

GENERAL ALIGNMENT INSTRUCTIONS

Should it become necessary at any time to check the alignment of this receiver, proceed as follows;

- 1) Connect an output meter across the speaker voice coil lugs.
- 2) Set the volume control at maximum.
- 3) Attenuate the signals from the generator enough to swing the most sensitive range of the output meter.
- 4) Use a non-metallic alignment tool.
- 5) Repeat adjustments to insure good results.

AM ALIGNMENT CHART

Set the FM/AM selector switch (SW301) at "AM" position.

STEP	BAND	TEST STAGE	SIGNAL GENERATOR		RECEIVER		ADJUSTMENT
			CONNECTION TO RECEIVER	INPUT SIGNAL FREQUENCY	DIAL SETTING	REMARKS	
1	AM	IF	Connect signal generator through a dummy to the antenna socket (SO101). Ground lead to the receiver chassis. (Refer to Figure 4)	Exactly 452kHz (400Hz, 30%, AM modulated)	High end of dial (minimum inductance)	Adjust for maximum output on speaker voice coil lugs.	T301 T302
2	AM	IF	Repeat until no further improvement can be made.				
3	AM	Band Coverage	Same as step 1.	Exactly 510kHz (400Hz, 30%, AM modulated)	Low end of dial (maximum inductance)	Same as step 1.	Adjust the AM oscillator coil L309.
			Same as step 1.	Exactly 1650kHz (400Hz, 30%, AM modulated)	High end of dial (minimum inductance)	Same as step 1.	Adjust the AM oscillator trimmer TC304.
4	AM	Tracking	Same as step 1.	Exactly 1400kHz (400Hz, 30%, AM modulated)	1400kHz.	Same as step 1.	Adjust the AM antenna trimmer TC201, and then adjust the AM RF trimmer TC303.
5	AM		Repeat steps 3 and 4 until no further improvement can be made.				

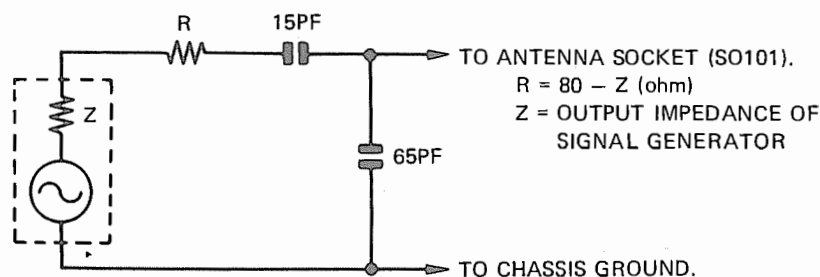


Figure 4 AM DUMMY

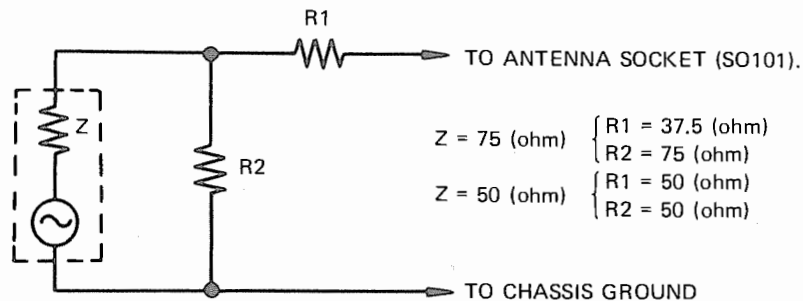
FM ALIGNMENT CHART

Set the FM/AM selector switch (SW301) at "FM" position.

