

STARRETT MODELS 17BM1, 20BM1, 27BM1, 29AM1, 37BB1, 37BM1, 39AM1

STARRETT MODEL 37BB1	
TRADE NAME	Starrett, Models 17BM1 (Ch. 12S1), 20BM1 (Ch. 15S1), 27BM1 (Ch. 12S1), 29AM1 (Ch. 14S1), 30BM1 (Ch. 15S1), 37BB1, 37BM1 (Ch. 12S1), 39AM1 (Ch. 14S1)
MANUFACTURER	Starrett Television Corp., 601 W. 26th. St., New York, N. Y.
TYPE SET	Television Receiver
TUBES	Twenty
POWER SUPPLY	105-125 Volts AC 60 Cycle
TUNING RANGE-CHANNELS	2 thru 13
RATING	1.7 Amp. at 117 Volts AC

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PARTS LIST AND DESCRIPTIONS (Continued)

SPEAKER

ITEM No.	RATINGS		REPLACEMENT DATA			NOTES
	FIELD RES.	V. C. IMP.	STARRETT PART No.	JENSEN PART No.	QUAM PART No.	
	CONE DIA.	V. C. DIA.				
SP1	PM	4Ω		ST115 Model B8-V	8A31	
SP2	7 3/4"	9/16"				

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA				INSTALLATION NOTES
	TOTAL DIRECT CURRENT	D. C. RESISTANCE	INDUCTANCE (Ø CURRENT 1000 ✓)	STARRETT PART No.	STANCOR PART No.	MERIT PART No.	
L1	.190A	69Ω	3.5Henries		C-2325 ①	C-2974	① Drill one new mounting hole.

COILS (RF-IF)

ITEM No.	USE	DC RES.		REPLACEMENT DATA		NOTES
		PRI.	SEC.	STARRETT PART No.	IRC PART No.	
L2	Ant. Coil	0Ω	0Ω			
L3	Ant. Coil	0Ω	0Ω			
L4	RF Coil	0Ω				
L5	Mixer Grid Coil	0Ω				
L6	Osc. Coil	0Ω				
L7	Osc. Coil	0Ω				
L8	Flt. Choke	.2Ω			CLA	.47 Microhenries
L9	1st. Video IF	.5Ω				
L10	Flt. Choke	0Ω				
L11	2nd. Video IF	.4Ω				
L12	Flt. Choke	0Ω				
L13	RF Choke	2.6Ω				
L14	3rd. Video IF	.2Ω				
L15	Flt. Choke	0Ω				
L16	RF Choke	2.8Ω				
L17	4th. Video IF	.4Ω				
L18	Peaking	8Ω				120 Microhenries (yellow dot)
L19	Peaking	18Ω				600 Microhenries (red dot)
L20	Peaking	12Ω				240 Microhenries wound on 18KΩ resistor (green dot)
L21	Peaking	15Ω				380 Microhenries (blue dot)
L22	Sound IF	1.7Ω	1.4Ω			
L23	Ratio Det. Trans.	6.8Ω	.2Ω			Tap .5Ω
L24	Horiz. Osc.	55Ω				
L25	Horiz. Size	.7Ω				
L26	Horiz. Lin.	38Ω				

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA				REMARKS
			STARRETT PART No.		LITTELFUSE PART No.		
			FUSE	HOLDER	FUSE	HOLDER	
M1	3AG Pigtail	.250A			318.250		

