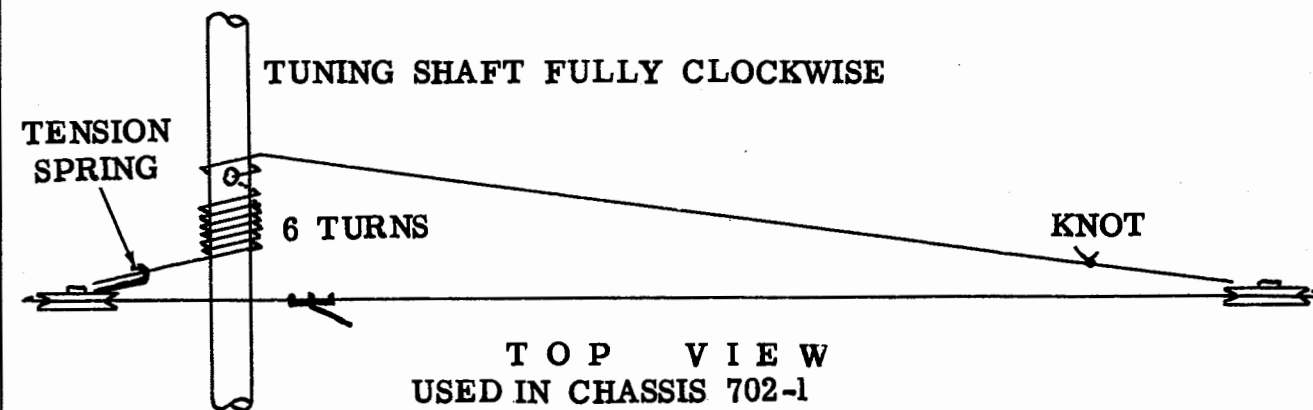
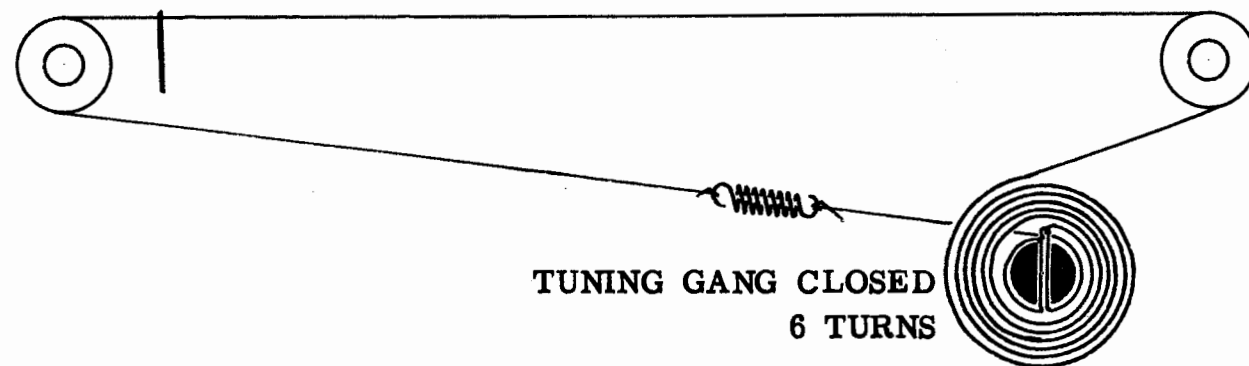


