466/159 | 121-Z9003 | |
| Q30, 40 | 6102230001 | | | | | |
| Q60 | 6102320002 | | | | | |
| UHF/VHF TUNER | | | | | | |
| D1 THRU D5 | 1716580001 | NTE123AP | ECG123AP | SK3854/123AP | 121-Z900A * | MATCHED SET |
| D7 THRU D17 | 5303040001 | | | | | |
| D18, 19 | 5302300003 | | | | | |
| D20, 21 | 5303040001 | | | | | |
| D101 THRU D104 | 1716580001 | | | | | |
| D105, 6 | 5302320003 | | | | | |
| IC1 | 6124400001 | NTE159 | ECG159 | SK3466/159 | 121-Z9003 | MATCHED SET |
| IC2 | 6124990002 | | | | | |
| Q1 | 6105210001 | | | | | |
| Q101 | 6105360001 | | | | | |
| Q102 | 6105150002 | | | | | |

* Lead configuration may vary from original.

PARTS LIST RC RECEIVER MODULES/RC TRANSMITTER

| ITEM No. | DESCRIPTION | MFGR. PART No. | NOTES |
|---|---------------------------------------|----------------|-------|
| REMOTE CONTROL RECEIVER MODULE (ARR002-A001) | | | |
| CAPACITORS | | | |
| C2 | 22uF 25V Electrolytic | 2701682125 | |
| C11 | 22uF 25V Electrolytic | 2701682125 | |
| SEMICONDUCTORS | | | |
| D1 | Photo Diode | 5302350001 | |
| D2 | Silicon Diode | 5303176001 | |
| IC1 | Remote Rec IC | 6124500001 | |
| TRANSFORMERS | | | |
| T2 | Inductor | 3619870001 | |
| REMOTE CONTROL RECEIVER MODULE (ARR007-A001/B002/C003) | | | |
| CAPACITORS | | | |
| C1 | 1uF Electrolytic | 2702141050 | |
| C2 | 1uF Electrolytic | 2702141050 | |
| C4 | 47uF 25V Electrolytic | 2702145125 | |
| SEMICONDUCTORS | | | |
| D1 | Photo Diode | 5302350001 | |
| IC1 | Remote Rec IC | 6125700001 | |
| REMOTE CONTROL TRANSMITTER (TUMA5G) | | | |
| CAPACITORS | | | |
| C1 | 2.2uF Electrolytic | 2702032050 | |
| C2 | 2.2uF Electrolytic | 2702032050 | |
| C3 | 22pF 5% NPO | 2508412205 | |
| C4 | 22pF 5% NPO | 2508412205 | |
| C5 | 220uF 16V Electrolytic | 2702032216 | |
| RESISTORS | | | |
| R18 | 430k 2% | 2302814342 | |
| SEMICONDUCTORS | | | |
| D1 | Infrared Light Emitting Diode | 5302740001 | |
| D2 | Infrared Light Emitting Diode | 5302740001 | |
| D3 | Diode, Silicon | 5301810001 | |
| Q1 | Transistor, PNP (Sw) | 6102230001 | |
| Q2 | Transistor, Darlington (Voltage Drop) | 6104430001 | |
| Q3 | Transistor, PNP (Buffer) | 6102230001 | |
| Q4 | Transistor, NPN (IR Driver) | 6102240001 | |
| IC1 | Microprocessor IC (01 Version) | 6125670004 | |
| | Microprocessor (11 Version) | 6125990001 | |
| | Microprocessor (21 Version) | 6125990002 | |
| IC2 | Dual Quad Input NOR Gate | 6125660001 | |
| MISCELLANEOUS | | | |
| S1 | Switch (TV/VCR) | 1607320001 | |
| X1 | Crystal, 4MHz | 5604480004 | |