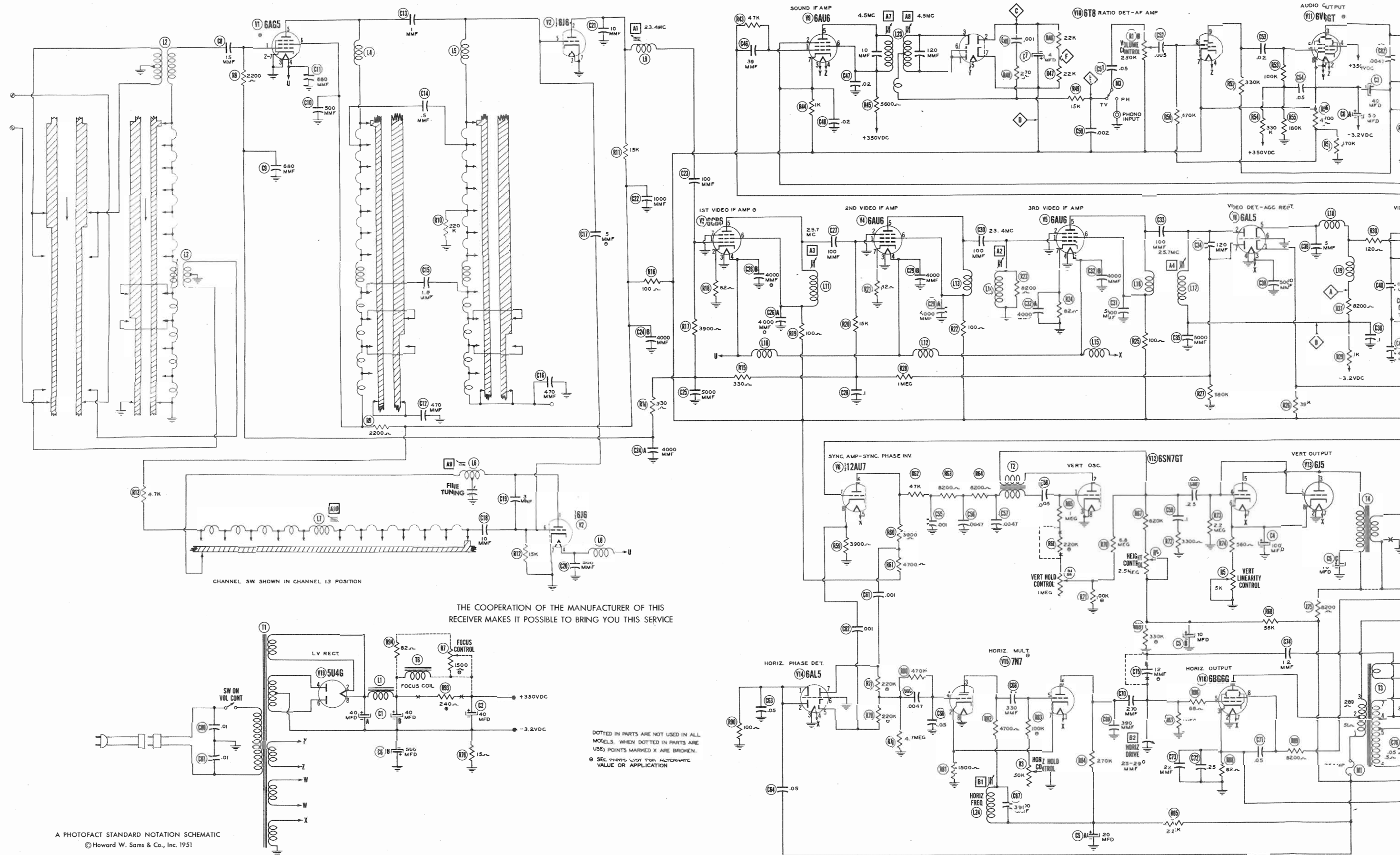
MISCELLANEOUS

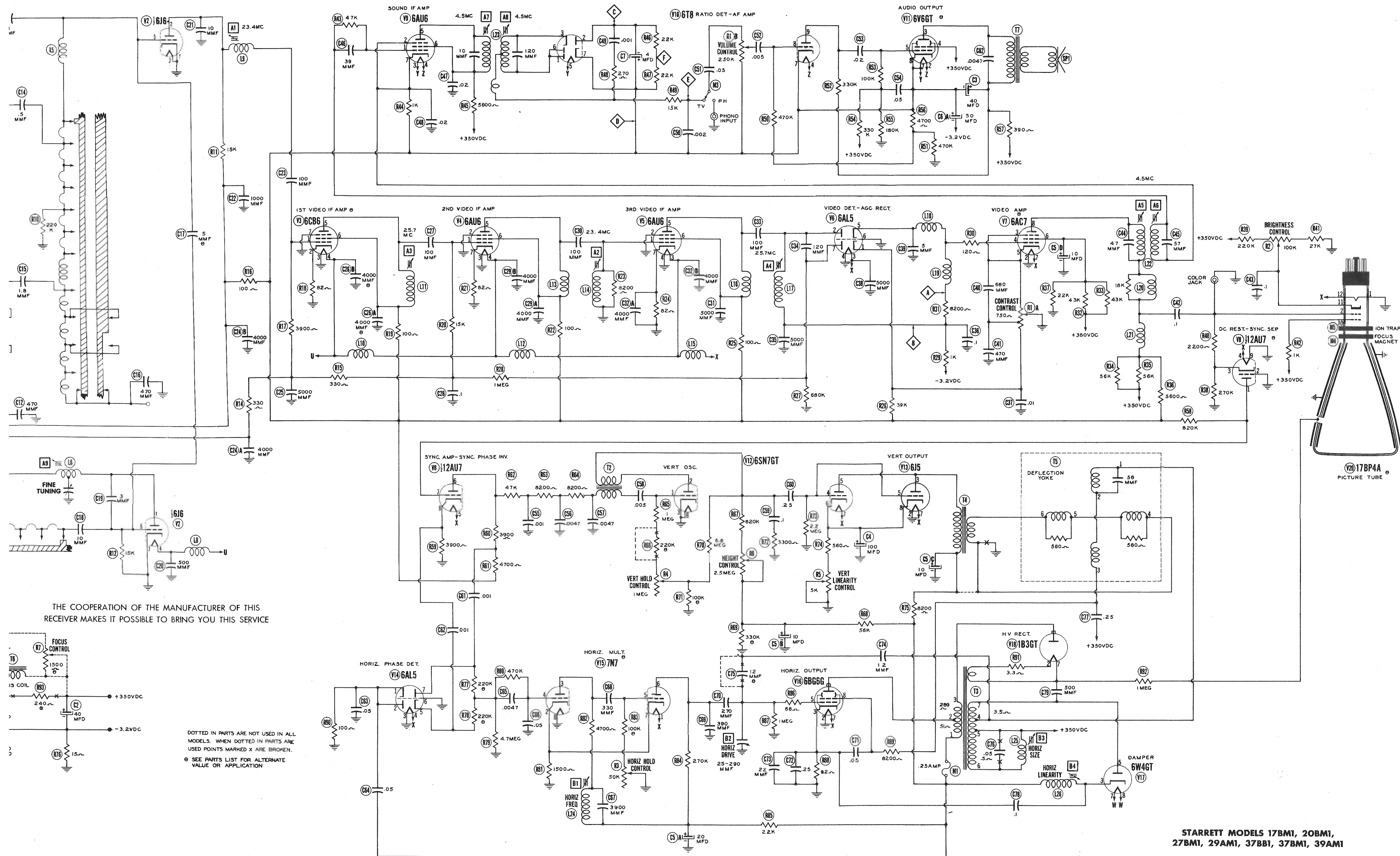
ITEM No.	PART NAME	STARRETT PART No.	NOTES
M2	RF Tuner		
M3	Switch		(TV-Phono)
M4	Focus Magnet		
M5	Ion Trap		
B2	Trimmer		Horiz. Drive 25-290 MMF.

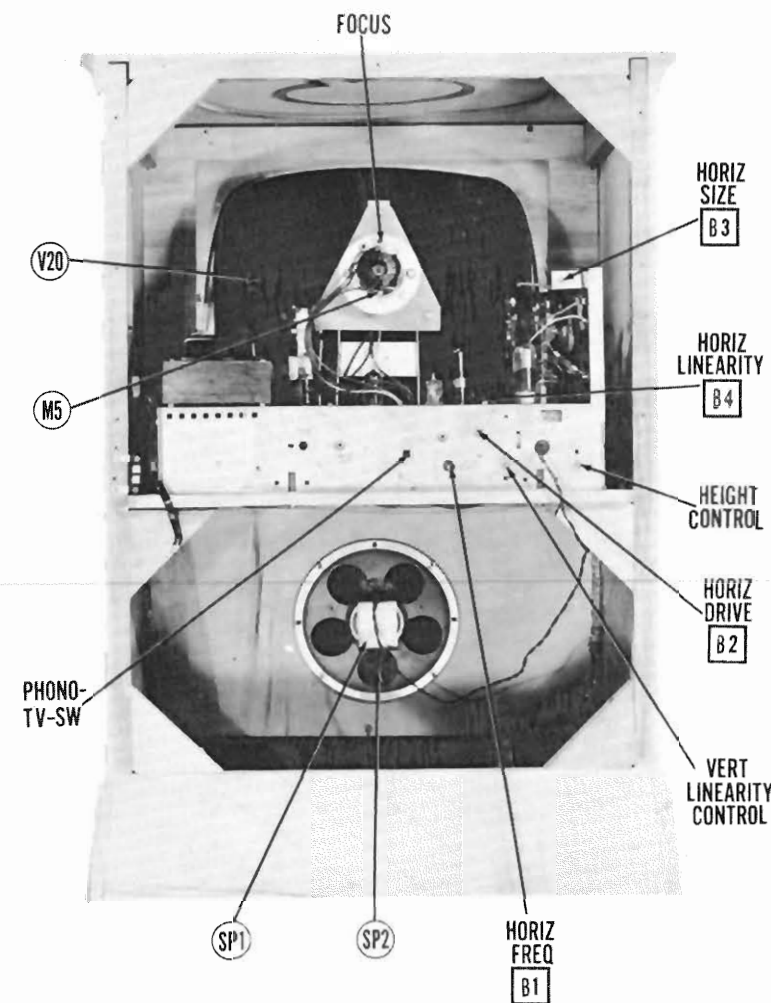
TRADE NAME Sta  
37E  
MANUFACTURER Sta  
TYPE SET Tel  
TUBES Tw  
POWER SUPPLY 105  
TUNING RANGE-CHA

Alignment Instruct  
Disassembly Instr  
Horizontal Sweep C  
Parts List and Des  
Photographs  
Cabinet Rear  
Capacitor and

H  
The listing of any available r  
case a recommendation, warn  
as to the quality and suitabilit  
parts have been compiled from  
Inc., by the manufacturers of  
Reproduction or use, withou







## CABINET-REAR VIEW HORIZONTAL SWEEP CIRCUIT ADJUSTMENTS

Turn the set on and tune in a TV station, preferably a test pattern.

Turn the horizontal hold control to the mid-position of its range.

Adjust the horizontal frequency slug, (B1), until the picture synchronizes horizontally.

Adjust the horizontal drive trimmer, (B2), counter-clockwise until white beaded vertical lines appear in the raster, and then clockwise just enough to remove the lines.