FM RF SUBCHASSIS



TOP VIEW
USED IN CHASSIS 702-1

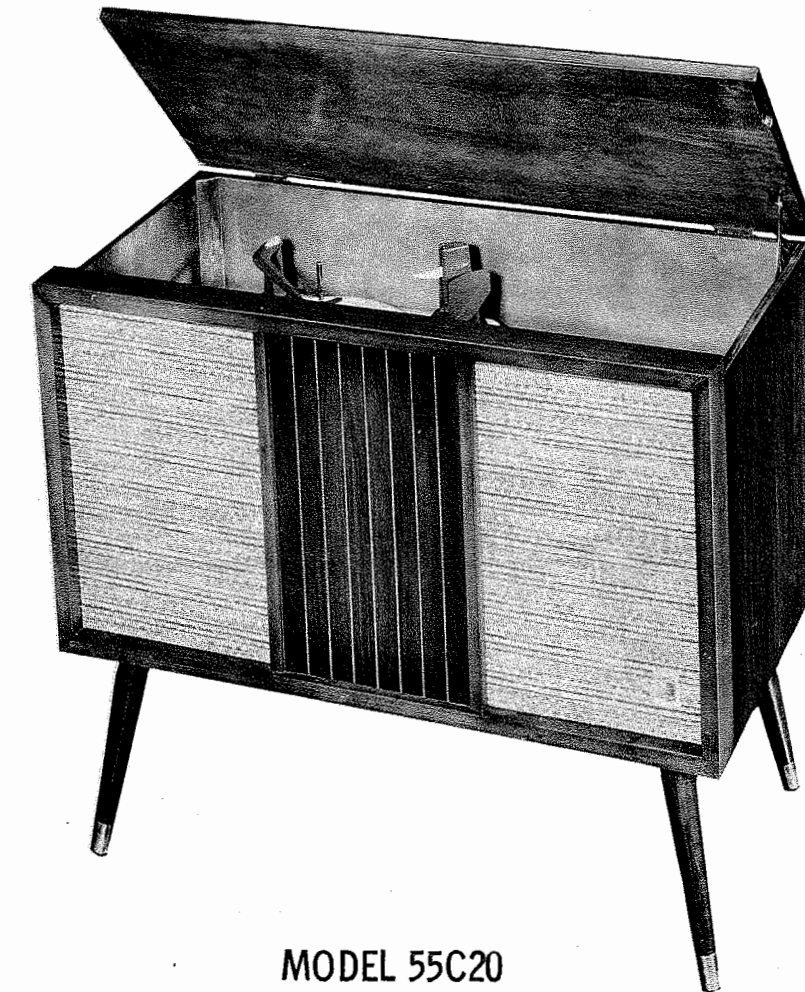


REAR VIEW
USED IN CHASSIS 692-1

DIAL CORD STRINGING



SYLVANIA MODELS Y55C20,
55C20 (Ch. 692-1, 702-1)



MODEL 55C20

SYLVANIA MODELS Y55C20,
55C20 (Ch. 692-1, 702-1)

TRADE NAME	Sylvania Models Y55C20 (CH. 702-1), 55C20 (CH. 692-1)		
MANUFACTURER	Sylvania Home Electronics, Div. of Sylvania Electric Products, Inc., 700 Ellicott Street, Batavia, N. Y.		
TYPE SET	AC Operated 8 Tube FM-AM Receiver With 4 Speed Automatic Record Changer		
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles	RATING	61 Watts, .64 Amp. @117 Volts AC
TUNING RANGE-BROADCAST	540-1620KC	FREQ. MOD.	88 - 108MC

FOR SERVICE INFORMATION ON RECORD CHANGER 320-1 - SEE SIMILAR B. S. R. UA8 - PHOTOFACT SET 381
FOLDER II OR RECORD CHANGER MANUAL RC-II

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of

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ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools:

- A1 thru A4, A7, A12... GENERAL CEMENT #5097, 8727
WALSCO #2515
A5, A6... GENERAL CEMENT #5004, 5008, 5009
WALSCO #2520
A8, A9, A10... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
All... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
A13, A14... GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528

AM ALIGNMENT — SELECTOR IN AM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru. 1mfd to pin 7 (grid) of AM Converter. Low side to chassis.	455 KC (400v 30% AM).	(AM) Tuning gang fully open.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	"	1620 KC	"	"	A5	"
3.	Fashion loop of several turns of wire and radiate signal into loop of receiver.	1400 KC	1400 KC Signal.	"	A6	"

FM IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM — SELECTOR IN FM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
4.	High side thru .005mfd to pin 8 (cathode) of FM RF Amp. Low side to chassis.	10.7 MC (Unmod.)	(FM) Point of non-interference.	DC probe to point A. Common to chassis.	A7, A8, A9, A10, A11	Adjust for maximum deflection.
5.	"	"	"	DC probe to point B. Common to point C.	A12	Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting.

FM IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE — SELECTOR IN FM POSITION

Use frequency modulated signal with 60v modulation and 450KC sweep. Use 120v sawtooth voltage in scope for horizontal deflection.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT SCOPE	ADJUST	REMARKS
4.	High side thru .005mfd to pin 8 (cathode) of FM RF Amp. Low side to chassis.	10.7 MC (450KC Swp)	(FM) Point of non-interference.	Vert. amp. to point A. Low side to chassis.	A7, A8, A9, A10, A11	Disconnect stabilizing capacitor C2. Adjust for maximum gain and symmetry of response similar to Fig. 1 with markers as shown. Reconnect C2.
5.	"	"	"	Vert. amp. to point B. Low side to chassis.	A12	Adjust to place marker at the center of crossover lines similar to Fig. 2. SLIGHTLY retouch A7 for maximum amplitude and straightness of crossover lines.