STEP	TEST STAGE	SIGNAL GENERATOR		RECEIVER		ADJUSTMENT
		CONNECTION TO RECEIVER	INPUT SIGNAL FREQUENCY	DIAL SETTING	REMARKS	
1	IF NOTE A	Connect signal generator through a 5PF capacitor, to mixer base, test point TP101. Connect generator ground lead to the receiver chassis.	Exactly 10.7MHz (400Hz, 30%, AM modulated)	Low end of dial. (maximum inductance)	Connect VTVM between test point TP201 and chassis ground.	Detune T202. Tune T101, and T201.
2	Ratio Detector	Same as step 1.	Exactly 10.7MHz (unmodulated)	Same as step 1.	See NOTE A.	See NOTE A.
3	Repeat steps 1 until no further improvement can be made.					
4	Band Coverage	Connect signal generator through a dummy including output impedance of signal generator to the antenna socket (SO101). Ground lead of generator connected to the receiver chassis. (Refer to Figure 5)	Exactly 87.2MHz (400Hz, 30%, FM modulated).	Same as step 1.	Adjust for maximum output at speaker voice coil.	Oscillator trimmer TC103.
5	Tracking	Same as step 3.	Exactly 88MHz (400Hz, 30%, FM modulated)	88MHz	Same as step 3.	RF trimmer TC102 and antenna trimmer TC101.
6	Repeat steps 4 and 5 until no further improvement can be made.					

NOTE A

- 1) Connect VTVM (0.1 volts range D.C. Scale) between test point TP201 and chassis ground.
- 2) Adjust T202 for 0 volts on VTVM.
- 3) Change signal generator frequency 10.7MHz + 100kHz and -100kHz approximately.
- 4) Adjust T201 for balanced peaks. Peak separation should be approximately 200kHz.



Z=OUTPUT IMPEDANCE OF SIGNAL GENERATOR

Figure 5 FM DUMMY

NOTE A

Five kinds of ceramic filter (CF-201, CF-202) are available for this set. The difference of central frequency from each other can be known by the color indication. The table below shows such a difference of IF and S curve, depending upon the color indications of the ceramic filter (CF-201, CF-202).

Central Frequency	D	Black	$10.64\text{MHz} \pm 30\text{kHz}$
	B	Blue	$10.67\text{MHz} \pm 30\text{kHz}$
	A	Red	$10.70\text{MHz} \pm 30\text{kHz}$
	C	Orange	$10.73\text{MHz} \pm 30\text{kHz}$
	E	White	$10.76\text{MHz} \pm 30\text{kHz}$

For their employment, it is required to use two ceramic filters of same type.