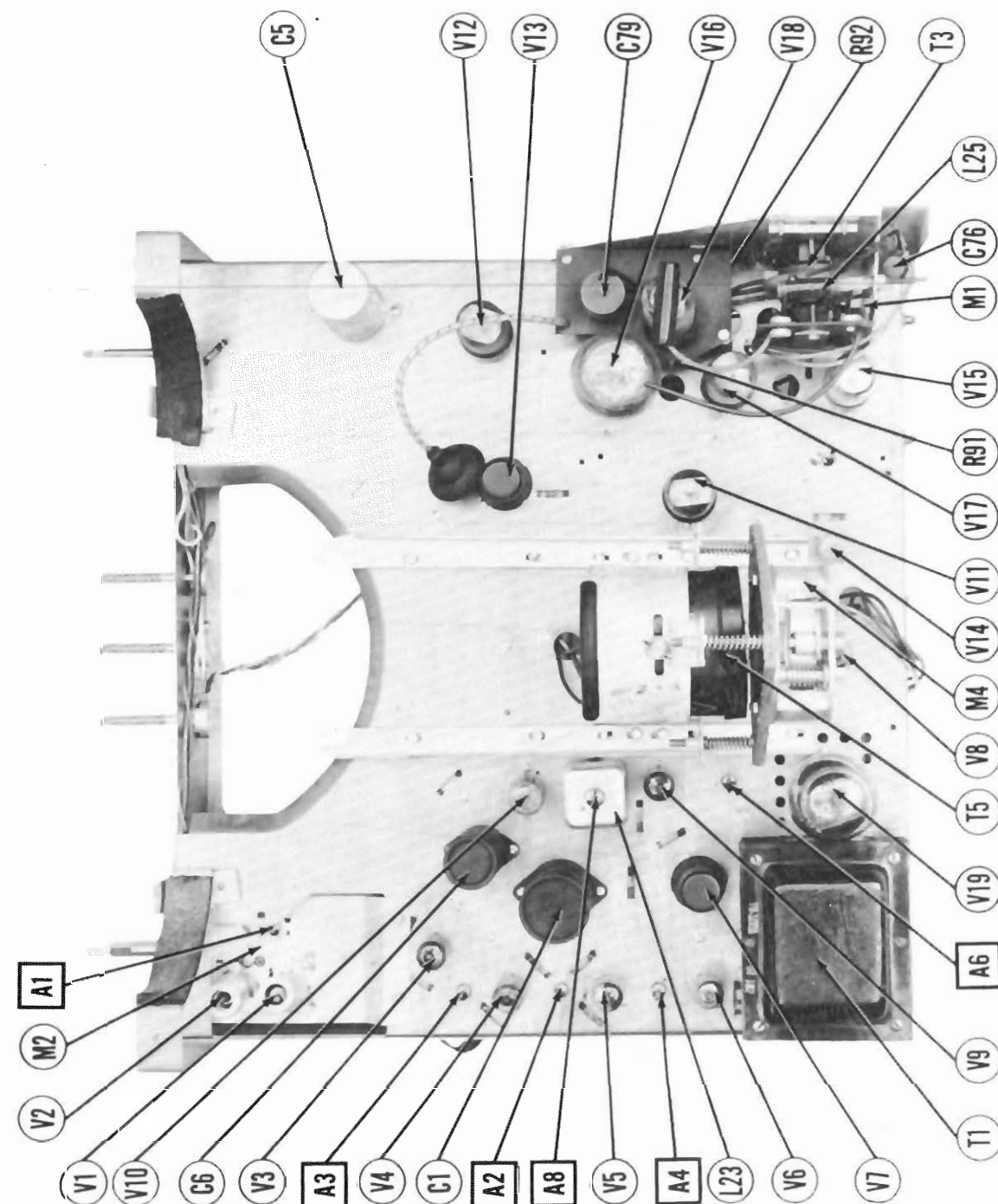
Adjust the horizontal size slug, (B3), until the picture is slightly wider than necessary to fill the mask horizontally.

Adjust the horizontal linearity slug, (B4), until the picture is symmetrical from left to right.

## DISASSEMBLY INSTRUCTIONS

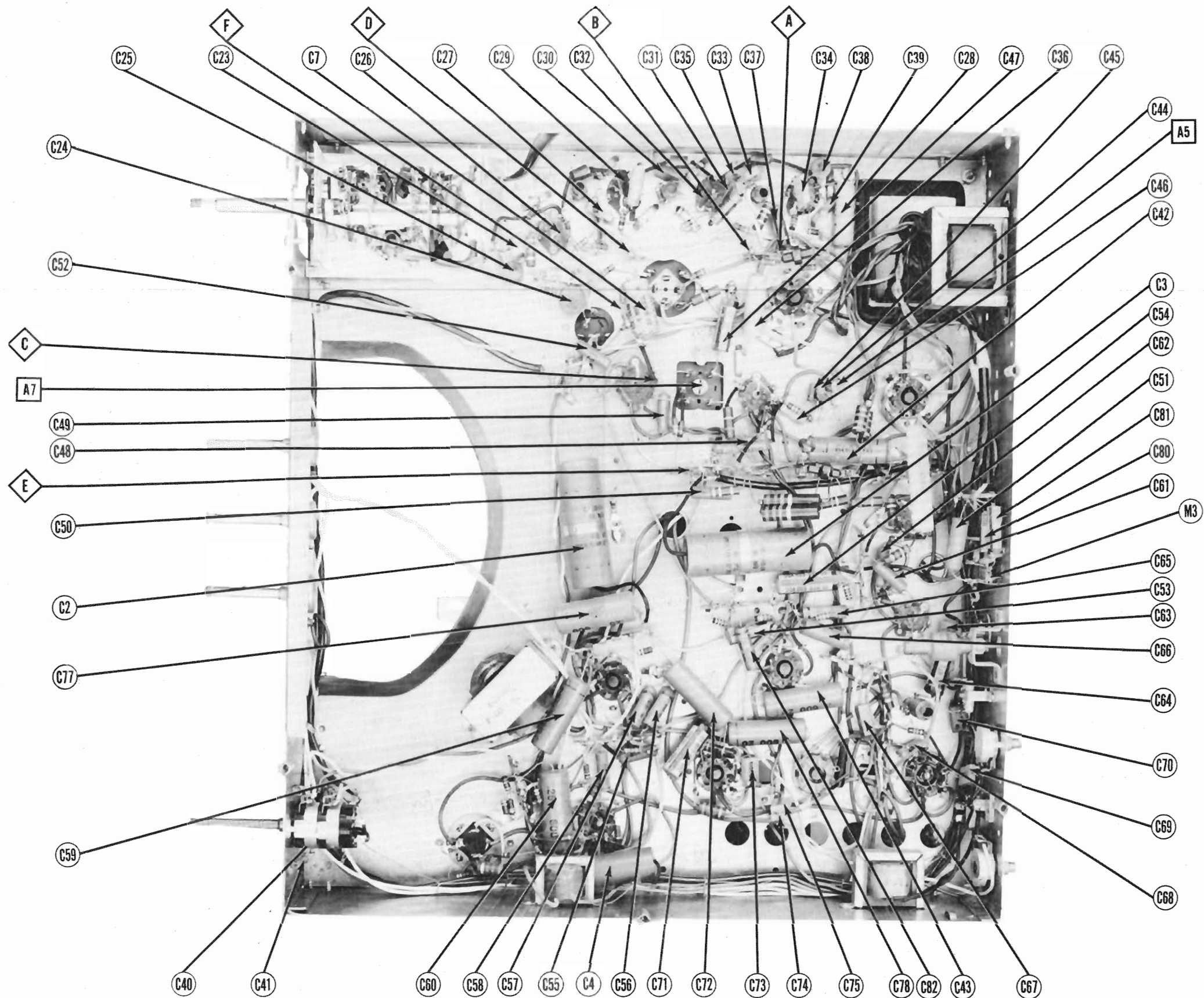
1. Remove four push-on type control knobs.
2. Remove nine wood screws from rear cover. Remove rear cover.
3. Disconnect built-in antenna.
4. Remove antenna terminal strip.
5. Disconnect speaker.
6. Remove five 5/16" hex head bolts from chassis. Remove chassis.
7. Remove four 11/32" hex nuts from speaker. Remove speaker.