FM RF ALIGNMENT — SELECTOR IN FM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
6.	High side thru .005mfd to pin 8 (cathode) of FM RF Amp. Low side to chassis.	108 MC (Unmod.)	(FM) 108 MC	DC probe to point A. Common to chassis.	A13	Adjust for maximum deflection.
7.	"	88 MC	88 MC	"	A14	"

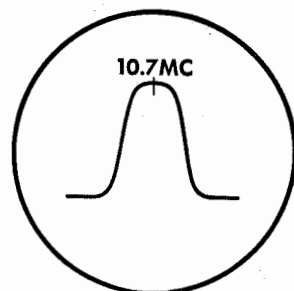


FIG. 1

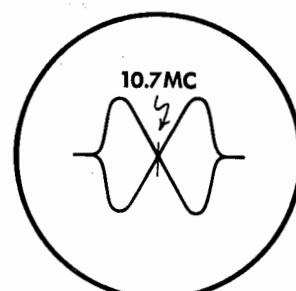


FIG. 2

SET 568

FOLDER 14

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SYLVANIA MODELS Y55C20,
55C20 (Ch. 692-1, 702-1)

FOLDER 14

PARTS LIST AND DESCRIPTIONS

TUBES

ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	FM RF Amp. - FM Conv.	12DT8	V6	Channel 1 AF Amp. - Channel 2 AF Amp.	12AX7
V2	AM Converter	12BE8	V7	Channel 1 Output	50C5
V3	1st FM IF Amp.	12BA6	V8	Channel 2 Output	50C5
V4	2nd FM IF Amp. - AM Det.	12BA6			
V5	Radio Detector	12AL5			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	SYLVANIA PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.40	150	181-4035	AFH4-05-55	D0014	XC4-65	FP422-7	TNR-4401	TVL-4445
C1B	.40	150							
C1C	.40	150							
C1D	.40	150							
C2	.2	50							
C3	.10	10	181-1076	PTT88	NLW2-50	MTI-1	TC302	MLY2-50	TE-1301
C4	.10	10	181-1076	PTT39	NLW10-15	MTI-5	TT12X10	MLY10-10	TE-1314
C5	.10	10	181-1076	PTT39	NLW10-15	MTI-5	TT12X10	MLY10-10	TE-1314

① Chassis 702-1 use 5mfd in this application (Part #81-1056).