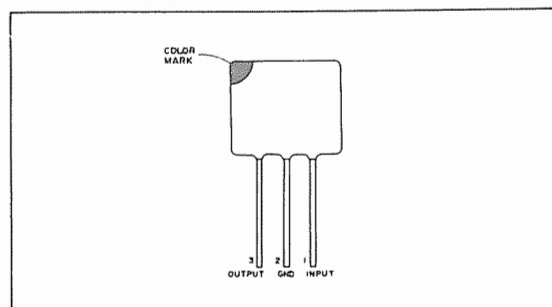


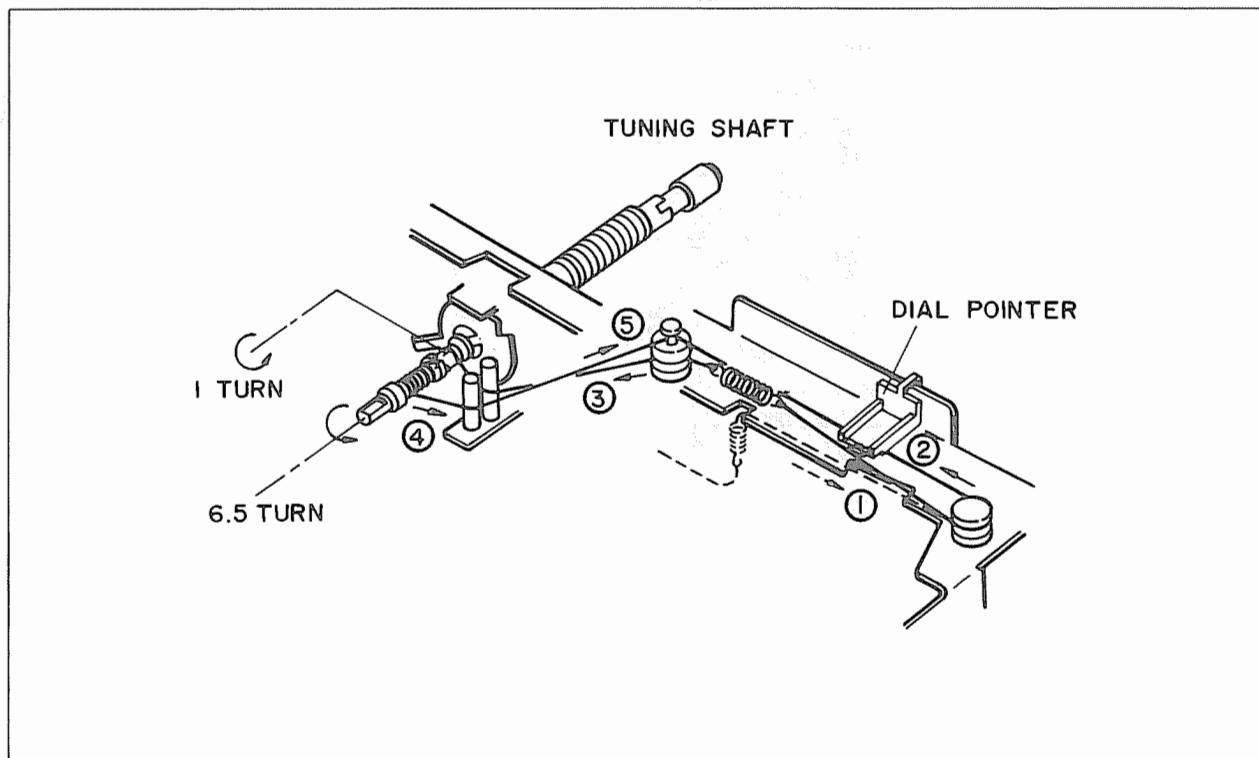
Figure 6

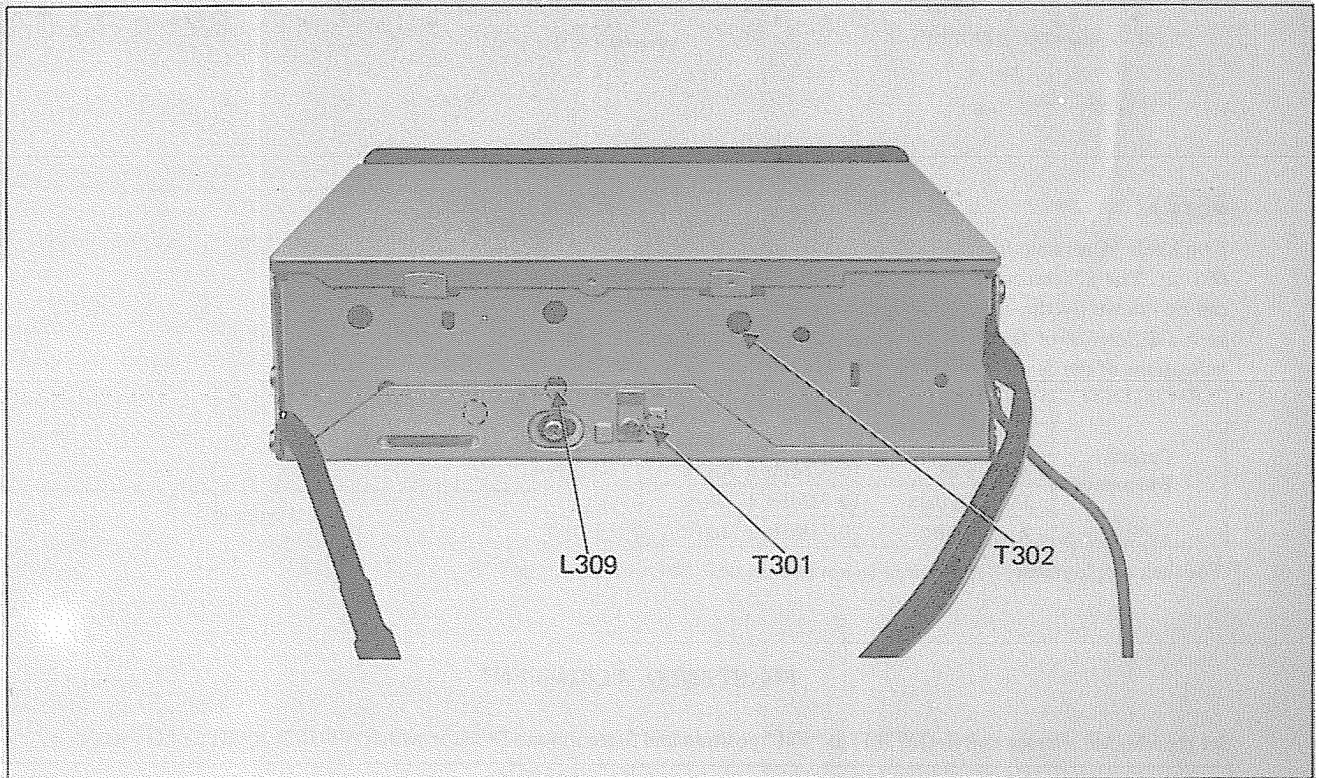
FM STEREO ALIGNMENT

Set the FM/AM selector switch (SW301) at "FM" position and Stereo/mono Selector switch (SW302) at "STEREO" position.