NOTE: FOR PICTURE TUBE REMOVAL IT IS NECESSARY TO REMOVE THE CHASSIS AS OUTLINED ABOVE.



STARRETT MODELS 17BM1, 20BM1,  
27BM1, 29AM1, 37B1, 37BM1, 39AM1  
MAIN TOP SSSVCHD





CHASSIS BOTTOM VIEW-CAPACITOR AND ALIGNMENT IDENTIFICATION

STARRETT MODELS 17BM1, 20BM1,  
27BM1, 29AM1, 37BB1, 37BM1, 39AM1

VOLTAGE AND RESISTANCE MEASUREMENTS

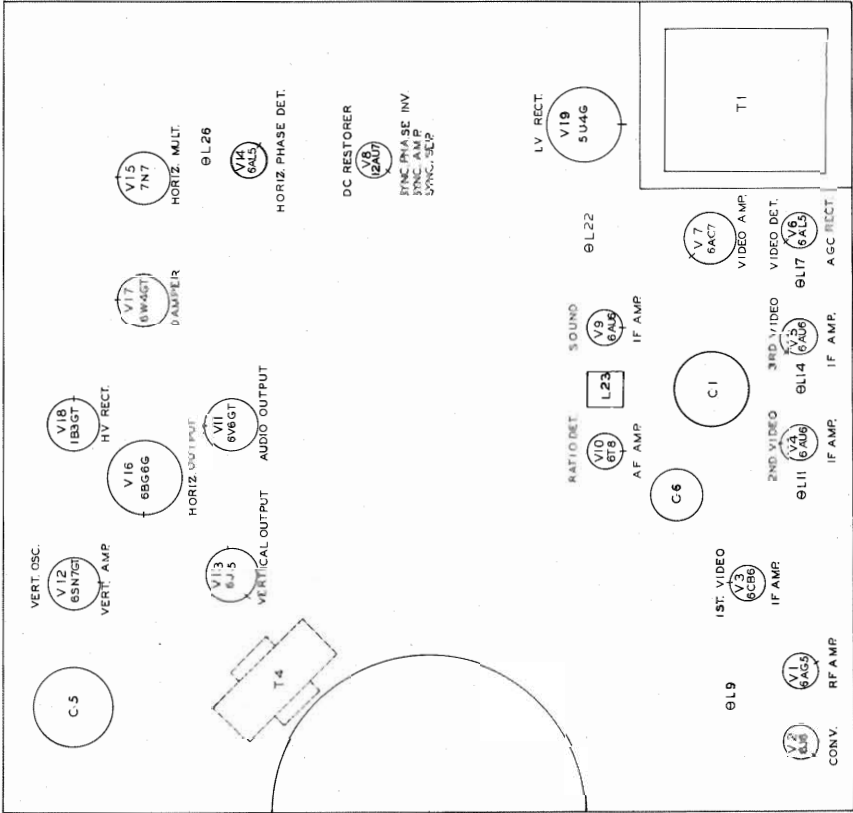
VOLTAGE READINGS											RESISTANCE READINGS										
Item	Tube	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9	Item	Tube	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V 1	6AG5	-6VDC	0V	6.3VAC	0V	105VDC	105VDC	0V			V 1	6AG5	1.6Meg	0Ω	.1Ω	0Ω	*2.3KΩ	0Ω			
V 2	6J6	100VDC	85VDC	0V	6.3VAC	-1.2VDC	5-3.1VDC	0V			V 2	6J6	54.8KΩ	*15KΩ	0Ω	.2Ω	220KΩ	15KΩ	0Ω		
V 3	6CB6	-3VDC	.8VDC	0V	6.2VAC	140VDC	140VDC	0V			V 3	6CB6	1.6Meg	82Ω	0Ω	.1Ω	*100Ω	0Ω	0Ω		
V 4	6AU6	-3VDC	0V	0V	6.2VAC	140VDC	140VDC	.8VDC			V 4	6AU6	1.7Meg	0Ω	0Ω	.1Ω	*100Ω	*100Ω	82Ω		
V 5	6AU6	0V	0V	6.2VAC	0V	140VDC	140VDC	.9VDC			V 5	6AU6	.2Ω	0Ω	.1Ω	0Ω	*100Ω	*100Ω	82Ω		
V 6	6AL5	0V	-3VDC	6.3VAC	0V	-2.1VDC	0V	-1.2VDC			V 6	6AL5	0Ω	1KΩ	.1Ω	0Ω	9.2KΩ	0Ω	680KΩ		
V 7	6AC7	0V	0V	1VDC	1VDC	110VDC	110VDC	6.3VAC	170VDC		V 7	6AC7	0Ω	0Ω	750Ω	9.3KΩ	750Ω	*16KΩ	.1Ω	115KΩ	
V 8	12AU7	28VDC	0V	2.5VDC	6.3VAC	85VDC	28VDC	28VDC	0V		V 8	12AU7	*120KΩ	0Ω	270KΩ	.1Ω	18.5KΩ	*180KΩ	3.8KΩ	0Ω	
V 9	6AU6	18.8VDC	112VDC	10V	*6.3VAC	*125VDC	*132VDC	*132VDC			V 9	6AU6	*47KΩ	*1KΩ	*0Ω	*.1Ω	*15.8KΩ	*1KΩ	*0Ω	*470KΩ	1330KΩ
V 10	6T8	1-5.6VDC	*5.6VDC	*5.6VDC	10V	1-5.6VDC	10V	10V	10V		V 10	6T8	*1Ω	*44KΩ	*1Ω	*.1Ω	*0Ω	*0Ω	*0Ω	*470KΩ	1330KΩ
V 11	6V6GT	0V	*6.3VAC	*170VDC	*205VDC	*5.8VDC	8VDC	10V	10V		V 11	6V6GT	Inf.	*1.1Ω	11KΩ	1300Ω	*240KΩ	Inf.	10Ω	10Ω	10Ω
V 12	6SN7GT	1-60VDC	145VDC	80V	1-7.6VDC	380VDC	32VDC	6.3VAC	0V		V 12	6SN7GT	2.3Meg	*2Meg	*800KΩ	0Ω	2.2Meg	*0.5KΩ	.1Ω	1.5KΩ	0Ω
V 13	6J5	0V	0V	390VDC	0V	-2.8VDC	0V	6.3VAC	8VDC		V 13	6J5	0Ω	0Ω	*0.5KΩ	Inf.	2.2Meg	Inf.	.1Ω	1.5KΩ	560Ω
V 14	6AL5	0V	0V	0V	6.3VAC	8VDC	0V	-11.8VDC			V 14	6AL5	100Ω	100Ω	0Ω	.1Ω	4.8Meg	0Ω	4.8Meg		
V 15	7N7	0.3VAC	12VDC	310VDC	1-2.1VDC	113VDC	113VDC	12VDC	0V		V 15	7N7	.1Ω	1.5KΩ	*28KΩ	5.1Meg	*290KΩ	1.5KΩ	0Ω	0Ω	Top Cap #90Ω
V 16	6BG6G	0V	0V	7.6VDC	7.6VDC	-8.7VDC	350VDC	6.3VAC	265VDC		V 16	6BG6G	Inf.	0Ω	82Ω	82Ω	1Meg	1300Ω	.1Ω	18.5KΩ	0Ω
V 17	6W4GT	0V	0V	530VDC	0V	350VDC	0V	*6.3VAC	*6.3VAC		V 17	6W4GT	Inf.	Inf.	180KΩ	Inf.	1300Ω	Inf.	*.1Ω	*.1Ω	Top Cap #340Ω
V 18	1B3GT	* DO NOT MEASURE									V 18	1B3GT	PINS 1-8 HAVE INF. RESISTANCE								
V 19	5U4GT	0V	400VDC	0V	300VAC	0V	300VAC	350VDC	400VDC		V 19	5U4G	Inf.	22KΩ	Pin 10 11.2KΩ	Pin 11 75Ω	Pin 12 1100KΩ	Pin 13 73Ω	1300Ω	22KΩ	
V 20	17BP4A	0V	2.6VDC	340VDC	30VDC	6.3VAC	6.3VAC	** 11K. V.			V 20	17BP4A	0Ω	270KΩ	11.2KΩ	140KΩ					