FIXED CAPACITORS

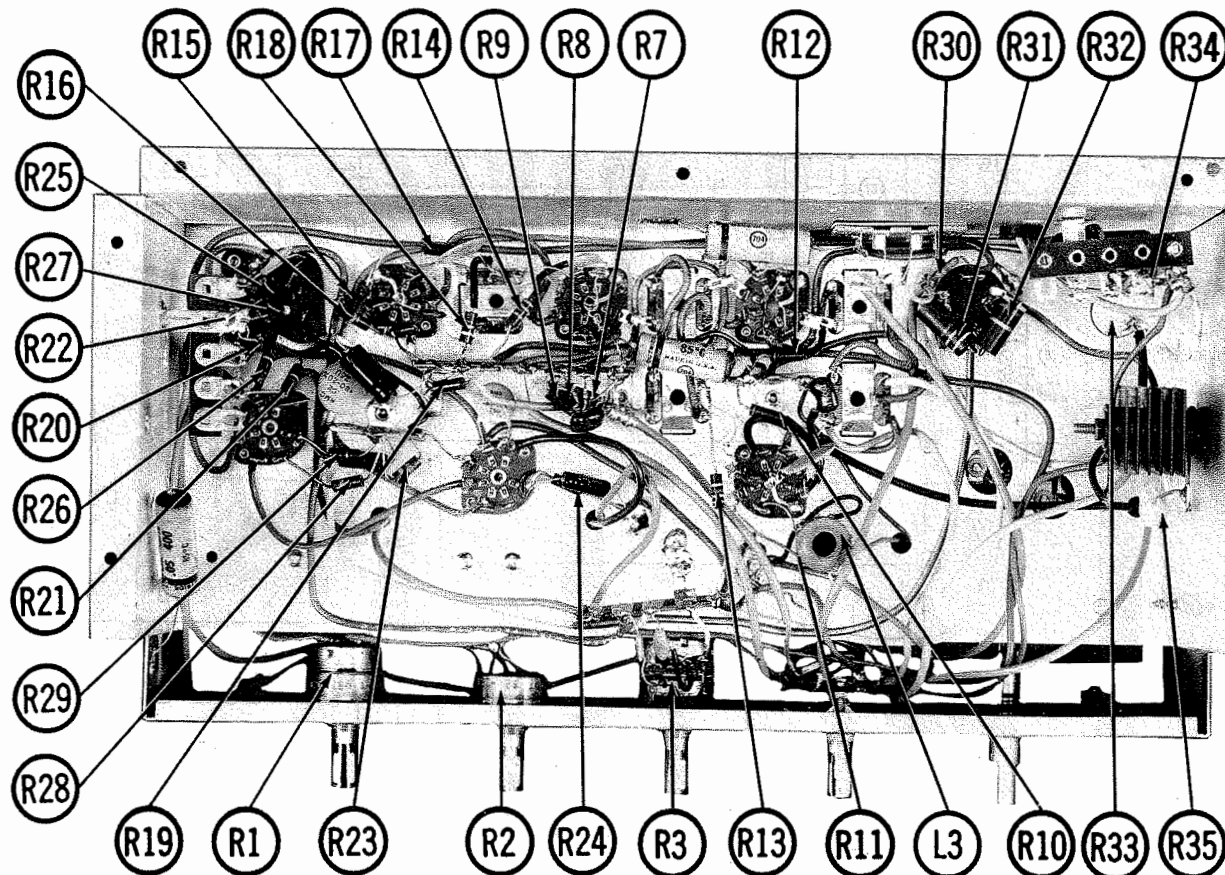
ITEM No.	RATING	REMARKS	REPLACEMENT DATA
C5	.47	Note 1	CORNELL-DUBILIER PART No. CENTRALAB PART No. D6-470
C6	.10		ELCO PART No. CCF-102
C7	.001		ELCO PART No. CCF-102
C8	.15		ELCO PART No. CCF-102
C9	.15		ELCO PART No. CCF-102
C10	.15		ELCO PART No. CCF-102
C11	.15		ELCO PART No. CCF-102
C12	.15		ELCO PART No. CCF-102
C13	.15		ELCO PART No. CCF-102
C14	.15		ELCO PART No. CCF-102
C15	.15		ELCO PART No. CCF-102
C16	.15		ELCO PART No. CCF-102
C17	.15		ELCO PART No. CCF-102
C18	.15		ELCO PART No. CCF-102
C19	.15		ELCO PART No. CCF-102
C20	.15		ELCO PART No. CCF-102
C21	.15		ELCO PART No. CCF-102
C22	.15		ELCO PART No. CCF-102
C23	.15		ELCO PART No. CCF-102
C24	.15		ELCO PART No. CCF-102
C25	.15		ELCO PART No. CCF-102
C26	.15		ELCO PART No. CCF-102
C27	.15		ELCO PART No. CCF-102
C28	.15		ELCO PART No. CCF-102
C29	.15		ELCO PART No. CCF-102
C30	.15		ELCO PART No. CCF-102
C31	.15		ELCO PART No. CCF-102
C32	.15		ELCO PART No. CCF-102
C33	.15		ELCO PART No. CCF-102
C34	.15		ELCO PART No. CCF-102
C35	.15		ELCO PART No. CCF-102
C36	.15		ELCO PART No. CCF-102
C37	.15		ELCO PART No. CCF-102
C38	.15		ELCO PART No. CCF-102
C39	.15		ELCO PART No. CCF-102
C40	.15		ELCO PART No. CCF-102
C41	.15		ELCO PART No. CCF-102
C42	.15		ELCO PART No. CCF-102

Note 1. Includes coil wound on capacitor.