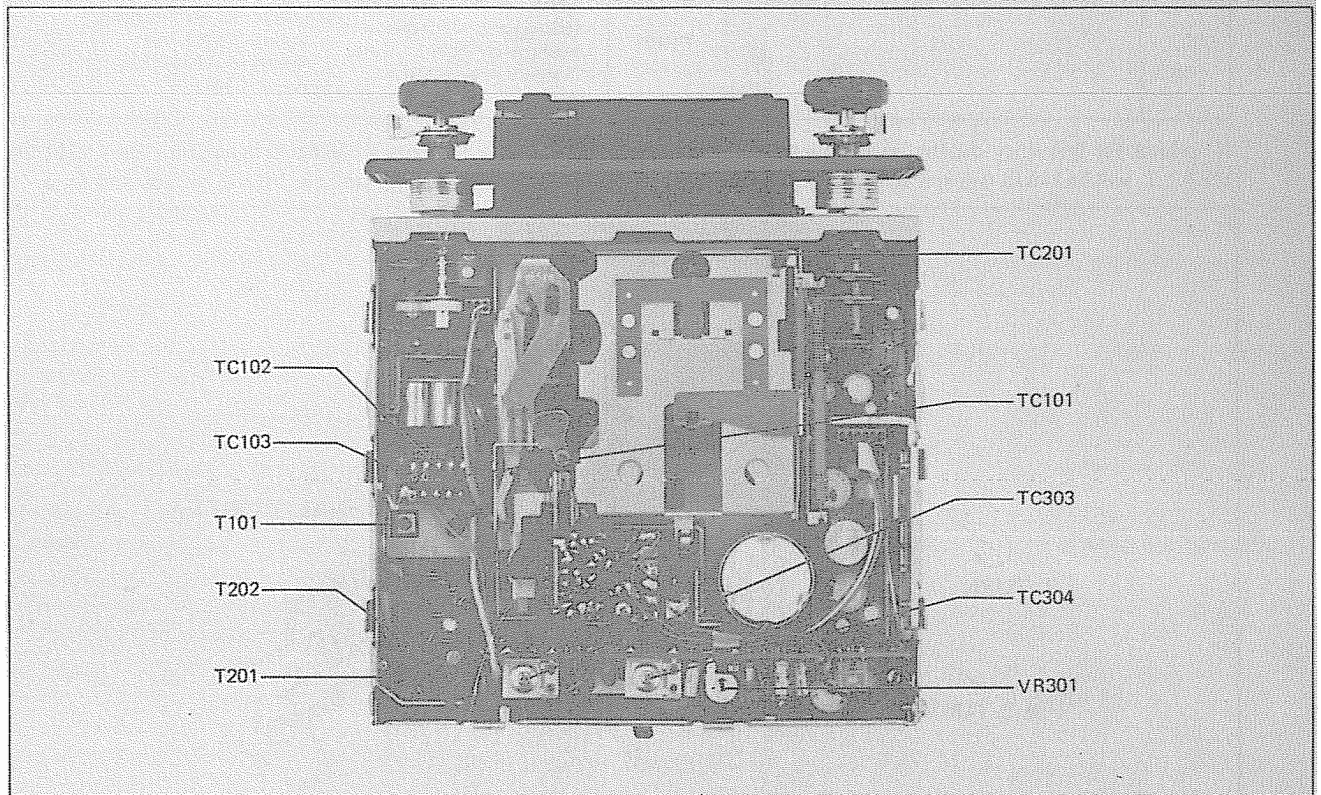
STEP	SIGNAL GENERATOR		RECEIVER		METER CONNECTION	ADJUSTMENT
	CONNECTION TO RECEIVER	INPUT SIGNAL FREQUENCY	DIAL SETTING	REMARKS		
1			98MHz	Adjust so that the frequency becomes 19.0kHz. (In case an oscilloscope is connected to the test point TP301, adjust the signals to be 19kHz by using Lissajou's wave-form).	Connect the frequency counter (or oscilloscope) through a 100K ohm resistor to TP301 (10 pin of IC301).	VR301