ALL MEASUREMENTS TAKEN WITH PICTURE TUBE REMOVED  
† MEASURED FROM PIN 8 OF V19  
\* MEASURED ACROSS FILAMENTS  
\* DO NOT MEASURE  
\* TAKEN WITH VACUUM TUBE VOLTMETER  
\*\* USE EXTREME CAUTION WHEN MEASURING THIS VOLTAGE

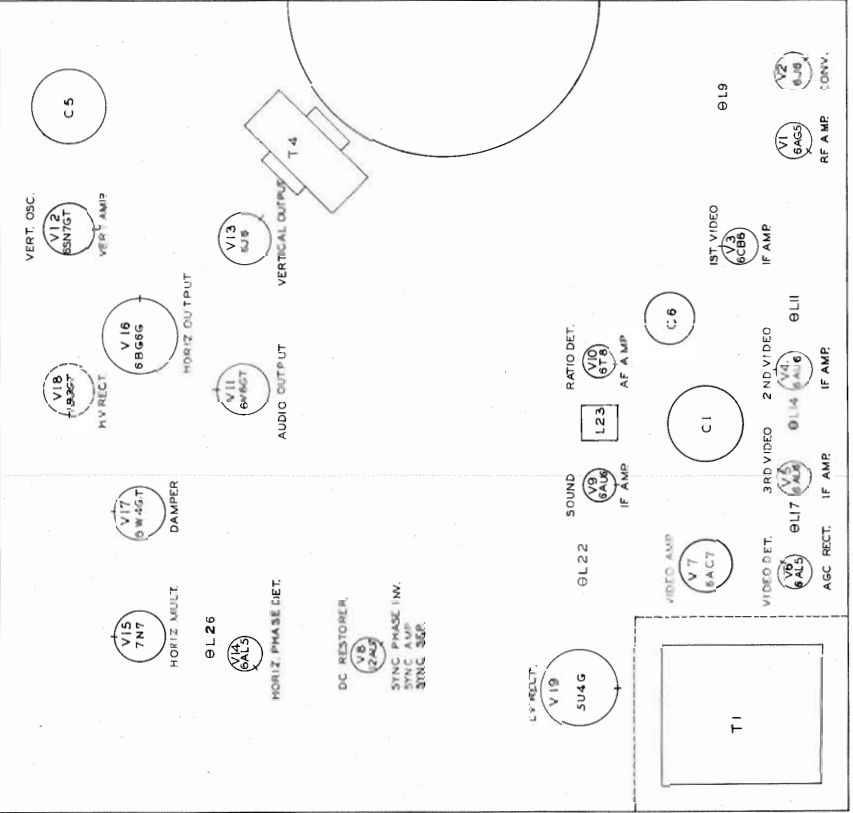
- 1. DC Voltage measurements are of 20,000 ohms per volt; AC Voltage measured at 1,000 ohms.
- 2. Pin numbers are counted in a clockwise direction on bottom of socket.
- 3. Measured values are from socket pin to common negative unless otherwise stated.
- 4. Line voltage maintained at 117 volts for voltage readings.
- 5. Front panel controls set at minimum.
- 6. Where readings may vary according to the setting of the service controls, both minimum and maximum readings are given.

ALL MEASUREMENTS TAKEN WITH PICTURE TUBE REMOVED  
† MEASURED FROM PIN 8 OF V19  
\* MEASURED ACROSS FILAMENTS  
\* DO NOT MEASURE  
\* TAKEN WITH VACUUM TUBE VOLTMETER  
\*\* USE EXTREME CAUTION WHEN MEASURING THIS VOLTAGE

TOP VIEW



BOTTOM VIEW



STARRETT MODELS 17BM1, 20BM1, 27BM1, 29AM1, 37BB1, 37BM1, 39AM1  
TUBE PLACEMENT CHART

ALIGNMENT INSTRUCTIONS

# ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

The high voltage shock hazard may be eliminated by removing the horizontal oscillator tube, (V15), from the socket.

## VIDEO IF ALIGNMENT

Remove the converter tube, (V2), and replace it with a 676 which has pin 1 removed, this will disable the local oscillator and prevent the possibility of erroneous indications.  
During video IF alignment the common lead of the VTVM is connected to approximately 2½ volts with respect to chassis. Avoid grounding the VTVM case.  
Connect a short across C28.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	CHANNEL	CONNECT VTVM	ADJUST	REMARKS
Direct	High side to an ungrounded tube shield floating over dummy converter tube, (V2). Low side to chassis.	23.4MC (unmod.)	Any	DC probe to Point A. Common to Point B.	A1, A2	Adjust for maximum deflection. Attenuate signal generator to maintain 2 volt reading.
"	"	25.7MC	"	"	A3, A4	"

## OVERALL VIDEO IF RESPONSE CHECK

Connect the synchronized sweep voltage from the signal generator to the horizontal input of the oscilloscope for horizontal deflection.  
Remove the short from C28.

DUMMY ANTENNA	SWEEP GENERATOR COUPLING	SWEEP GENERATOR FREQUENCY	MARKER GENERATOR FREQUENCY	CHANNEL	CONNECT SCOPE	ADJUST	REMARKS
Direct	High side to an ungrounded tube shield floating over dummy converter tube, (V2). Low side to chassis.	24MC (10MC SWP)	21.6MC 26.1MC	Any	Vert. Amp. to Point A. Low side to chassis.		Check for response curve similar to fig. 1. If necessary retouch A1 thru A4 for proper response.

## SOUND IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM

During sound IF alignment the common lead of the VTVM is connected to approximately 140 volts with respect to chassis.  
Avoid touching or grounding the VTVM case.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	CHANNEL	CONNECT VTVM	ADJUST	REMARKS
.001MFD	High side to pin 4 (Grid) of 6AC7, (V7). Low side to chassis.	4.5MC (unmod.)	Any	DC probe to Point C. Common to Point D.	A5, A6, A7	Adjust for maximum deflection.
"	"	"	"	DC probe to Point E. Common to Point F.	A8	Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting.

## SOUND IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE

Use frequency modulated signal with 60% modulation and 450KC sweep. Use 120% sawtooth voltage in scope for horizontal deflection.