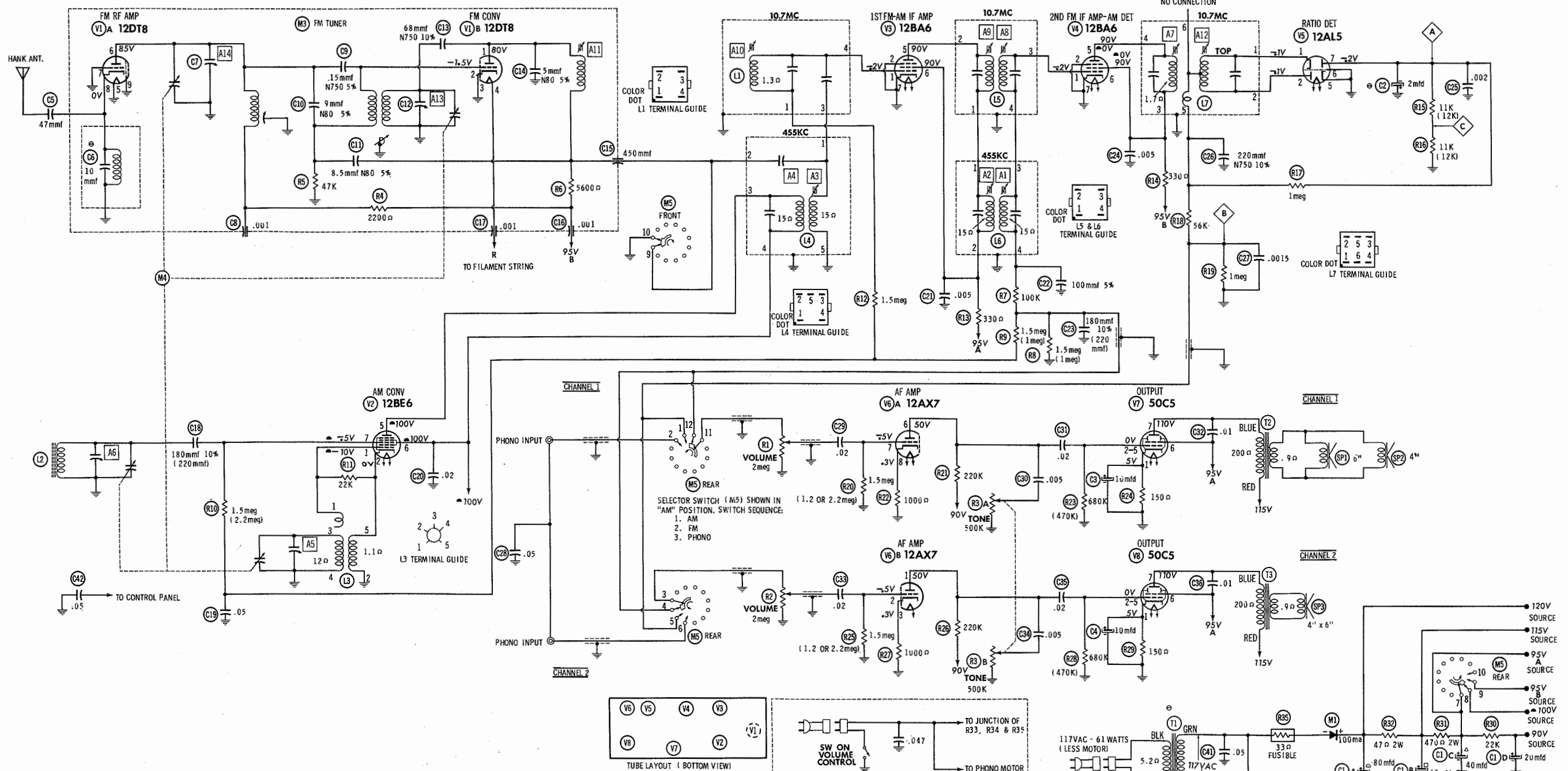
† Alternate Value.

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

CHASSIS—BOTTOM VIEW



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SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
- Volume control at maximum, no signal applied for voltage measurements.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

A PHOTOFACT STANDARD NOTATION SCHEMATIC
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RESISTANCE READINGS									
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
V1	12DT8	47K	0Ω	0Ω	10Ω	12700Ω	0Ω	1Ω	0Ω
V2	12BE6	22K	1.1Ω	20Ω	10Ω	1520Ω	1520Ω	4.2meg	
V3	12BA6	4.5meg	0Ω	50Ω	40Ω	1850Ω	1850Ω	0Ω	
V4	12BA6	1.6meg	0Ω	40Ω	30Ω	1850Ω	1850Ω	0Ω	
V5	12AL5	300K	300K	30Ω	20Ω	0Ω	0Ω	22K	
V6	12AX7	1240K	1.5meg	1000Ω	15Ω	0Ω	1240K	1.5meg	1000Ω
V7	50C5	150Ω	NC	110Ω	65Ω	680K	1520Ω	1247Ω	
V8	50C5	150Ω	680K	65Ω	15Ω	680K	1520Ω	1247Ω	

ALL MEASUREMENTS TAKEN IN "FM" POSITION UNLESS OTHERWISE DESIGNATED.
† MEASURED IN "AM" POSITION.
‡ MEASURED FROM OUTPUT OF M1.

NC NO CONNECTION