If without the frequency counter, proceed with the alignment as follows. While receiving a FM stereo signal, turn the VR301 until the P.L.L. will be locked (when it is locked, the stereo indicator will be lit). Then, reversely turn the VR301 halfway and fix it.

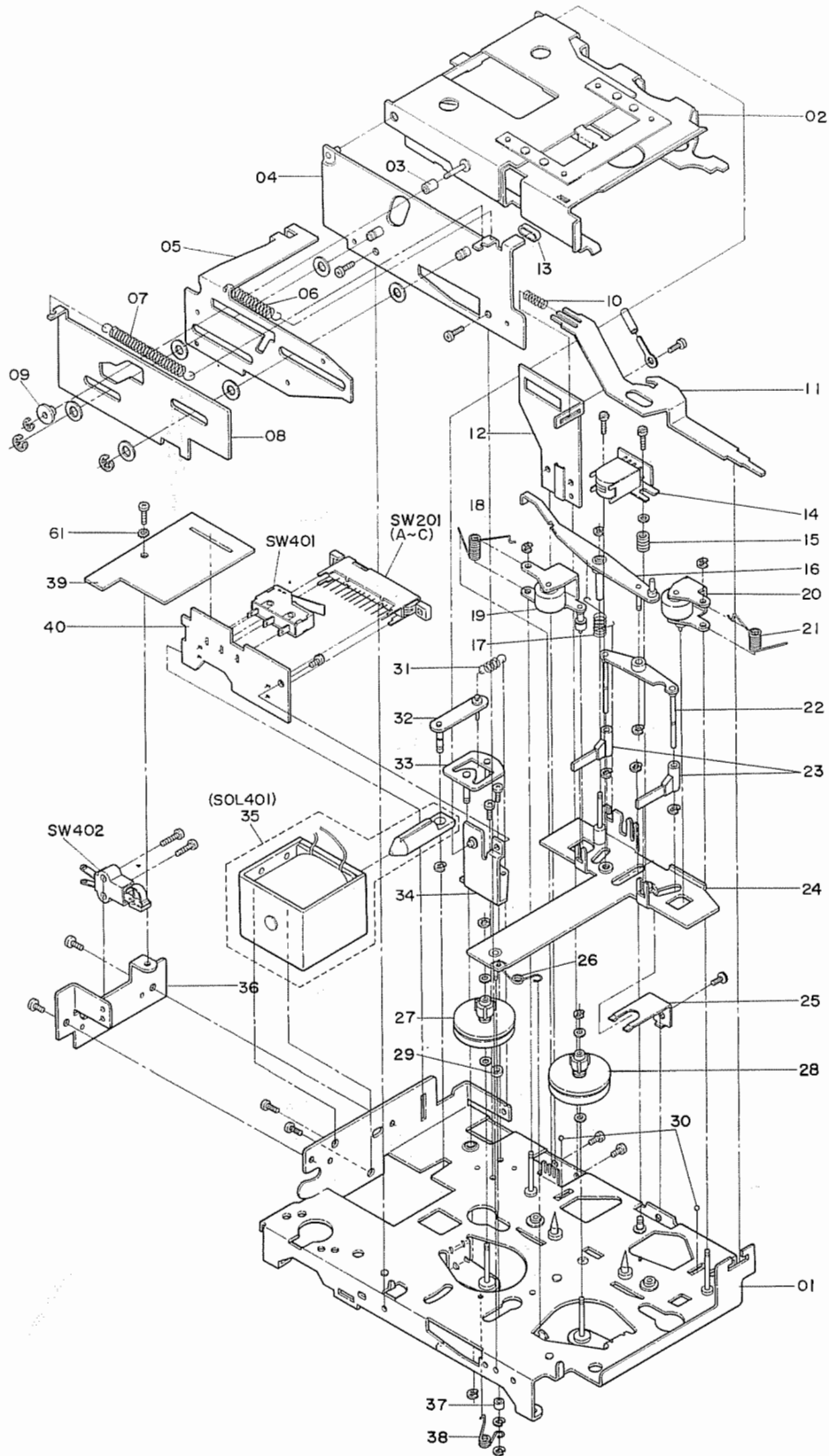
**DIAL CORD STRINGING**



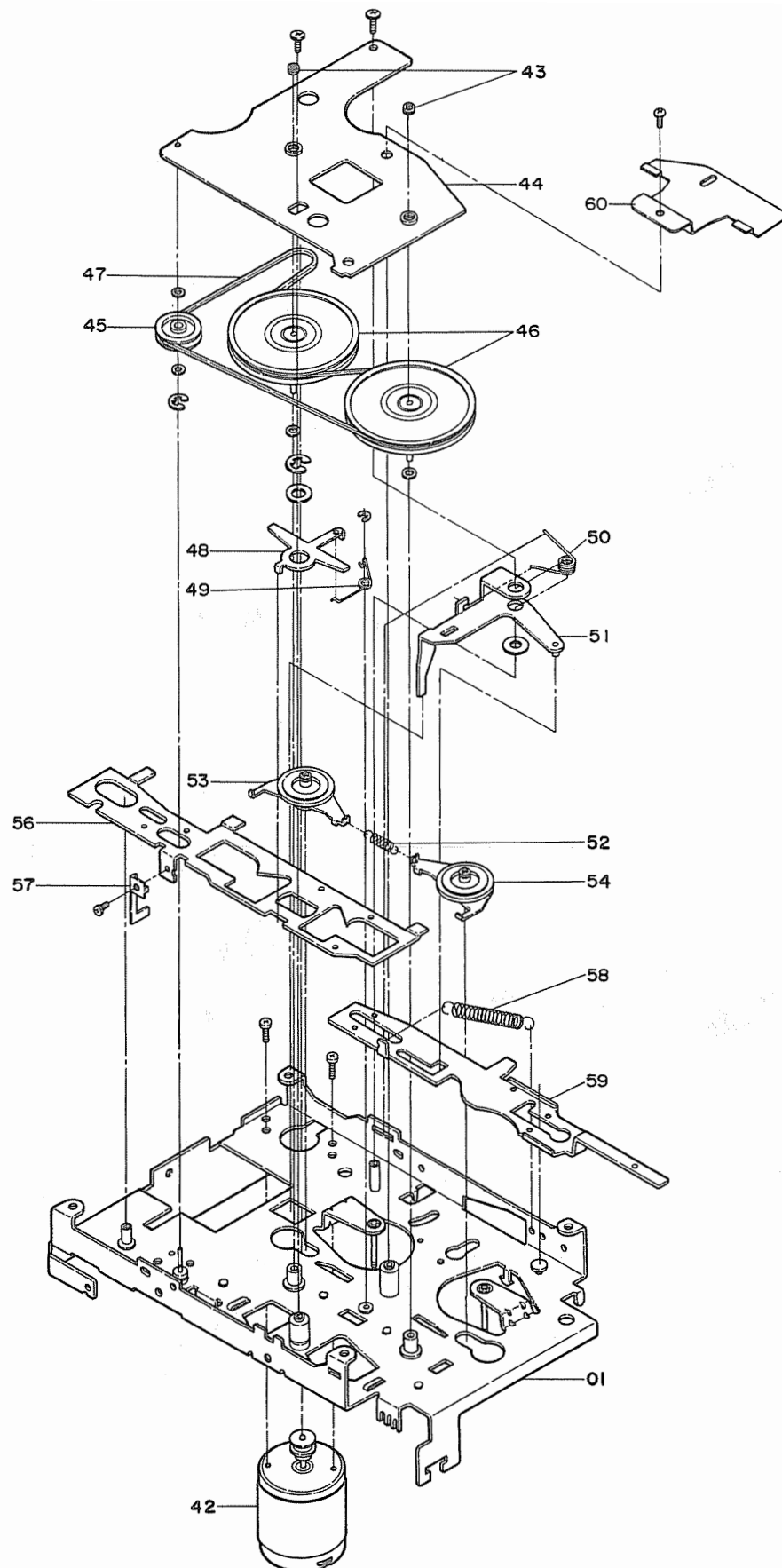
AM ALIGNMENT POINT



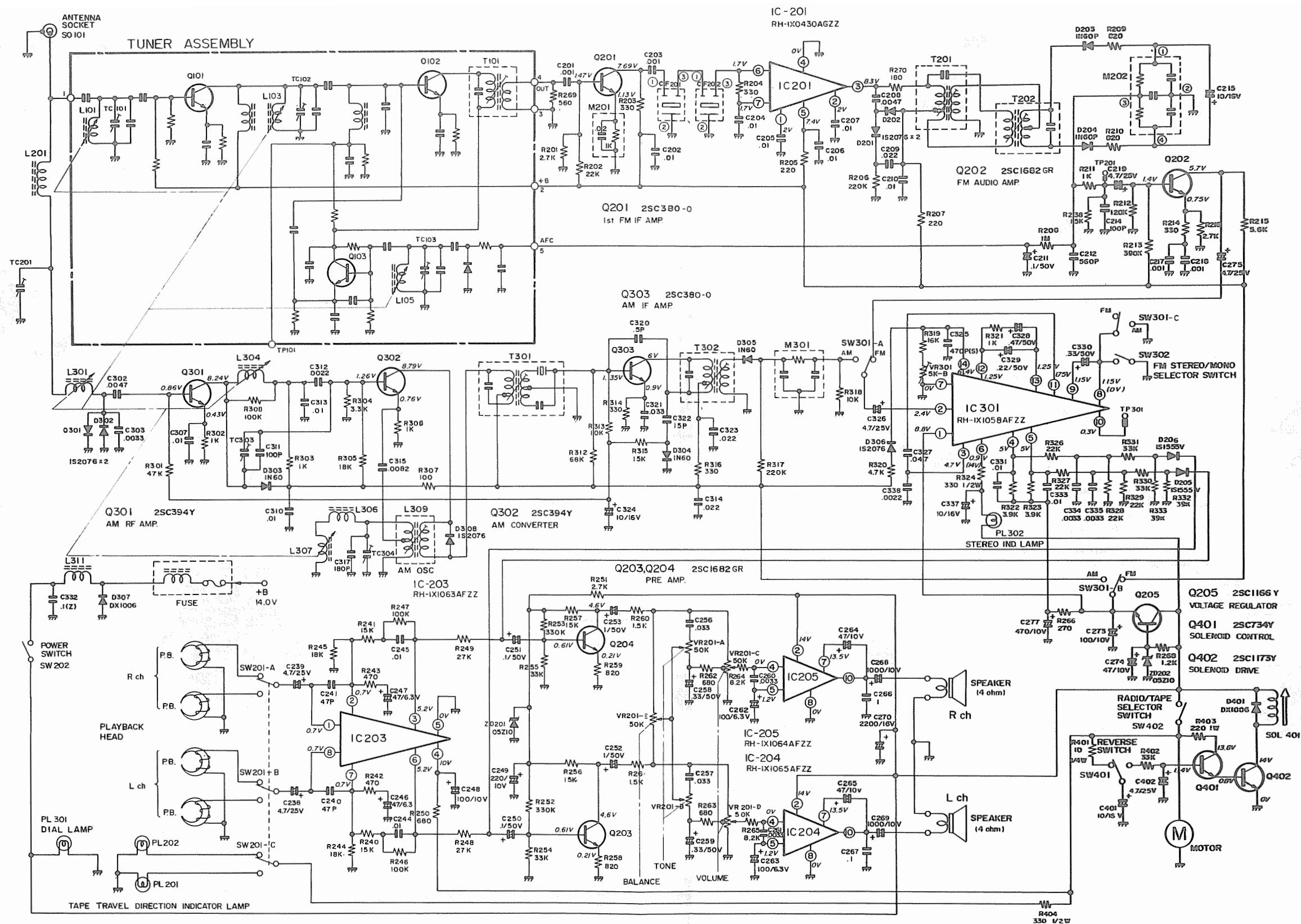
AM/FM/FM STEREO ALIGNMENT POINT