DUMMY ANTENNA	SWEEP GENERATOR COUPLING	SWEEP GENERATOR FREQUENCY	MARKER GENERATOR FREQUENCY	CHANNEL	CONNECT SCOPE	ADJUST	REMARKS
.001MFD	High side to pin 4, (grid) of 6AC7, (V7). Low side to chassis.	4.5MC (450KC SWP)	4.5MC	Any	Vert. Amp. to Point C. Low side to chassis.	A5, A6, A7	Disconnect stabilizer capacitor C7. Adjust for maximum amplitude and symmetry as per fig. 2.
"	"	"	"	"	Vert. Amp. to Point E. Low side to chassis.	A8	Reconnect capacitor C7. Adjust A8 so 4.5MC occurs at center of crossover lines as per fig. 3. SLIGHTLY retouch A7 for maximum amplitude and straightness of crossover lines.

## OSCILLATOR ALIGNMENT

Remove the dummy converter tube and replace the original 676 in its socket.  
Connect the synchronized sweep voltage from the signal generator to the horizontal input of the oscilloscope for horizontal deflection.  
The sweep generator output lead should be terminated with its characteristic impedance, usually 50 ohms.  
Set the fine tuning control to the mid-position of its range.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	MARKER GENERATOR FREQUENCY	CHANNEL	CONNECT SCOPE	ADJUST	REMARKS
Two 120Ω carbon resistors	Across antenna terminals with 120Ω in each lead.	213MC (10MC SWP)	211.25MC 215.75MC	13	Vert. Amp. to Point C. Low side to chassis.	A9	Adjust to place sound marker as shown in fig. 4. The video marker should be at 50%.
"	"	207MC (10MC SWP)	205.25MC 209.75MC	12	"		Check all high band channels to see that the markers can be properly placed well within the range of the fine tuning control. If not make compromise adjustment of A9.
"	"	201MC (10MC SWP)	199.25MC 203.75MC	11	"		
"	"	195MC (10MC SWP)	193.25MC 197.75MC	10	"		
"	"	189MC (10MC SWP)	187.25MC 191.75MC	9	"		
"	"	183MC (10MC SWP)	181.25MC 185.75MC	8	"		
"	"	177MC (10MC SWP)	175.25MC 179.75MC	7	"		
"	"	85MC (10MC SWP)	83.25MC 87.75MC	6	"	A10	
"	"	79MC (10MC SWP)	77.25MC 81.75MC	5	"		Check all low band channels to see that the markers can be properly placed well within the range of the fine tuning control. If not make compromise adjustment of A10.
"	"	69MC (10MC SWP)	67.25MC 71.75MC	4	"		
"	"	63MC (10MC SWP)	61.25MC 65.75MC	3	"		
"	"	57MC (10MC SWP)	55.25MC 59.75MC	2	"		
"	"	51MC (10MC SWP)	49.25MC 53.75MC	1	"		

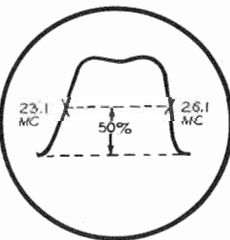


FIG. 1

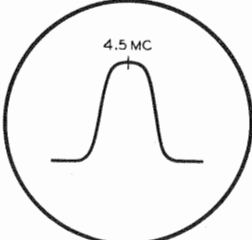


FIG. 2

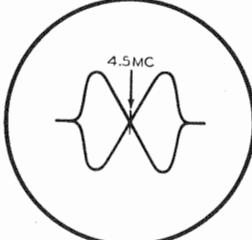


FIG. 3

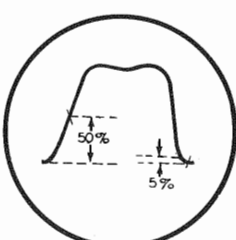
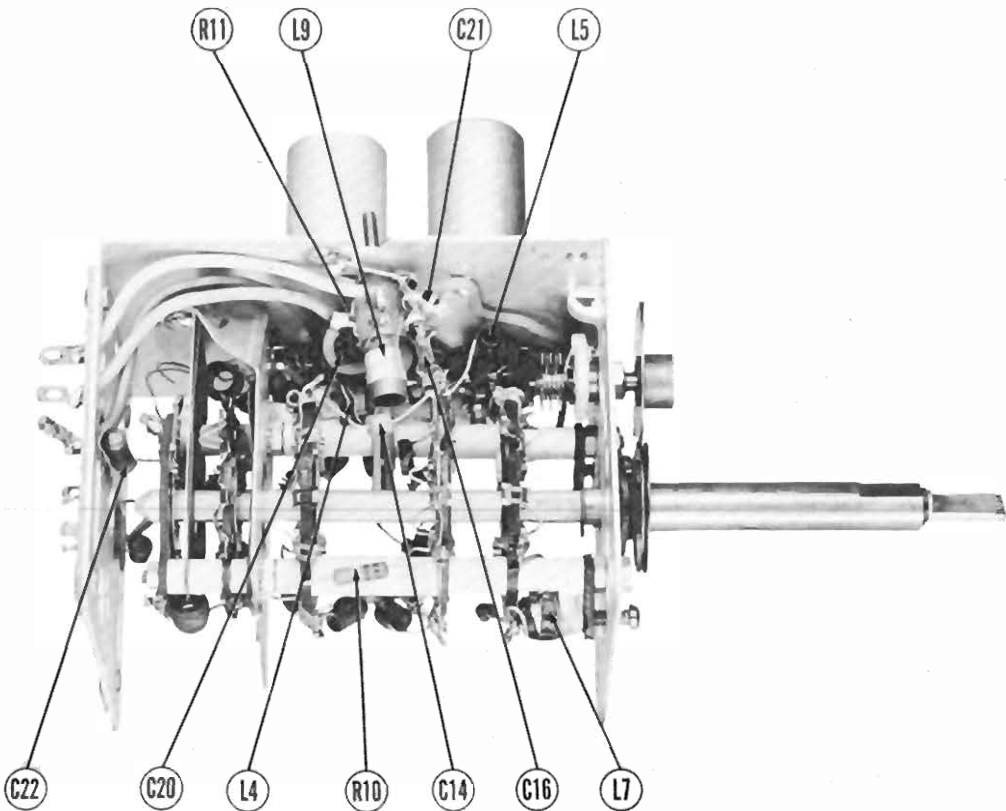
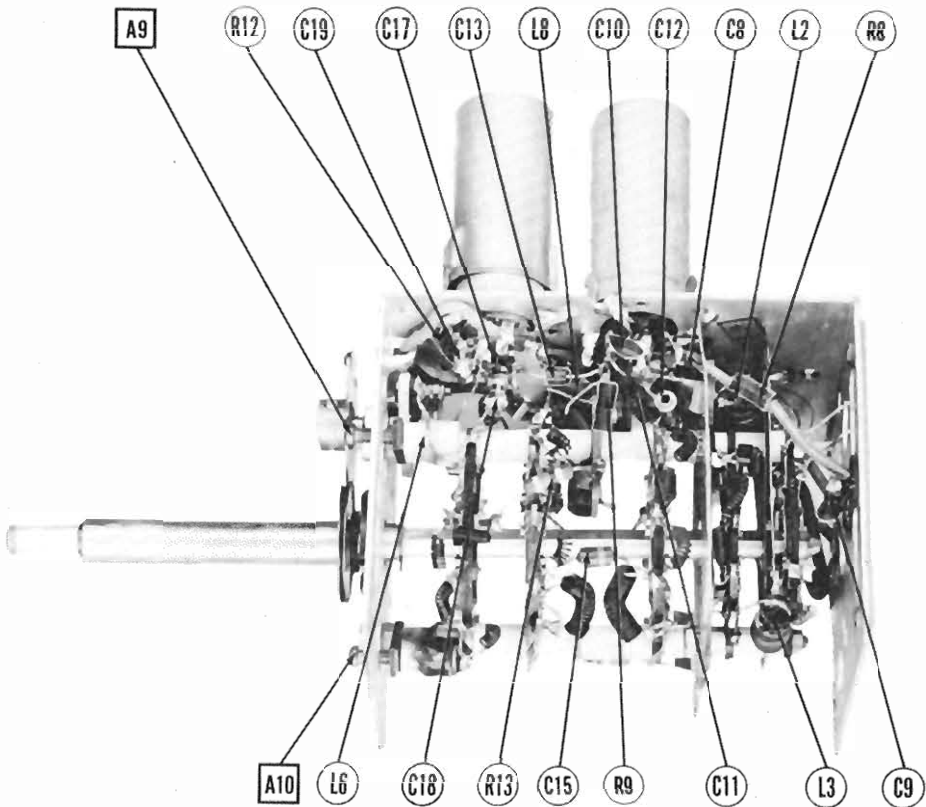