PARTS LIST TUNER CONTROL MODULES, TUNER CONTROL UNIT ASSEMBLY, UHF/VHF TUNER MODULE

| ITEM No. | DESCRIPTION | MFGR. PART No. | ITEM No. | DESCRIPTION | MFGR. PART No. | ITEM No. | DESCRIPTION | MFGR. PART No. |
|---|---|----------------|--|--------------------------------------|----------------|--|--------------------------------------|----------------|
| TUNER CONTROL BOARD (ATU001, ATU002) | | | | | | | | |
| CAPACITORS | | | COILS | | | TUNER CONTROL UNIT ASSEMBLY (ATC417) | | |
| C15 | 27pF 5% NPO | 2507392705 | L1 | Peaking Coll 4.7uH | 3618134799 | CONTROL MODULES | | |
| C16 | 27pF 5% NPO | 2507392705 | L2 | Peaking Coll 4.7uH | 3618134799 | ARR007 | Remote Rec Module | ARR007-A001 |
| C50 | 22uF 25V Electrolytic | 2701682125 | L3 | Peaking Coll 4.7uH | 3618134799 | ASW054 | 5 Function Sw Module | ASW054-A001 |
| C57 | 10uF Electrolytic | 2701681150 | L4 | Peaking Coll 4.7uH | 3618134799 | TUNER CONTROL UNIT ASSEMBLY (ATC418) | | |
| COILS | | | L5 | Peaking Coll 4.7uH | 3618134799 | CONTROL MODULE | | |
| L2 | Peaking Coll 4.7uH | 3618134799 | L6 | Peaking Coll 4.7uH | 3618134799 | ASW055 | 12 Button Sw Module | ASW055-A001 |
| L3 | Peaking Coll 4.7uH | 3618134799 | L7 | Peaking Coll 4.7uH | 3618134799 | TUNER CONTROL UNIT ASSEMBLY (ATC420) | | |
| L4 | Peaking Coll 3.3uH | 3618133399 | L18 | Peaking Coll 4.7uH | 3618134799 | CONTROL MODULES | | |
| L5 | Peaking Coll 3.3uH | 3618133399 | L19 | Peaking Coll 4.7uH | 3618134799 | ALD035 | Stereo/SAP Ind Module | ALD035-A001 |
| L18 | Peaking Coll 4.7uH | 3618134799 | L20 | Peaking Coll 3.3uH | 3618133399 | ARR007 | Remote Rec Module | ARR007-A001 |
| L19 | Peaking Coll 4.7uH | 3618134799 | L21 | Peaking Coll 3.3uH | 3618133399 | TUNER CONTROL UNIT ASSEMBLY (ATC421) | | |
| L20 | Peaking Coll 4.7uH | 3618134799 | L30 | Peaking Coll 4.7uH | 3618134799 | CONTROL MODULES | | |
| L21 | Peaking Coll 4.7uH | 3618134799 | L40 | Peaking Coll 4.7uH | 3618134799 | ALD036 | Stereo/SAP Ind Module | ALD036-A001 |
| L22 | Peaking Coll 4.7uH | 3618134799 | L50 | Peaking Coll 12uH | 3618131209 | ARR007 | Remote Rec Module | ARR007-A001 |
| L23 | Peaking Coll 4.7uH | 3618134799 | MISCELLANEOUS | | | ASW058 | 5 Function Sw Module | ASW058-A001 |
| L24 | Peaking Coll 4.7uH | 3618134799 | Y1 | Ceramic Resonator 6MHz | 3620560002 | TUNER CONTROL UNIT ASSEMBLY (ATC422) | | |
| L30 | Peaking Coll 4.7uH | 3618134799 | SEMICONDUCTORS | | | LDR | Light Depend Resistor | 2303160002 |
| L40 | Peaking Coll 4.7uH | 3618134799 | D9 | Silicon Diode (Not Used in ATU006) | 5301811001 | TUNER CONTROL UNIT ASSEMBLY (ATC480) | | |
| L50 | Peaking Coll 12uH | 3618131209 | D11 | Silicon Diode | 5301811001 | CONTROL MODULES | | |
| MISCELLANEOUS | | | D14 | Schottky Diode | 5302471001 | ARR007 | Remote Rec Module | ARR007-A001 |
| Y1 | Ceramic Resonator 6MHz | 3620560002 | D30 | Silicon Diode (Not Used in ATU006) | 5301811001 | UHF/VHF TUNER SEMICONDUCTORS | | |
| SEMICONDUCTORS | | | D40 | Silicon Diode (Not Used in ATU006) | 5301811001 | SW | Power Switch | 1607240001 |
| D12 | Silicon Diode | 5301811001 | Q30 | Transistor, PNP (10's Driver) | 6102230001 | LDR | Light Depend Resistor | 2303160002 |
| D17 | Schottky Diode | 5302471001 | Q40 | Transistor, PNP (1's Driver) | 6102230001 | UHF/VHF TUNER SEMICONDUCTORS | | |
| Q30 | Transistor, PNP (10's Driver) | 6102230001 | Q60 | Transistor, NPN (Not Used in ATU006) | 6102320002 | D105 | Matched Set of Varactor Diodes | 1716580001 |
| Q40 | Transistor, PNP (1's Driver) | 6102230001 | IC1000 | Microcomputer (AT006) | 6125710001 | D106 | Diode, Schottky | 5302300003 |
| Q60 | Transistor, NPN (Power On/Off) | 6102320002 | IC1000 | Microcomputer (AT009) | 6125760001 | Q1 | Diode, Varactor | 5302300003 |
| IC1000 | Microcomputer IC Favorite Station Memory IC (ATU002 only) | 6125560002 | TUNER CONTROL BOARD (ATU006/7/9) | | | Q101 | Transistor, N-Ch, Dual Gate, MOS-FET | 6105210001 |
| IC1100 | Favorite Station Memory IC (ATU002 only) | 6124850002 | CONTROL MODULES | | | Q102 | Transistor, N-Ch, Dual Gate, MOS-FET | 6105360001 |
| CAPACITORS | | | ARR007 | Remote Rec Module | ARR007-A001 | IC1 | Transistor, NPN Prescaler I.C. | 6105150002 |
| C12 | 27pF 5% NPO | 2507392705 | ASW052 | 5 Function Sw Module | ASW052-A001 | IC2 | VHF Mixer/Osc IC | 6124400001 |
| C13 | 27pF 5% NPO | 2507392705 | TUNER CONTROL UNIT ASSEMBLY (ATC416) | | | TUNER CONTROL UNIT ASSEMBLY (ATC480) | | |
| C50 | 22uF 25V Electrolytic | 2701682125 | CONTROL MODULES | | | ARR007 | Remote Rec Module | ARR007-A001 |
| C51 | 22uF 25V Electrolytic | 2701682125 | ARR007 | Remote Rec Module | ARR007-A001 | ASW054 | 5 Function Sw Module | ASW054-A001 |
| C54 | 10uF Electrolytic | 2701681150 | ASW053 | 5 Function Sw Module | ASW053-A001 | UHF/VHF TUNER SEMICONDUCTORS | | |
| C62 | 1uF Electrolytic | 2701681050 | TUNER CONTROL UNIT ASSEMBLY (ATC415) | | | UHF/VHF TUNER SEMICONDUCTORS | | |

For SAFETY use only equivalent replacement part.