MECHANISM EXPLODED TOP VIEW



MECHANISM EXPLODED BOTTOM VIEW



NOTES:

SWITCH NO.	TYPE	POSITION
SW201(A ~ C)	PROGRAM SELECTOR SWITCH	FOR - REV.
SW202	POWER SWITCH	ON - OFF
SW301(A ~ C)	FM/AM SELECTOR SWITCH	FM - AM
SW302	FM STEREO/MONO SELECTOR SWITCH	STEREO - MONO
SW401	REVERSE SWITCH	ON - OFF
SW402	RADIO/TAPE SELECTOR SWITCH	RADIO - TAPE

VOLTAGE READING ARE MEASURED WITH V.T.V.M. WITH NO SIGNAL AND VOLUME CONTROL AT MINIMUM.

FREQUENCY RANGE : AM 525~1605 kHz

FM 87.6~108 MHz

AM IF 452 kHz, FM IF 10.7 MHz

CAPACITANCE VALUES ARE IN MFD P = MMFD

RESISTANCE VALUES ARE IN OHM K=1000 M=1000K

Diagram illustrating the wiring for the SW 302 FM Stereo/Mono Selector Switch. The switch has two positions: STEREO and MONO. The wiring connections are as follows:

- STEREO Position:**
 - TAPE TRAVEL DIRECTION INDICATOR LAMP (PL201)
 - STEREO INDICATOR LAMP (PL302)
 - DIAL LAMP
- MONO Position:**
 - FM STEREO/MONO SELECTOR SWITCH (PL202)
 - STEREO INDICATOR LAMP (PL302)