FIG. 4



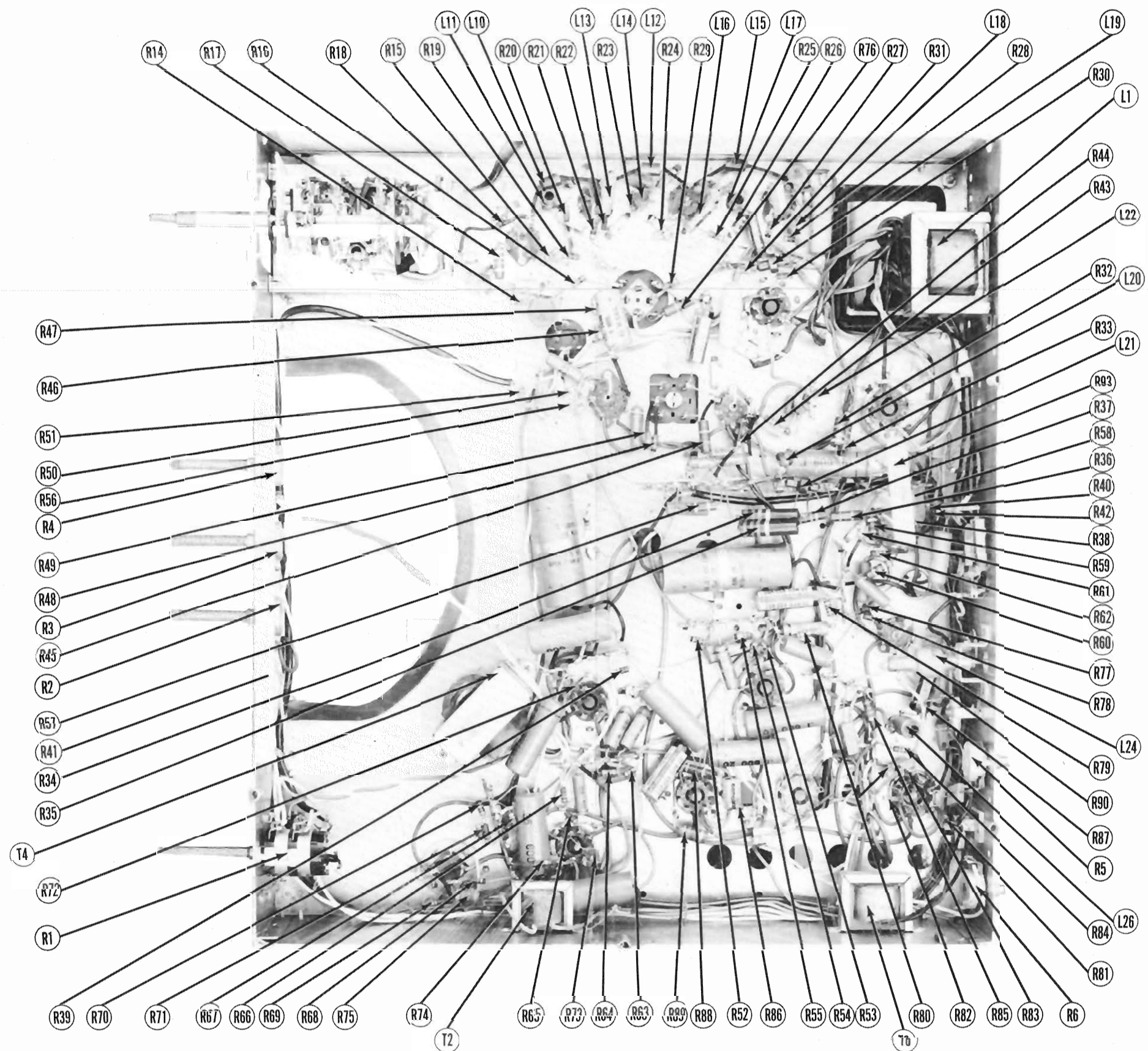
RF TUNER-LEFT SIDE



RF TUNER-RIGHT SIDE

STARRETT MODELS 17BM1, 20BM1, 27BM1, 29AM1, 37BB1, 37BM1, 39AM1





CHASSIS BOTTOM VIEW-RESISTOR AND INDUCTOR IDENTIFICATION

STARRETT MODELS 17BM1, 20BM1,  
27BM1, 29AM1, 37BB1, 37BM1, 39AM1

## PARTS LIST AND DESCRIPTIONS

## CAPACITORS (CONT.)

TUBES (SYLVANIA or Equivalent)					
ITEM No.	USE	REPLACEMENT DATA		RMA BASE TYPE	NOTES
		STARRETT PART No.	SYLVANIA PART No.		
V1A	RF Amplifier	6AG5	6AG5	7BD	
V2	RF Amplifier	6BC5	6BC5	7BD	
V3A	1st. Video IF Amp.	6CB6	6CB6	7CM	
V4	2nd. Video IF Amp.	6BC5	6BC5	7BD	
V5	3rd. Video IF Amp.	6AU6	6AU6	7BK	
V6	Video Detector - AGC Rectifier	6AL5	6AL5	6BT	
V7A	Video Amplifier	6AC7	6AC7	8N	
V8A	Video Amplifier	6AH6	6AH6	7BK	
B	DC Restorer - Sync. Separator - Sync. Amplifier - Sync. Phase Inverter	12AU7	12AU7	9A	
	DC Restorer - Sync. Separator - Sync. Amplifier - Sync. Phase Inverter	12AV7	12AV7	9A	
	DC Restorer - Sync. Separator - Sync. Amplifier - Sync. Phase Inverter	12A27	12A27	7BK	
	DC Restorer - Sync. Separator - Sync. Amplifier - Sync. Phase Inverter	6T8	6T8	9E	
V9	AF Amplifier	6V6GT	6V6GT	7AC	
V10	Audio Output	6AQ5	6AQ5	7BZ	
V11	Audio Output	6K6GT	6K6GT	7S	
V12	Vert. Oscillator - Vert. Amplifier	6SN7GT	6SN7GT	8BD	
V13	Vertical Output	6J5	6J5	9Q	
V14	Horiz. Phase Det.	6AL5	6AL5	6BT	
V15	Horiz. Mult.	7N7	7N7	6AC	
V16	Horiz. Mult.	6SN7GT	6SN7GT	8BD	
V17	Horiz. Output	6BG6G	6BG6G	5BT	
V18	Damper	6W4GT	6W4GT	4CG	
V19	HV Rectifier	1B3GT	1B3GT	3C	
V20	LV Rectifier	5U4G	5U4G	5T	

## CATHODE-RAY TUBE

ITEM No.	REPLACEMENT DATA			RMA BASE TYPE	NOTES
	STARRETT PART No.	SYLVANIA PART No.	THOMAS PART No.		
V20A	17BP4A	17BP4A	17BP4	12D	Chassis 12S1
B	19AP4	19AP4	20CP4	12D	Chassis 14S1
C	20CP4	20CP4	20CP4	12D	Chassis 15S1
D	20DP4	20DP4	20DP4	12D	Chassis 15S1

## CAPACITORS

Capacity values given in the rating column are in mfd. for Electrolytic and Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REPLACEMENT DATA					IDENTIFICATION CODES AND INSTALLATION NOTES
		STARRETT PART No.	AEROVOX PART No.	CENTRALAB PART No.	CORNNELL-DUBIER PART No.	ERIE PART No.	
C1A	40 450		AFH2-57		UP4445		TVL-2764
B	40 450		PR5450/40		BR4045A		TVL-1712
C2	40 450		PR5450/40		BR4045A		TVL-1712
C3	40 450		PR525/100		BRH251A		TVL-1207
C4	100 25		AFH4-13		UPT21145		TVL-4826
C5A	20 450						
B	10 450						
C	10 450						
C6A	10 150						
B	50 150						
C7	4 25						
C8	15						
C9	680						
C10	500						
C11	680						
C12	470						
C13	1						
C14	1.5						
C15	1.8						
C16	470						
C17	5						
C18	10						
C19	3						
C20	500						
C21	10						
C22	1000						
C23	100 500						
C24A	4000						
B	4000						
C25	4000						
C26A	4000						
B	4000						
C27	100 500						
C28	1 200						
C29A	4000						
B	4000						
C30	100 500						
C31	5000						
C32A	4000						
B	4000						
C33	100 500						
C34	100 500						
C35	5000						
C36	1 200						
C37	1 400						
C38	5000						

## RESISTORS (CONT.)

ITEM No.	RATING	REPLACEMENT DATA		IDENTIFICATION CODES AND INSTALLATION NOTES
		STARRETT PART No.	IRC PART No.	
R10	2200Ω		BTS-2200	Picture Tube Grid
R11	27KΩ		BTS-27K	Picture Tube Cathode
R12	1000Ω		BTS-1000	Acc. Anode Load
R13	47KΩ		BTS-47K	Sound IF Amp. Grid
R14	1000Ω		BTS-1000	Sound IF Amp. Cathode
R15	5000Ω		BTA-5000	Sound IF Amp. Decoupling
R16	22KΩ		BTS-22K	Ratio Det. Diode Load
R17	22KΩ		BTS-22K	Ratio Det. Diode Load
R18	270Ω		BTS-270	Balancing
R19	15KΩ		BTS-15K	De-emphasis
R20	470KΩ		BTS-470K	AF Amp. Grid
R21	470KΩ		BTS-470K	AF Amp. Grid
R22	330KΩ		BTS-330K	AF Amp. Plate
R23	100KΩ		BTS-100KΩ	Output Grid
R24	330KΩ		BTS-330K-5%	Bias Network
R25	180KΩ		BTS-180K-5%	Bias Network
R26	4700Ω		BTS-4700	Bias Network
R27	390Ω		BTA-390	Decoupling
R28	620KΩ		BTS-620K	Sync. Sep. Plate
R29	3000Ω		BTS-3000	Sync. Phase Inv. Cathode
R30	3000Ω		BTS-3000	Sync. Phase Inv. Plate
R31	4700Ω		BTS-4700	Sync. Phase Inv. Plate
R32	47KΩ		BTS-47K	Integrator
R33	8200Ω		BTS-8200	Integrator
R34	8200Ω		BTS-8200	Integrator
R35	1MΩ		BTS-1Meg	Vert. Osc. Grid
R36	220KΩ		BTS-220K	Vert. Osc. Grid - See Note 2
R37	820KΩ		BTS-820K	Vert. Osc. Plate
R38	56KΩ		BTS-56K	Vert. Osc. Decoupling
R39	330KΩ		BTS-330K	Voltage Divider - See Note 6
R40	6.8MΩ		BTS-6.8Meg	Voltage Divider - See Note 6
R41	100KΩ		BTS-100K	Voltage Divider - See Note 6
R42	3300Ω		BTS-3300	Vert. Peaking
R43	2.2Meg		BTS-2.2Meg	Vert. Amp. Grid
R44	560Ω		BTS-560	Vert. Amp. Cathode
R45	8200Ω		BTS-8200	Vert. Amp. Decoupling
R46	15Ω		BW-1-15	Bias Network
R47	220KΩ		BTS-220K	Horiz. Phase Det. Diode Load - See Note 4
R48	220KΩ		BTS-220K	Horiz. Phase Det. Diode Load - See Note 4
R49	4.7Meg		BTS-4.7Meg	Horiz. Phase Det. Diode Load
R50	470KΩ		BTS-470K	Horiz. AFC Filter
R51	1500Ω		BTS-1500	Horiz. MV Cathode
R52	4700Ω		BTS-4700	Horiz. MV Plate
R53	100KΩ		BTS-100K	Horiz. MV Grid - See Note 6
R54	270KΩ		BTS-270K	Horiz. MV Plate
R55	22KΩ		BTA-22K	Horiz. MV Decoupling
R56	68Ω			Parasitic Suppressor
R57	1Meg		BTS-1Meg	Horiz. Output Grid
R58	82Ω		BW-1-82	Horiz. Output Cathode
R59	8200Ω		BTS-8200	Horiz. Output Screen
R60	100Ω			Horiz. Feedback
R61	3.3MΩ			HV Rectifier Filament - Wire Wound
R62	1MΩ			HV Filter
R63	240Ω		2D-250	Filter - Wire Wound - See Note 5
R64	82Ω		BW-2-82	Focus Coil Shunt

Note 2 Not used in all models.

Note 3 Some models use 8200Ω resistor in this application.

Note 4 Some models use 100KΩ resistor in this application.

Note 5 Some models use 280Ω resistor in this application.

Note 6 Some models use parallel resistors in this application to obtain desired value.

## TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			
		STARRETT PART No.	STANCOR PART No.	MERIT PART No.	CHICAGO PART No.
T1	117VAC 1.7A 190ADC				
				P-3066 ②	

② 12.6V Winding used for SEC. 4 and 5.

## TRANSFORMER (SWEEP CIRCUITS)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		STARRETT PART No.	STANCOR PART No.	MERIT PART No.	CHICAGO PART No.	
T2	165Ω					
T3	340Ω					
	Tap 5Ω					
T4	1.3KΩ					
T5A	14Ω					
T6	62Ω					

① Drill one new mounting hole.

## TRANSFORMER (AUDIO OUTPUT)

ITEM No.	RATING	REPLACEMENT DATA				INSTALLATION NOTES
		STARRETT PART No.	STANCOR PART No.	MERIT PART No.	CHICAGO PART No.	
T7	4.4KΩ					

PARTS LIST CONTINUED ON PAGE 15

STARRETT MODELS 17BM1, 20BM1, 27BM1, 29AM1, 37BM1, 39AM1